



DATS LA

Product Manual

Welcome

Thank you for choosing DATS LA, the cutting-edge loudspeaker analyzer.

DATS LA features a Patented Symmetry Test, an innovative method for measuring loudspeaker non-linearity and symmetry across a wide power range. By using a series of excursion offsets, the Symmetry Test evaluates parameters as a function of displacement (both inward and outward). This results in high-resolution data that shows how each parameter varies with cone position, providing a quick and detailed assessment of a loudspeaker's high-power performance.

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DATS LA Quick Start Guide

DATS LA runs under Windows (Vista • 7 • 8 • 10 • 11)

DATS LA Hardware and Software are Designed and Engineered in the USA

*** VERY IMPORTANT SAFETY NOTE ***

NEVER connect the DATS LA test leads to a speaker that is connected to any other equipment or to an equipment ground! Severe damage could occur to the DATS LA unit or to the other equipment. Only connect DATS LA to a disconnected loudspeaker.

Congratulations on your purchase of the Dayton Audio DATS LA Loudspeaker Analyzer! DATS LA is a unique loudspeaker analyzer that uses a new type of test signal that can measure loudspeaker parameters as the cone excursion is stepped in each direction. This new test method is exclusive to DATS LA and is protected by U.S. Patent 11,272,301 B2. DATS LA is a high-powered outgrowth of the popular DATS V3 loudspeaker test system. While DATS V3 is a small-signal test system, DATS LA uses up to 100 Watts of power to measure speaker parameters from a whisper up to torturous drive levels over the full range of cone excursion (for most drivers).

Here are step-by-step instructions to get you going quickly. Later, as you wish to learn more about using DATS LA, you can see the User's Guide under the Help menu.

1) Download and install the DATS LA software.

Download and install the [DATS LA Software](#). Double-click on the file and follow the on-screen instructions to complete the software installation. Don't launch the DATS LA application software just yet.

2) Connect the DATS LA hardware unit to the PC and to AC power.

Using the supplied cables connect the unit to a PC with the USB cable and then connect to a 120VAC power outlet using the line cord. The blue "USB" LED at the DATS LA front panel lights up to indicate that a PC is connected. Switch on the power and look for the green "Power" LED at the front panel.

3) Launch the DATS LA application software.

From the Windows "Start" button select "All Programs" then select "DATS LA". The [DATS LA software](#) will launch. Accept the license agreement (first time only) and proceed.

4) Calibrate the System (in the following order)

A) Null Calibration (open lead calibration)

Perform this calibration one time when the software is first installed. Because the system uses a full power signal it is VERY IMPORTANT disconnect the test leads and make sure no speaker or other equipment are connected to the DATS LA unit when the Null Calibration is performed. When you are fully prepared, at the Impedance Analyzer menu select "Null Z Calibration" and follow the on-screen instructions.

B) Impedance Calibration at 100 Ohms.

Connect the test leads to the calibration terminals at the DATS LA front panel. Select "Impedance Calibration..." under the "Impedance Analyzer" menu and follow the instructions to calibrate the system at 100 Ohms using the built-in $\pm 0.1\%$ calibration resistor. A value between 99.5 and 100.5 Ohms is normally expected.

C) Shorted Leads Calibration

From the DATS LA "Impedance Analyzer" menu select "Test Leads Calibration...". Short the test leads by clipping them together and click OK to calibrate the software for the test lead resistance. The test lead resistance should be less than 1 Ohm as seen at the bottom right of the typical DATS screen shown in Figure 1. If the test leads fail to calibrate select "Impedance Calibration..." under the Impedance Analyzer menu click on "Restore Default Calibration" and repeat the Null Calibration and test leads calibration procedures.

5) Test a Speaker...connect the DATS LA alligator clips to the terminals of a speaker.

The speaker **MUST NOT BE CONNECTED** to anything else such as an amplifier, other electrical equipment or ground. For best results clamp the driver in place and allow adequate clearance for any rear pole piece vents.

6) Click on the "Measure Free Air Parameters" button at the left of the DATS window.

You should hear the sweep and then see the impedance response plotted on screen similar to Figure 1. The impedance magnitude is shown as a blue plot with the phase response shown in red. Several of the speaker's free air parameters are displayed in the Parameters Bar at the right side of the screen. The bar at the left side on the window is where you set the impedance and frequency limits for the current display.

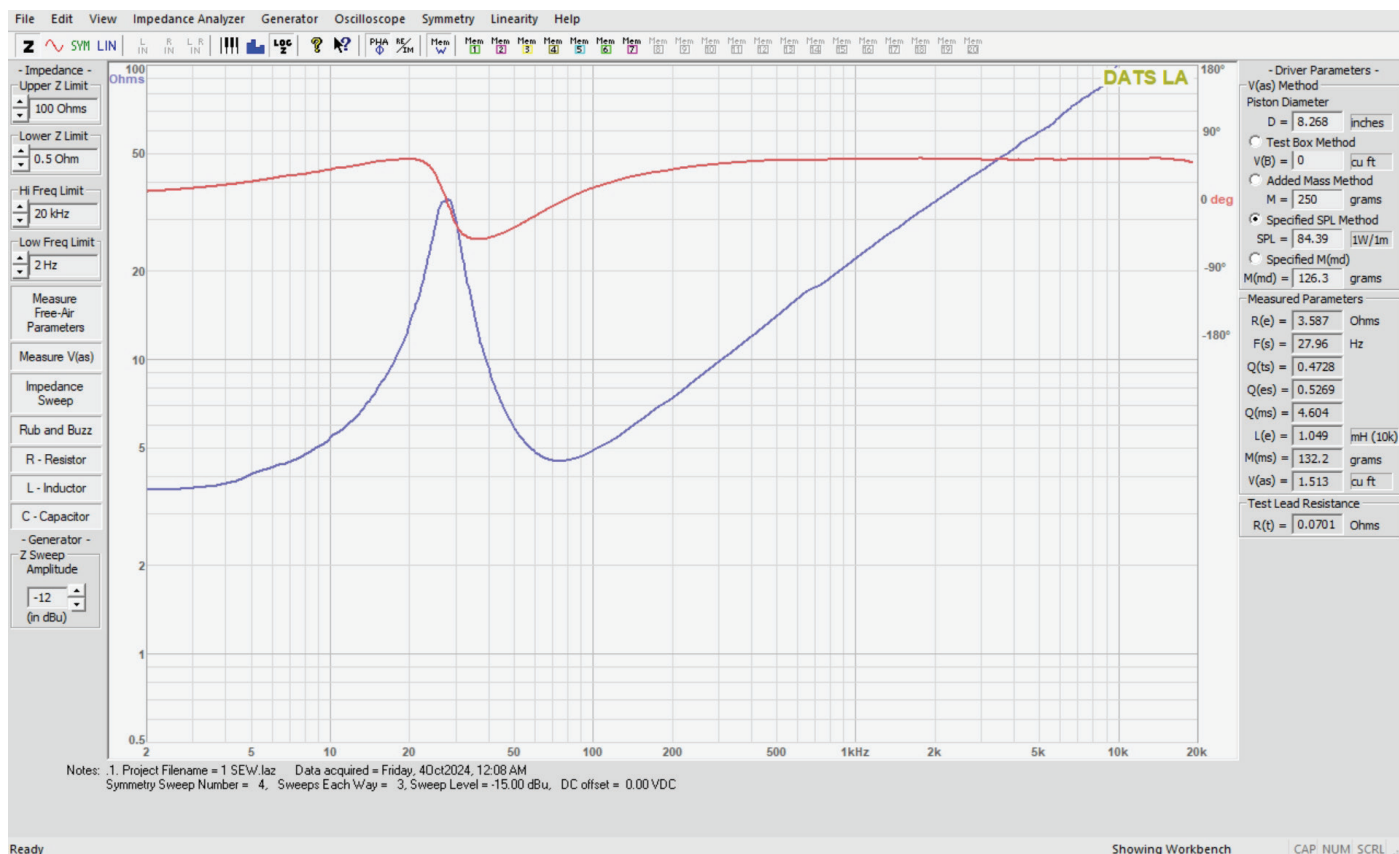


Figure 1: A Typical DATS LA screen

7) Measure the driver's VAS.

Once you have measured the speaker's free air parameters the "Measure V(as)" button becomes enabled. Select one of the two methods to measure the VAS at the upper right side of the DATS screen. The two VAS measurement methods are:

- 1.) Test Box Method - requires a suitable test box
- 2.) Added Mass Method - requires you to add a known mass

Enter the required data and then press the "Measure V(as)" button to start the measurement procedure.

8) After measuring the speaker you can:

- Save the data to one of 20 project memories (Alt+1 saves to Memory 1 for example)
- Save a DATS LA project file (file extension ".LAZ") which includes your test setup and all 20 memories
- Export the parameters and impedance data in either ".txt" or ".zma" formats
- Overlay plots of various measured impedances from the 20 memories for detailed comparison
- Print a report showing the impedance and parameters of the displayed memories

9) Quit DATS LA.

Quit the DATS application software by using "Ctrl+Q" from the keyboard or by selecting "Exit" under the "File" menu.

10) Future sessions with DATS LA.

In the future when you want to use DATS LA you only need to connect the DATS LA hardware unit and launch the software. The software will retain its calibration and user settings from session to session, but it is still a good idea to verify the calibration occasionally using the supplied calibration resistor. For full details on using DATS LA see the User's Guide under the Help menu.

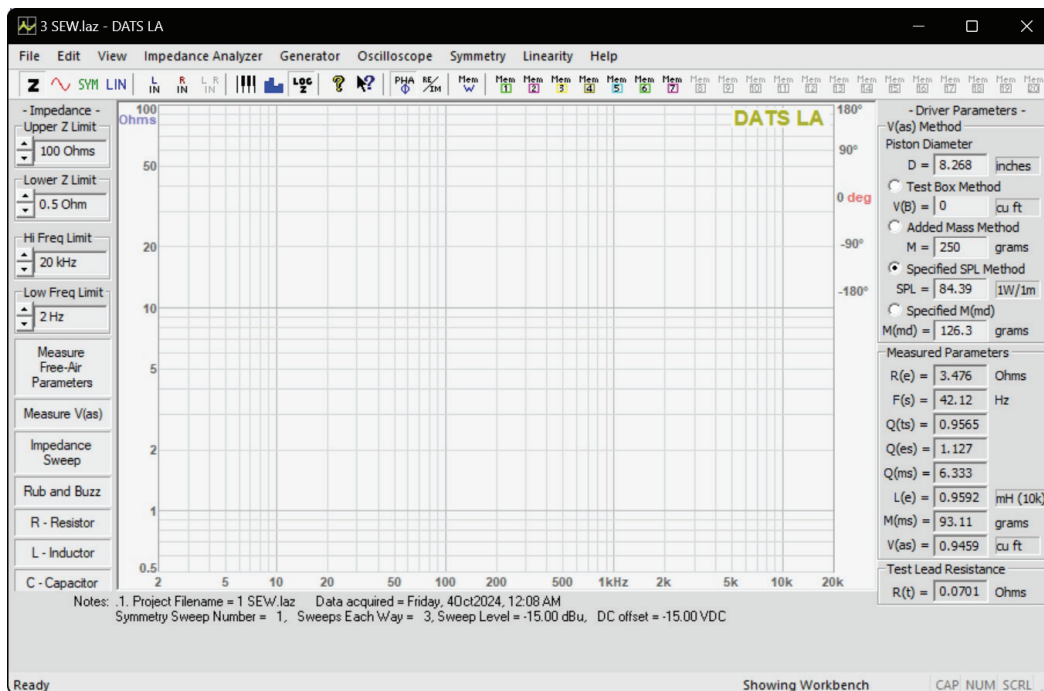
Introducing DATS LA

Dayton Audio unveils the latest generation of the acclaimed Dayton Audio Test System - DATS LA. Building on its prestigious reputation, this new iteration pushes the boundaries of precision and performance in audio testing.

- Easily Measure Loudspeaker Impedance Response
- Measure Loudspeaker Driver Parameters Quickly
- Test Loudspeaker's Symmetry
- Screen Drivers for Rub and Buzz Issues
- Measure Capacitors including ESR and DF
- Measure Inductors including DCR
- Measure Resistors
- Measure and Compare 70 V Speaker Lines
- Generate Audio Waveforms and Sweeps
- Perform General Audio Impedance Measurements



DATS LA introduces an audio interface unit with integrated calibration reference and front panel calibration terminals. The rugged aluminum module, powered by the USB port, comes with a detachable USB cable and test leads. The system operates with default Windows settings, requiring no adjustments. To ensure accuracy, the internal calibration resistor has a tolerance of $\pm 0.1\%$, achieving measurement accuracy better than $\pm 0.5\%$ in the critical range between 1 Ohm and 1k Ohms.



DATS LA Workbench

The [DATS LA software](#) runs on Windows and offers an intuitive inter-face, enabling quick setup. Upon launching, it opens with an Untitled Project file. Users can save up to 20 impedance measurements per project and overlay any or all to create custom reports. Personal notes can be included with each measurement. Speaker parameter measurement with DATS LA is straightforward. Free air parameters are measured first, followed by V(as), which can be measured using one of four methods:

- Test Box Method
- Added Mass Method

The DATS LA system swiftly measures impedance and extracts loudspeaker parameters or passive component values (R, L, and C). It features a unique impedance based Rub and Buzz test. Additionally, DATS LA offers a second test mode with a general-purpose signal generator and oscilloscope working together. This powerful audio test set surpasses previous generations of woofer testers. When paired with DATS LA hardware, the oscilloscope monitors the generator output. With standard audio interfaces, the oscilloscope can switch inputs to other devices, enabling the monitoring of arbitrary input signals alongside the DATS LA generator output.

While the primary applications for DATS LA may be measuring driver parameters and testing drivers for rub and buzz defects, DATS LA is a general purpose impedance measurement system with a broad range of applications. Following are some DATS LA applications but experienced users will find many other uses.

DATS LA Includes:

- **Hardware Unit:** The DATS LA hardware is not only stylishly rugged with its aluminum chassis, but it also features a bridged mode output configuration.
- **Enhanced Measurement Resolution:** DATS LA employs an advanced cubic spline interpolation method which improves resolution.
- **Symmetry Test:** As a loudspeaker test system, DATS LA's unique Symmetry Test uses DC offsets to displace the speaker cone while measuring speaker parameters with a brief audio sweep superimposed on the DC offset. This test reveals speaker non-linearities in each direction of cone displacement.
- **Linearity Test:** The Linearity Test procedure performs multiple sweeps to automatically measure speaker parameters over a range of drive levels. This test reveals the linearity of the free air parameters. Each test result is automatically saved to a memory so that the impedance plots can be overlaid and compared in any combination. Parameters can be compared by printing a report or by using Print Preview.

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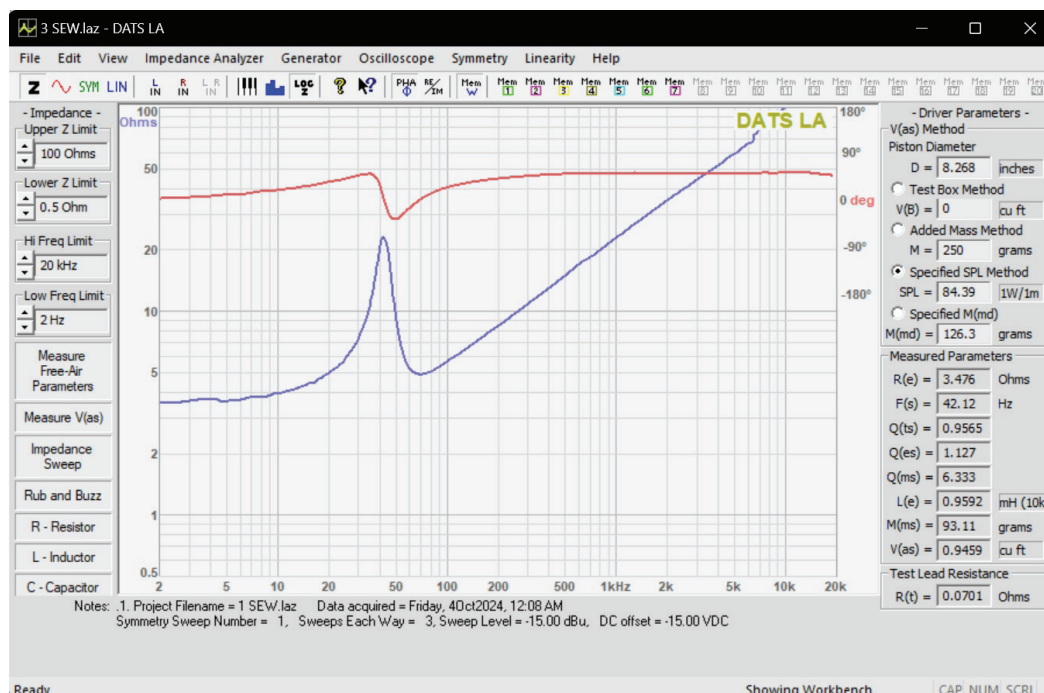
DATS LA allows you to:

- Measure Speaker Parameters Quickly and Accurately (F_s , Q_{TS} , Q_{MS} , Q_{ES} , R_E , V_{AS} , etc.)
- Perform Rub and Buzz Testing (with Continuous Mode for Production Testing)
- Measure Values of Resistors, Capacitors (also ESR and DF) and Inductors (also R_E)
- Generate Audio Waveforms at Any Frequency or Level up to 20 kHz and +5 dBu
- Generate Sine, Square, Triangle, Saw Tooth and Impulse Waveforms
- Generate Pink Noise, White Noise and Three Different Log Sweeps
- Monitor Generator Output Waveforms on The Dual Channel Oscilloscope
- Design and Verify Impedance Compensation Networks
- Extract Parameters from Imported Driver Impedance Data
- Characterize Complete Loudspeaker Systems (F_{SC} , F_B , etc.)
- Diagnose Loudspeaker Fault Conditions (open or shorted drivers, cables or components)
- Perform General Purpose Impedance Measurements (1Hz to 20k Hz, and 1 Ohm to 10k Ohms)
- Measure Real and Imaginary Parts of the Impedance in Addition to Magnitude and Phase
- Print Detailed Reports and Print Parameters to Standard Address Labels

Additional Features of DATS LA:

- Straightforward, Easy-to-Use Measurement Software
- Save and Load Project Files (Up to 20 Memories Each) and Print Custom Reports
- 1 Hz - 20,000 Hz Response, Measure any Loudspeaker Driver, Including Tweeters
- USB Connection Provides Power from and Data Transfer to the PC
- Compact USB Interface Includes USB Cable and Molded Test Leads with Alligator Clips
- Measured Data Can Be Printed or Saved to Create a Driver Library
- Parameters Can Be Exported to WinSpeakerz and Other Popular Box Design Programs
- Measures V_{AS} Using Added Mass, Test Box, Specified SPL or Specified M_{MD} Methods
- Easily Switch Between Measurement Units by Double-clicking the Units Field
- Manufactured with State-of-the-Art Equipment Using Surface Mount Components
- USB (blue), Power (green) and Standby (red) LED Indicators
- DC Offset indicator LED (red for + : yellow for -)

The DATS LA Workbench has a plot area in the center of the window with the Impedance dialog bar at the Left and the Parameters dialog bar at the right. Below the plot area is the Notes field where the user can enter information regarding a measurement. Notes are saved with each memory and recalling a memory will also recall the notes associated with that memory. At the top of the main window is the DATS LA Toolbar. The main DATS LA window is fully resizable and remembers its size and location between measurement sessions. The test signal level is normally 1.23 Vrms or +4 dBu.



The cursor seen on the impedance plot above is displayed whenever you click near or below the magnitude plot. The cursor displays the name of the memory displayed or "Workbench" along with the frequency, magnitude and phase of the data point. Click once above the plot to clear the cursor. Holding down the Control Key causes the cursor to be displayed continuously as the mouse is moved in the region below the magnitude plot. The selected data point is indicated by a small square on both the magnitude and phase plots.

The DATS LA Rub and Buzz Test:

DATS LA provides a unique Rub and Buzz test based on differential impedance measurements. This impedance based rub and buzz test allows rapid screening of drivers for rub and buzz defects without having to isolate the driver. The DATS LA rub and buzz test is appropriate for use in transducer production environments as well as in the design and manufacture of complete loudspeaker systems. Each production unit can be tested in just a few seconds with a single keystroke from the operator. The test result is displayed in a large PASS/FAIL window which also prompts the operator to connect the next unit to be tested. See also: Rub and Buzz

Log or Linear Impedance Scales:

The toolbar (or Impedance Analyzer menu) allows easy switching between linear and logarithmic impedance scales. Often it is convenient to view impedance on a log scale because the impedance of a pure capacitor or inductor becomes a straight line and any non-linearity is seen at a glance. The log impedance scale has adjustments for both upper and lower impedance plot limits ranging from 0.01 to 10k Ohms. The linear impedance scale has an adjustment for the upper limit that varies from 1 Ohm to 10k Ohms.

Wright Parameters:

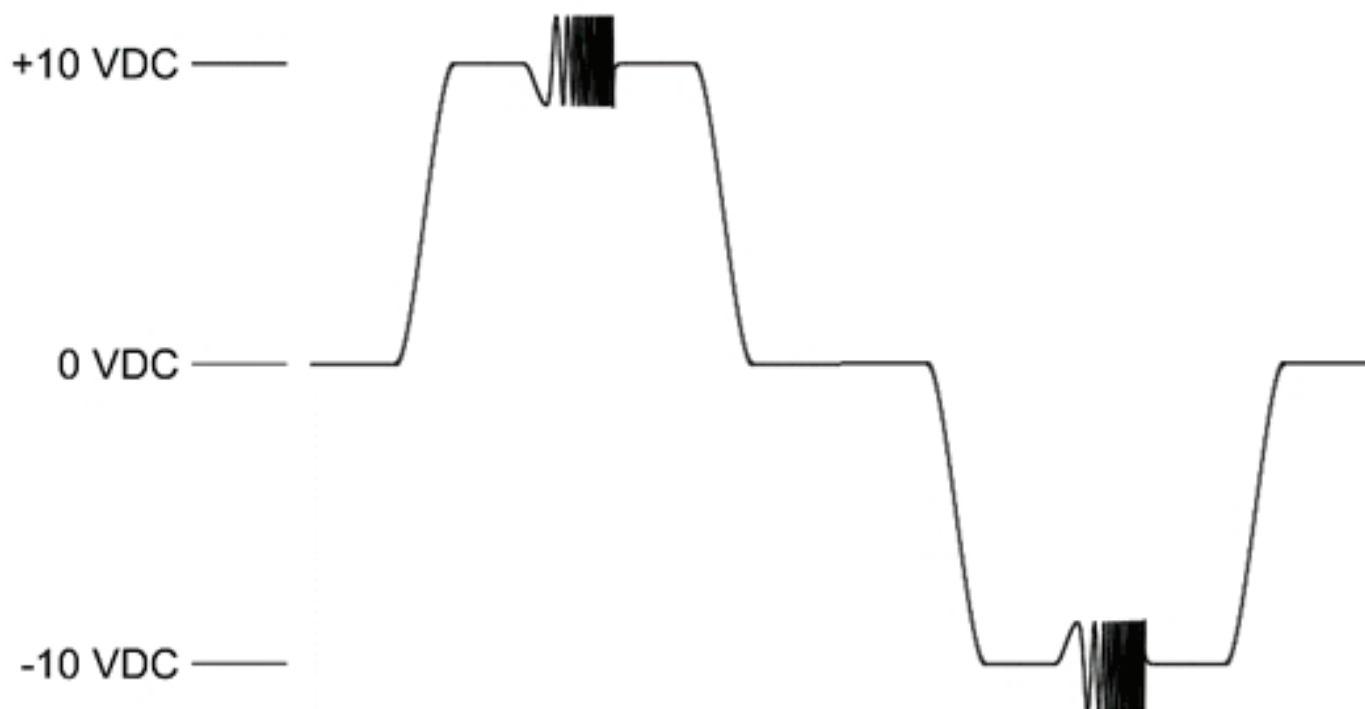
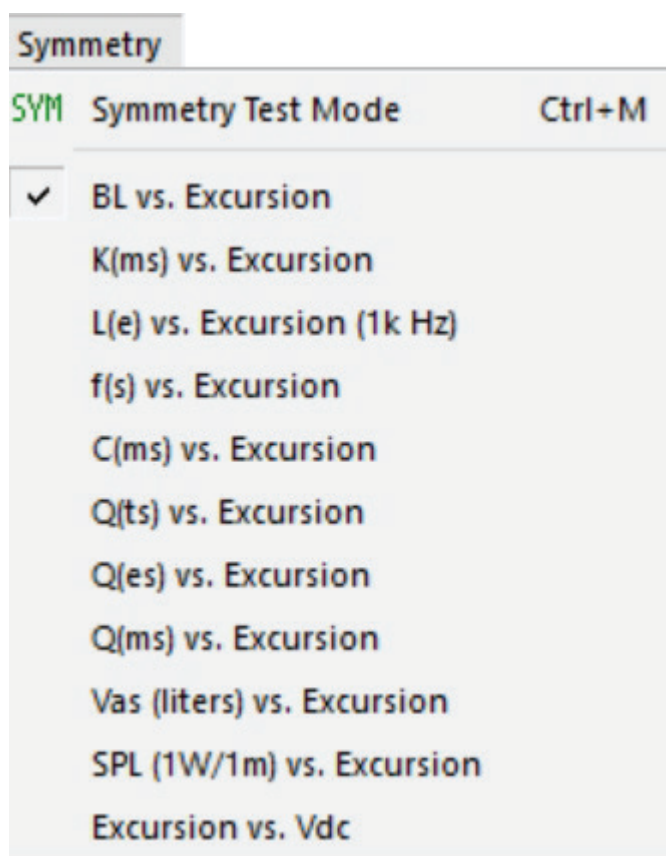
Loudspeaker parameter measurement includes the Wright parameters which are especially useful for precision simulation of loudspeaker impedance. These parameters allow for the accurate reproduction of a speaker driver's high frequency inductive impedance using the four measured parameters: K_R , X_R , K_I and X_I . See also: Inductance Modeling

About the Symmetry Test

The loudspeaker symmetry test allows the user to measure the performance of a loudspeaker as the cone is stepped forward and backward. By quickly and clearly revealing how the parameters change with the cone displacement (both forward and back) DATS LA shows the nonlinear behavior of such important parameters as BL (the force factor) and Kms (the spring constant). At each offset step, the system uses a brief frequency sweep to measure the complete set of parameters for the driver render test. After conducting the specified number of sweeps in each direction the software plots the driver's parameters versus cone offset to provide a unique view on the driver's performance.

To begin the Symmetry Test, first make sure you have entered the Piston Radius of the driver under test at the Parameters Bar at the right side of the screen. Select the Vas test method that you will use. Choose among: Test Box, Added Mass, Specified SPL or Specified Mmd. If you are just getting started or just want a quick look at the driver, try the Specified SPL method. For development and production testing you may prefer to specify the moving mass (Mmd).

Switch to the symmetry mode by selecting either the symmetry toolbar button "SYM" or select the first item under the Symmetry menu. You'll see the symmetry toolbar appear at the left side of the screen. At the left side of the screen Specify the driver's piston diameter and the Vas method you want to use for the test. The specified SPL method is a good place to start. Once you've entered the required information press the test button to begin the test.



DATS LA Hardware Calibration

Hardware calibration is not normally necessary as the unit has been calibrated at the factory. However if the “DC” LED remains illuminated (red or yellow) after the unit has stabilized for more than 5 minutes it is recommended that the hardware be calibrated.

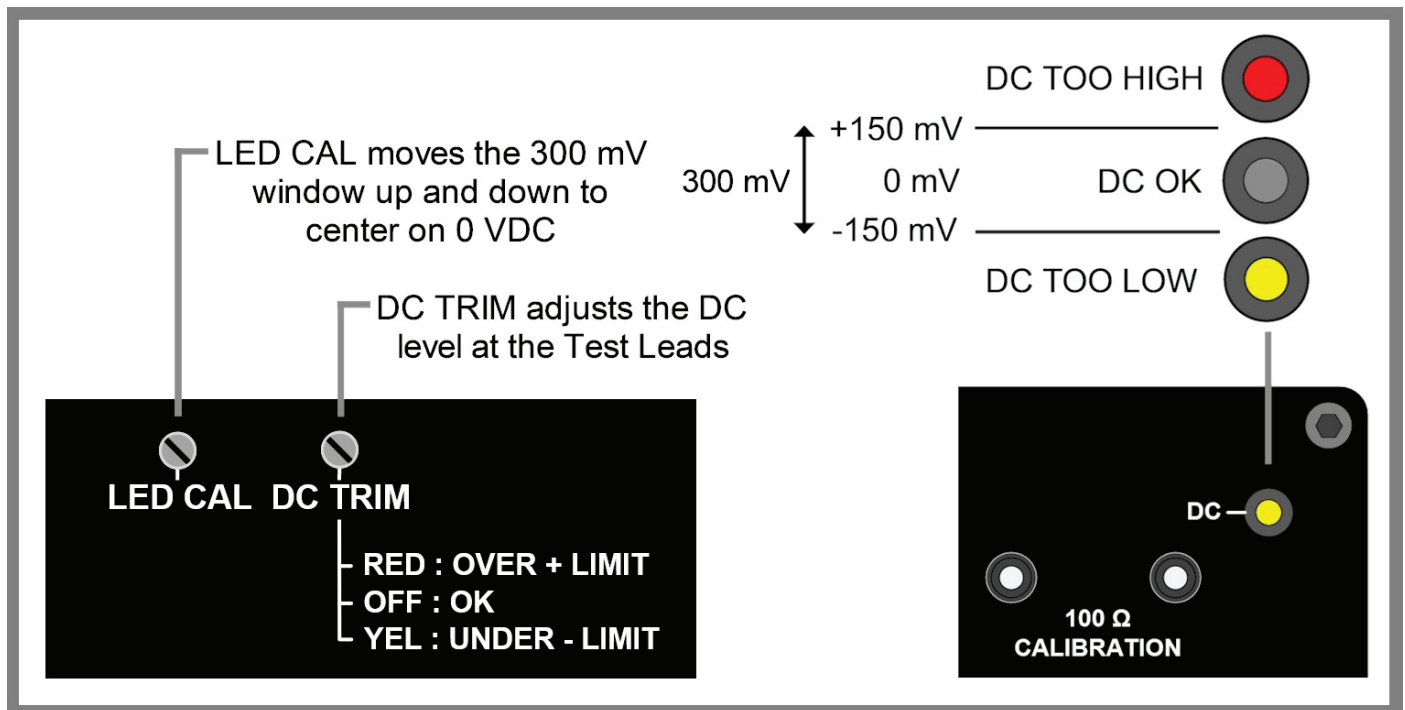
Tools required:

2mm screwdriver

DC Voltmeter (multimeter)

About the DC LED and DC Offset Calibrations:

The DC LED illuminates red or yellow to indicate that the DC offset is above or below the acceptable limits of ± 150 mV. The DC LED calibration procedure adjusts those voltage limits and sets the stabilized output voltage as close to zero as possible.



DATS LA Hardware Calibration Procedure

- 1.) With the unit stabilized at least 20 minutes connect a voltmeter to the test lead terminals (red to red and black to black).
- 2.) Insert a 2mm screwdriver into the DC TRIM pot and adjust to temporarily set the DC offset (at the voltmeter) to +150 mV.
- 3.) Move the screwdriver to the LED CAL pot and turn CLOCKWISE until the LED illuminates YELLOW.
- 4.) Adjust the LED CAL control COUNTER-CLOCKWISE until the LED first goes off and then continue slowly until the LED turns RED. Stop there.
- 5.) Move your screwdriver back to the DC TRIM control and set the DC offset to zero 0 mV (± 10 mV). The hardware calibration procedure is complete

Using the DATS LA Memories

The [DATS LA software](#) features 20 user memories for saving your detailed measurements along with other user entered information about the driver. Each memory consists of the impedance and phase plots, the test setup information (test box volume, added mass, etc.) along with the three pages of parameters, specifications and comments that are seen at the Driver Editor window. When you save a DATS LA file (type “.laz”) to your computer this project file contains all the measurements in the projects 20 memories as well as the data currently on the Workbench.

Note: The most recently measured impedance plot is said to reside on the DATS LA “Workbench.” This measurement is overwritten each time the analyzer is run. The Workbench is also overwritten when a memory is recalled or when data is imported. Once you have measured data you want to keep (even temporarily) save it to one of the 20 memories before proceeding with another measurement. All data in the 20 memories is saved with the DATS LA project file. Multiple memories can be overlaid to allow for easy comparison of various measurements. Use the memory buttons in the Toolbar to show or hide various memories. After a memory has been recalled it can then be saved to a different memory. After a memory is recalled it is available to be exported to a .txt file.

All commands related to memory operations can be found under the “View” menu. Each command is detailed below. Note that each command has a keyboard shortcut that you may find more convenient than the menu command after you become familiar with the software.

View Menu: Save to Memory

These commands cause the plot on the Workbench to be saved to the selected Memory along with all the driver parameters.

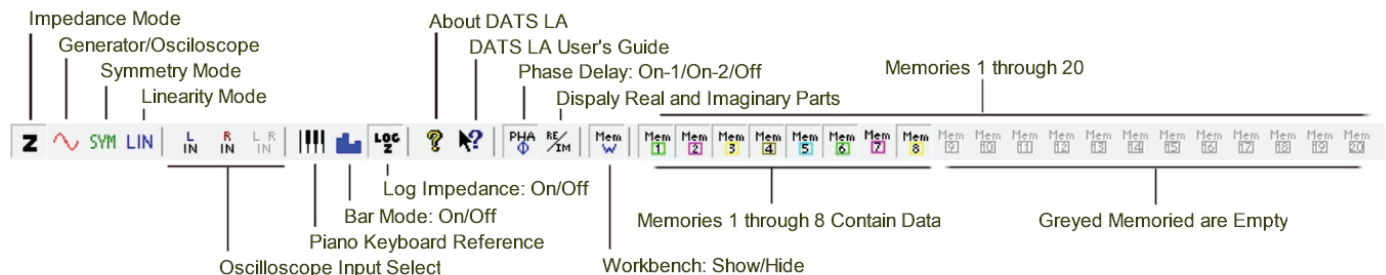
From the keyboard, use **Alt+1, Alt+2 etc. through Alt+0** to save to memories 1 through 10. Use **Alt+Shift+1, 2 etc. through 0** to save to memories 11 through 20. For example, to save the current response to Memory 5 you would press and hold the **Alt** key and then press the **5** key.

View Menu: Show/Hide Memory

These commands alternately show and hide the selected memory:

- From the keyboard, use **Ctrl+1, Ctrl+2 etc. through Ctrl+0** to show or hide memories 1 through 10
- Use **Ctrl+Shift+1, 2 etc. through Ctrl+Shift+0** to show or hide memories 11 through 20

For example, to toggle the display of the response in Memory 5 you would press and hold the **Ctrl** key and then press the **5** key. Use **Ctrl+W** to toggle the display of the Workbench response. In addition to the menu and keyboard commands, you can also toggle each memory on or off at the Toolbar as displayed below.



View Menu: Clear Memory

These commands erase the contents of the specified memory.

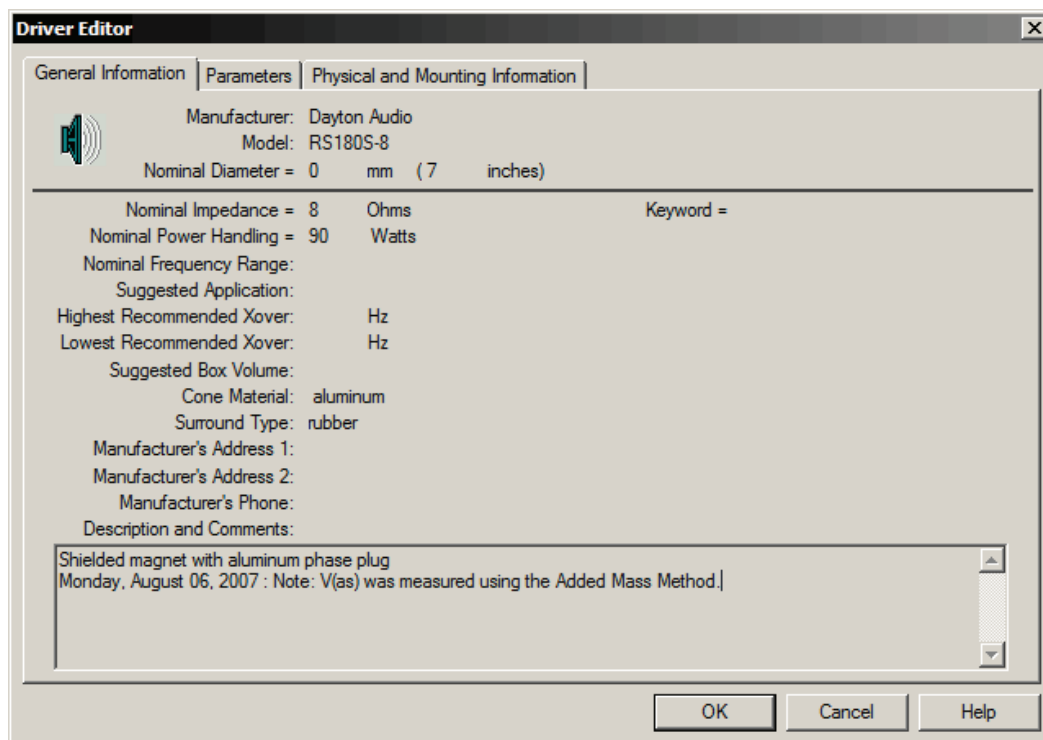
- From the keyboard, use **Ctrl+Alt+1**, **Ctrl+Alt+2** etc. through **Ctrl+Alt+0** to clear the contents of memories 1 through 10
- Use **Ctrl+Alt+Shift+1**, **2** etc. through **Ctrl+Alt+Shift+0** to clear the contents of memories 11 through 20

For example, to erase the response in Memory 5 you would press and hold the **Ctrl** and **Alt** keys and then press the **5** key. Should you need to clear all of the memories it is usually easier to just create a new project file by selecting "New" under the "File" menu.

View Menu: Hide All Memories (Ctrl+E)

This command turns off the display of all memories without affecting the contents of the memories.

Below are sample screen shots of the three Driver Editor pages. While the DATS LA system measures many of the parameters detailed on the second page, the remainder of the data, such as the driver's manufacturer and model number, may be entered by the user to create a more complete record on the driver under test. You can add any notes you wish at the Description and Comments field on the General Information page of the editor and your notes will be saved when you save the Workbench to a memory. When you recall a memory to the Workbench your notes will be displayed at both the driver editor General Information page and in the Notes field below the plot window. Entering a line or two of descriptive information before saving data to one of the 20 memories makes it easy to keep track of the multiple measurements that make up each DATS LA project file. If you edit the notes you will need to save the memory again in order to save your changes.



The screenshot shows the 'Driver Editor' window with the 'General Information' tab selected. The window contains a speaker icon and various input fields for driver specifications. The 'Description and Comments' field at the bottom contains the text: 'Shielded magnet with aluminum phase plug' and 'Monday, August 06, 2007 : Note: V(as) was measured using the Added Mass Method.' The 'OK', 'Cancel', and 'Help' buttons are at the bottom right.

General Information		
Manufacturer:	Dayton Audio	
Model:	RS180S-8	
Nominal Diameter =	0 mm	(7 inches)
Nominal Impedance =	8 Ohms	Keyword =
Nominal Power Handling =	90 Watts	
Nominal Frequency Range:		
Suggested Application:		
Highest Recommended Xover:	Hz	
Lowest Recommended Xover:	Hz	
Suggested Box Volume:		
Cone Material:	aluminum	
Surround Type:	rubber	
Manufacturer's Address 1:		
Manufacturer's Address 2:		
Manufacturer's Phone:		
Description and Comments:	<div>Shielded magnet with aluminum phase plug Monday, August 06, 2007 : Note: V(as) was measured using the Added Mass Method.</div>	

Driver Editor

General Information

Parameters

Physical and Mounting Information

Manufacturer: Dayton Audio

Model: ND-9X

Nominal Diameter = 90 mm (3.5 inches)

Resonance in Free Air	f(s) = 101.6 Hz	Reference Efficiency	n(0) = 0.1 %
Resonance on Baffle	f(sb) = 0 Hz	Voice Coil Inductance	L(e) = 1.078 mH (1k Hz)
Total Q	Q(ts) = 0.826		L(e) = 0.512 mH (10k Hz)
Electrical Q	Q(es) = 0.984	Flux Density	B = 0 Tesla
Mechanical Q	Q(ms) = 5.145	Length of Wire in Gap	L = 0 meters
Equivalent Volume	V(as) = 0.9826 liters	BL Product	BL = 4.121 N/Amp
	V(as) = 0.0347 cu ft	Effective Moving Mass	M(ms) = 3.518 grams
Compliance	C(ms) = 0.7 mm/N	Voice Coil Diameter	D(vc) = 0 mm
Mechanical Resistance	R(ms) = 0 kg/s		D(vc) = 0 in
DC Resistance	R(e) = 7.4416 Ohms	Voice Coil Depth	D(cd) = 0 mm
Maximum Impedance	Z(max) = 46.34 Ohms	Magnetic Gap Depth	D(mg) = 0 mm
Minimum Impedance	Z(min) = 7.4416 Ohms	Voice Coil Material:	
Max Thermal Power	P(t) = 0 Watts	Voice Coil Former:	
Thermal Resistance	R(t) = 0 deg C/W	Voice Coil Layers:	
Max Linear Excursion	X(max) = 0 mm, peak	Voice Coil Wire Gauge:	
Max Excursion	X(peak) = 0 mm, peak	Voice Coil Vent:	
Piston Area	S(D) = 0.003167 sq m	Wright Parameters:	K(r) = 0.095634
Peak Volume Displ	V(D) = 0 liters		X(r) = 0.48342
Sensitivity	SPL = 82.1 dB SPL (1W/1m)		K(i) = 0.0064275
	SPL = 82.414 dB SPL (2.83Vrms)		X(i) = 0.75296

OK

Cancel


Help

Driver Editor

General Information

Parameters

Physical and Mounting Information



Manufacturer: Dayton Audio

Model: RS180S-8

Nominal Diameter = 0 mm (7 inches)

Outside Diameter = 0 mm (0 inches)
Bolt Circle Diameter = 0 mm (0 inches)
Number of Bolts = 0
Front Mount Cutout 0 mm (0 inches)
Rear Mount Cutout Diam 0 mm (0 inches)
Depth of the Driver = 0 mm (0 inches)
Physical Volume = 0 liters (0 cubic feet)
Magnet Height = 0 mm
Magnet Diameter = 0 mm
Magnet Weight = 0 kg
Magnetic Assembly 0 kg
Net Weight = 0 kg
Date of Information:
Retail Price:

OK

Cancel

Help

DATS LA

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DAYTONAUDIO

Using DATS LA to Detect Loudspeaker Rub and Buzz Defects

Before starting make sure the DATS LA unit has been calibrated.

Test drivers for rub and buzz defects as follows:

- Launch the [DATS LA software](#).
- Click the button labeled “Rub and Buzz” at the bottom left of the DATS LA screen.
- The Rub and Buzz Test dialog is displayed:

Rub and Buzz Test

Test Signal Level
The test signal will be reduced by the amount you specify compared to normal full output level.
Enter a value in the range from 0 to -40 dB.

Test Level dB

Guidelines
0 dB : Resonance Testing Only
-20 dB : Less Sensitive
-30 dB : Normal Rub and Buzz Test
-40 dB : More Sensitive

Note that the Rub and Buzz test sweep may be inaudible.

Production Test Mode
Select continuous testing to efficiently test multiple drivers in a continuous sequence.
Deselect for individual driver testing

☒ Continuous Production Testing

Skip Dialogs
Select to skip prompts to connect driver.

☐ Skip Rub and Buzz Connection Dialogs

Resonance Tolerance
Enter the F(s) tolerance to be used for the Pass/Fail test.

+/- %

Guidelines
50% : Less sensitive Rub and Buzz test
40% : For normal Rub and Buzz testing
30% : More Sensitive Rub and Buzz test
10% : For screening resonance frequency along with Rub and Buzz testing

Z(max) Tolerance
Enter the Z(max) tolerance to be used for the Pass/Fail test.

+/- %

Guidelines
150% : Less sensitive Rub and Buzz test
100% : For normal Rub and Buzz testing
50% : More sensitive Rub and Buzz test

PATENT PENDING NOTICE
The new technique used here for detecting rub and buzz defects in loudspeakers is the subject of a pending patent.

This uniquely sensitive "Rub and Buzz" test is EXCLUSIVELY AVAILABLE in:

DATS: The Dayton Audio Test System

The rub and buzz test performs an impedance measurement using a lower signal level than normal to reveal impedance anomalies that indicate rubbing as the cone moves from its rest position. The rub and buzz test provides a user adjustable test level which is normally 20, 30 or 40 dB below the normal DATS LA sweep level (approximately +4 dBu). The lower the level of the test signal the more sensitive the test is to rubbing defects. Guidelines are provided for each tolerance setting with the default values being the normal recommendations.

Setting the Test Signal Level

Set the signal lower (larger negative number) to increase the sensitivity of the test and reject more units. Set the signal higher (smaller negative number) to decrease the sensitivity of the test and pass more units. A test signal level of -40 dB causes more units to be rejected than a setting of -20 dB. The recommended setting for beginning testing is -30 dB. The lowest recommended signal level setting is -40 dB. While the rub and buzz test is not particularly sensitive to noise in the test area it is somewhat sensitive to structure borne noise and vibrations. So, it is a good idea to isolate the unit under test from the test bench by placing the unit on a small pad (bubble wrap packaging works well) before it is tested. An adequately isolated unit will give consistent results when tested repeatedly. A unit picking up structure borne vibrations may vary significantly between repeated tests. While -40 is the lowest level recommended for production testing the software allows for levels as low as -50 dB for experimentation.

Setting the Resonance Tolerance

Set the resonance tolerance lower (smaller number) to increase the sensitivity of the test and reject more units. To reject fewer units set the F(s) tolerance to a larger value. The recommended setting of 40% allows a wide variation so that false failures will be a minimum while defective units will be rejected.

Setting the Z(max) Tolerance

Set the Z(max) tolerance lower (smaller number) to increase the sensitivity of the test and reject more units. To reject fewer units set the Z(max) tolerance to a larger value. The recommended setting of 100% allows a wide variation so that false failures will be a minimum while defective units will still be rejected.

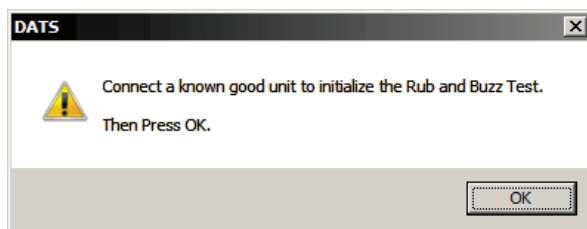
Note that the percentage calculations for both F(s) and Z(max) are a bit different than usual. On the + side the percentage deviation is calculated as usual. However, on the negative side the percentage is calculated as a “geometric” percentage. That is, a tolerance of (for example) 100% is interpreted as a factor of 2 increase or decrease. So for a tolerance setting of 100 % the limits on a 50 Hz resonance become 100 Hz and 25 Hz rather than the 100 Hz and 0 Hz limits you would get with the usual arithmetic average calculation. This keeps the negative test limits meaningful and prevents them from ever reaching zero. With respect to the F(s) a tolerance of 100% now means plus or minus one octave and is a much more useful as a test limit.

The Test Cycle

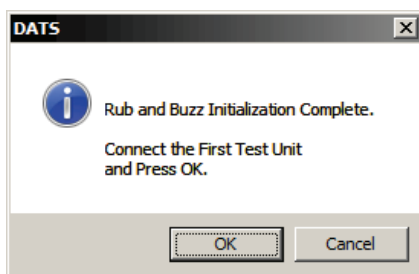
The rub and buzz test begins with an initialization step where the user is asked to provide a known good sample (reference sample) that is swept at the normal signal level. This reference measurement is automatically saved to memory 1 and the user is prompted to connect the first driver to be tested. Each unit under test is tested at the reduced signal level specified in the setup dialog and the measurement result is stored in memory 2.

If the “Continuous production Testing” box is checked (the default setting) then after the test result is displayed the operator will be prompted to connect the next unit under test. The test cycle consists of the following steps:

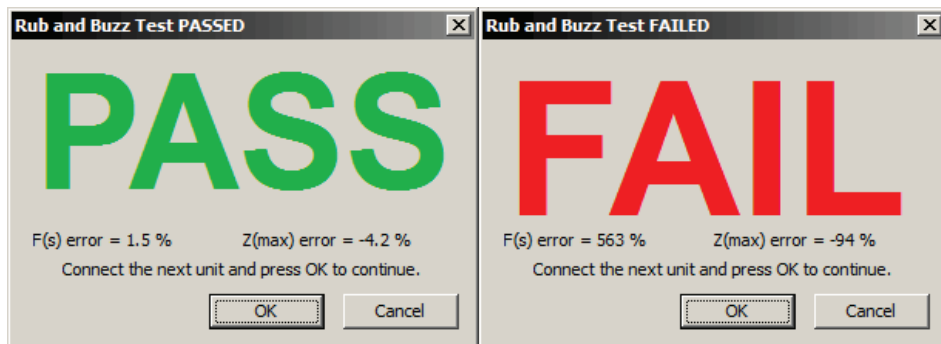
1. Press the button labeled: “Initialize and Begin Testing”. The connection dialog shown below appears. This dialog can be skipped if desired by checking the box “Skip Rub and Buzz Connection Dialog”.



2. Connect a reference (known good) driver and click “OK” (or press ENTER at the keyboard). The reference unit is measured and its impedance is stored in memory 1. The dialog below appears.



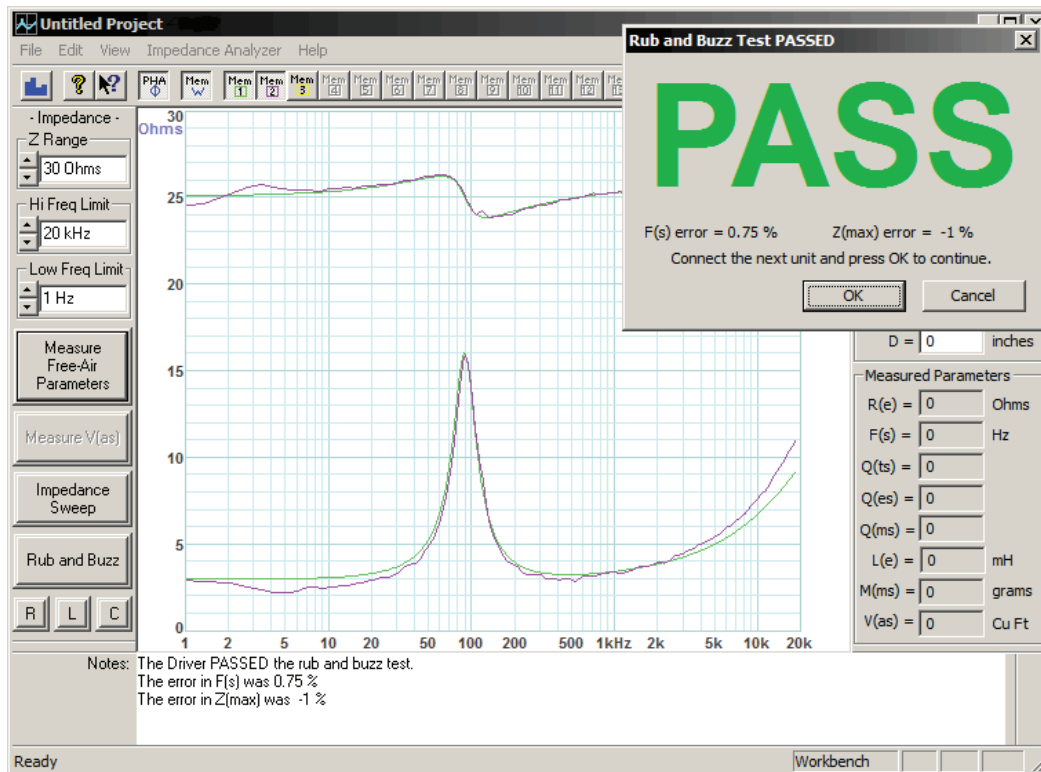
3. Connect the first unit to be tested and click “OK” (or press ENTER at the keyboard). The unit is tested and its impedance is stored in memory location 2. Either the PASS or the FAIL dialog will appear to indicate the test result as shown below.



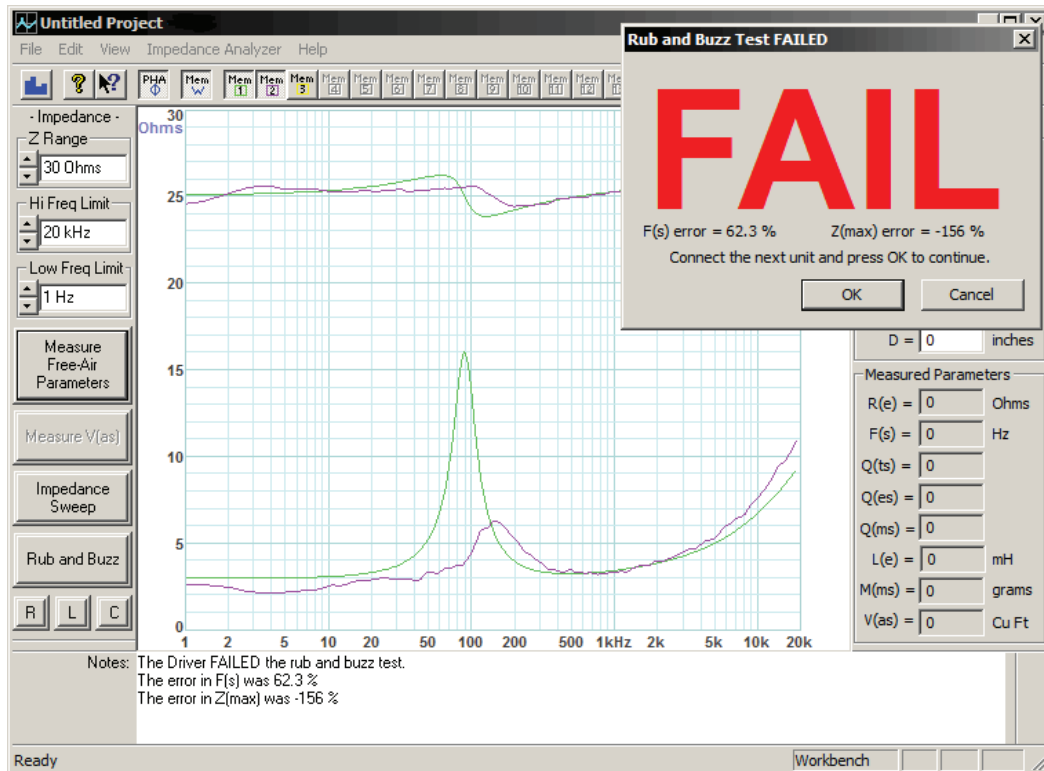
4. Connect the next unit under test and press “OK” to test the unit. For each unit tested the operator only needs to connect the unit and press ENTER (or click OK). The test procedure “loop” can be interrupted at any time by clicking the “Cancel” button. Resume testing using the current reference impedance by opening the Rub and Buzz setup dialog and clicking the “Resume Testing” button.

In addition to indicating the pass/fail status the pass/fail dialogs also show the per cent deviation from the reference unit for the unit just tested. This information can be quite helpful for production technicians when fine tuning the thresholds to be used to reject test units.

Below is a screen shot showing both the reference and test impedance plots for a unit that passes the (-40 dB) test. The low level impedance of the test unit is a good match to the response of the reference unit at full level and the driver easily passes.



Below we see the test results for a unit that has failed the rub and buzz test:



In this case the speaker has failed both parts of the rub and buzz test. The F(s) is in error by 62% with a tolerance setting of 40% so it fails the F(s) test. The Z(max) is in error by 156% which exceeds the 100% tolerance setting for Z(-max) causing the driver to also fail this second aspect of the rub and buzz test. The purple plots in each of the last two screens are the low level test plots which are compared to the reference green plots. The noise on the purple plots is an indication that the signal level is low (not so far above the noise). The green curve (made at full signal level) is quite smooth and noise free by comparison. The shifted and miss-shaped resonance of the failed test unit is indicative of rubbing and was easily detected by the software. Good units and rubbing units are readily distinguished by comparing the F(s) and Z(max) of the test unit to that of a known good reference unit.

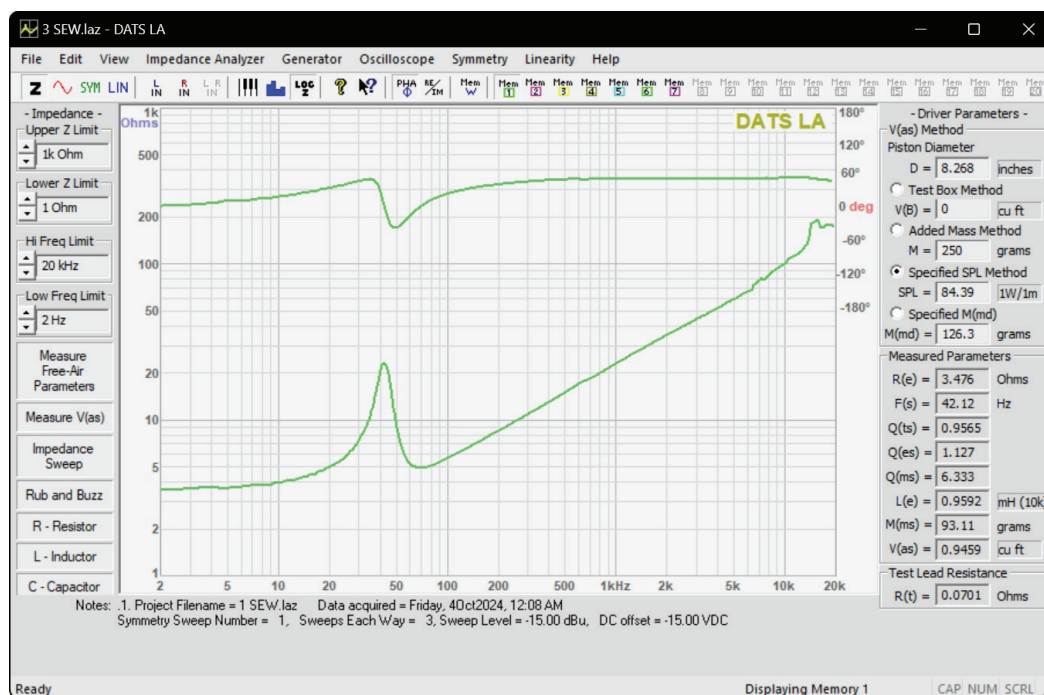
See also: Rub and Buzz Test

Using DATS LA to Measure a Woofer's Parameters

Before starting be sure the unit has been calibrated. The basic steps to measure a driver's parameters are as follows.

- This assumes that the sound system has been setup for DATS LA as described in the Quick Start.
- Start by connecting the DATS LA hardware unit to a USB port on your PC.
- Next, launch the [DATS LA software](#).
- Make sure that the woofer is not connected to any other equipment and then connect the test leads of the DATS LA unit to the terminals of the speaker under test.
- Click the “Measure Free Air Parameters” button at the left side of the DATS LA screen.
- You should hear the sweep from the speaker: the impedance is plotted and the parameters are displayed.
- Select a method to measure $V(as)$, enter the required data and click on the “Measure $V(as)$ ” button.

Here is a typical measurement result:



After measuring a speaker you may want to enter additional information (the manufacturer and model of the speaker for example) at the Driver Editor. Then save the measurement to an empty memory. As an example, the keyboard sequence “Alt + 1” saves new data to memory 1. Under the Edit menu select “Open the Driver Editor...” and the Driver Editor dialog opens as seen below:

Driver Editor

General Information | Parameters | Physical and Mounting Information

Manufacturer: Dayton Audio
 Model: RS100-4
 Nominal Diameter = 100 mm (4 inches)

Nominal Impedance = 0 Ohms
 Nominal Power Handling = 0 Watts
 Nominal Frequency Range:
 Suggested Application:
 Highest Recommended Xover: Hz
 Lowest Recommended Xover: Hz
 Suggested Box Volume:
 Cone Material:
 Surround Type:
 Manufacturer's Address 1:
 Manufacturer's Address 2:
 Manufacturer's Phone:
 Description and Comments:

OK Cancel Help

The notes you entered for the measurement also appear at the editor where you can enter additional information on the driver which will be saved with that memory. After entering make and model information and switching to the Parameters tab we see the following page of data with all the measured parameters already entered:

Driver Editor

General Information | Parameters | Physical and Mounting Information

Manufacturer: Dayton Audio
 Model: ND-9X
 Nominal Diameter = 90 mm (3.5 inches)

Resonance in Free Air	$f(s) = 101.6$ Hz	Reference Efficiency	$n(0) = 0.1$ %
Resonance on Baffle	$f(sb) = 0$ Hz	Voice Coil Inductance	$L(e) = 1.078$ mH (1k Hz)
Total Q	$Q(ts) = 0.826$		$L(e) = 0.512$ mH (10k Hz)
Electrical Q	$Q(es) = 0.984$	Flux Density	$B = 0$ Tesla
Mechanical Q	$Q(ms) = 5.145$	Length of Wire in Gap	$L = 0$ meters
Equivalent Volume	$V(as) = 0.9826$ liters	BL Product	$BL = 4.121$ N/Amp
	$V(as) = 0.0347$ cu ft	Effective Moving Mass	$M(ms) = 3.518$ grams
Compliance	$C(ms) = 0.7$ mm/N	Voice Coil Diameter	$D(vc) = 0$ mm
Mechanical Resistance	$R(ms) = 0$ kg/s		$D(vc) = 0$ in
DC Resistance	$R(e) = 7.4416$ Ohms	Voice Coil Depth	$D(cd) = 0$ mm
Maximum Impedance	$Z(max) = 46.34$ Ohms	Magnetic Gap Depth	$D(mg) = 0$ mm
Minimum Impedance	$Z(min) = 7.4416$ Ohms	Voice Coil Material:	
Max Thermal Power	$P(t) = 0$ Watts	Voice Coil Former:	
Thermal Resistance	$R(t) = 0$ deg C/W	Voice Coil Layers:	
Max Linear Excursion	$X(max) = 0$ mm, peak	Voice Coil Wire Gauge:	
Max Excursion	$X(peak) = 0$ mm, peak	Voice Coil Vent:	
Piston Area	$S(D) = 0.003167$ sq m	Wright Parameters:	$K(r) = 0.095634$
Peak Volume Displ	$V(D) = 0$ liters		$X(r) = 0.48342$
Sensitivity	SPL = 82.1 dB SPL (1W/1m)		$K(i) = 0.0064275$
	SPL = 82.414 dB SPL (2.83Vrms)		$X(i) = 0.75296$

OK Cancel Help

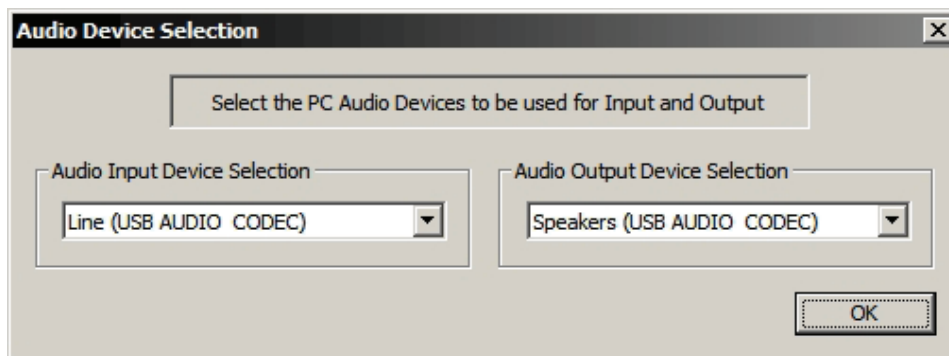
Note that several of the parameters are only seen here at the Driver Editor and are not displayed back at the main window. The parameters not displayed at the main window include: $C(ms)$, $Z(max)$, $Z(min)$, $S(D)$, $n(0)$ and BL .

DATS LA Troubleshooting

Normally the software automatically detects the hardware, uses the default settings and no adjustments are necessary. However, if there is a problem, these are the settings you should check first.

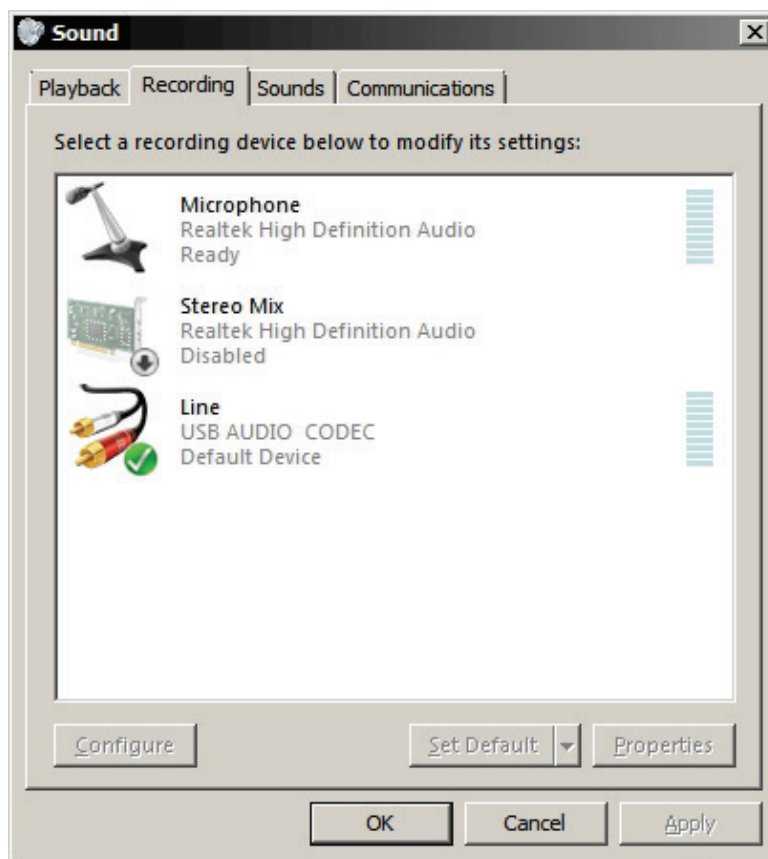
1. Make sure the correct hardware device is selected.

Look under the Edit menu and open the Audio Device Selection dialog. Make sure that “USB AUDIO CODEC” is selected for both input and output as shown below.

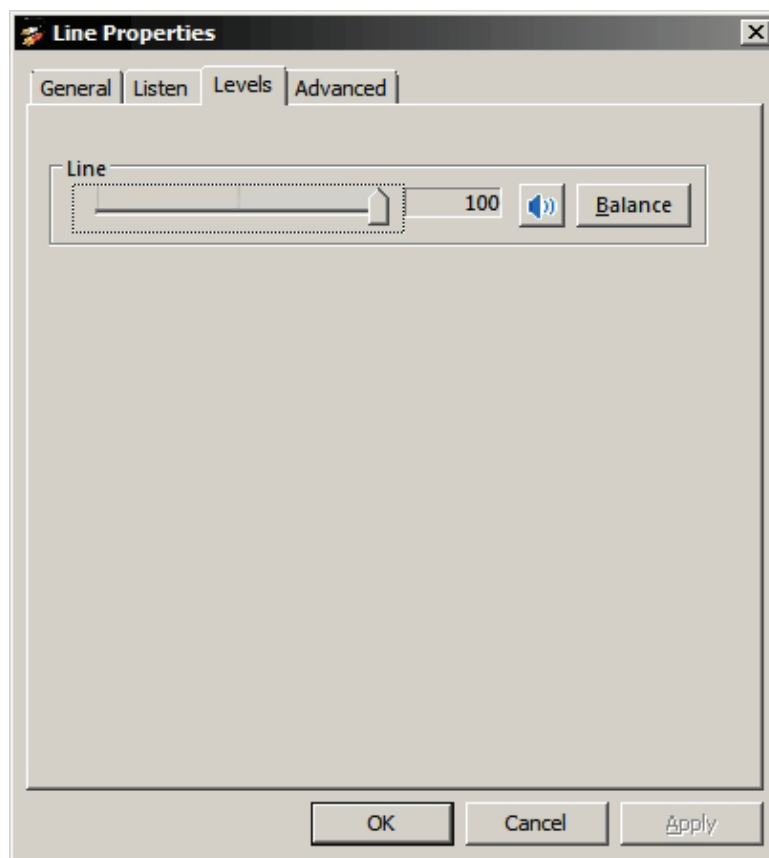


2. Examine the USB port settings to verify 2-channel input at 44.1 kHz. Verify the input level.

From the Windows “Start” button select Control Panel/Sound. Once the Sound Control Panel opens select the “Recording” tab as seen below.

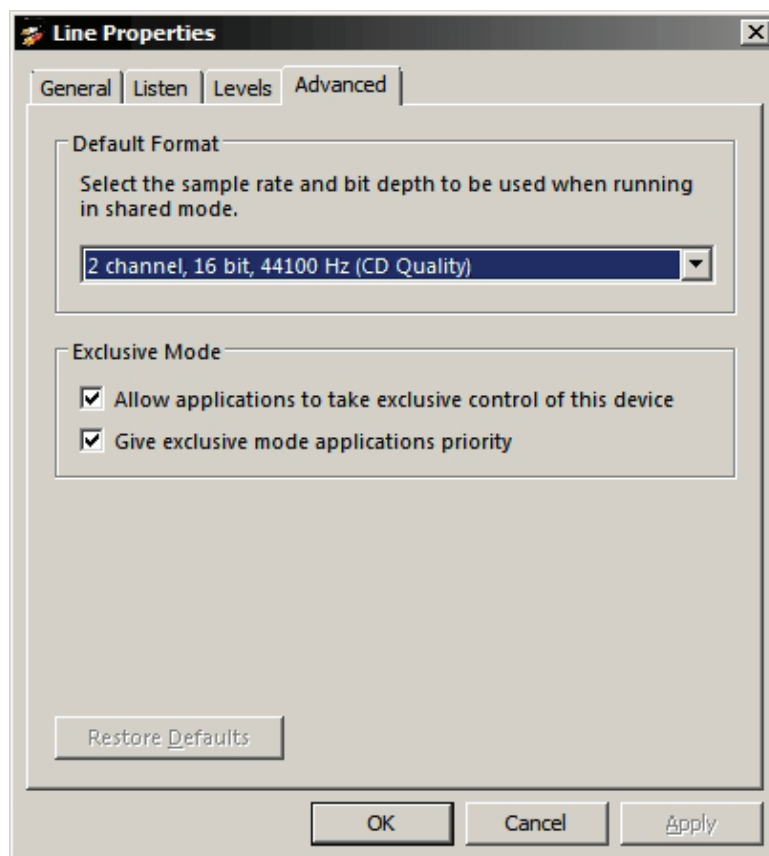


Next, double-click on the Line device “USB AUDIO CODEC” to open the Properties window seen below.



Switch to the “Advanced” tab and select “**2 channel, 16 bit, 44100 Hz (CD Quality)**” as seen below.

Now click Apply.



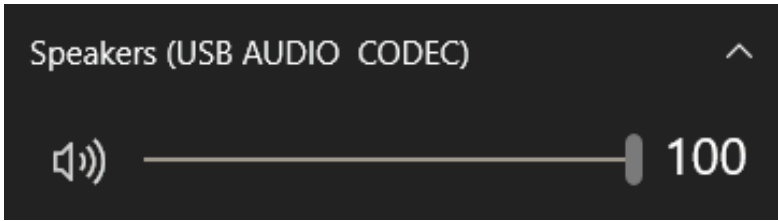
Next, select the “Levels” tab set the level is set to maximum as seen below and that it is not muted. DATS LA will not operate correctly with 1 channel input or at sampling frequencies other than 44.1 kHz.



Click the “OK” button once to close the Properties window and then click “OK” again to close the Sound Control Panel.

3) Raise the Windows volume control to maximum.

From the task bar, raise the Windows volume control to maximum.



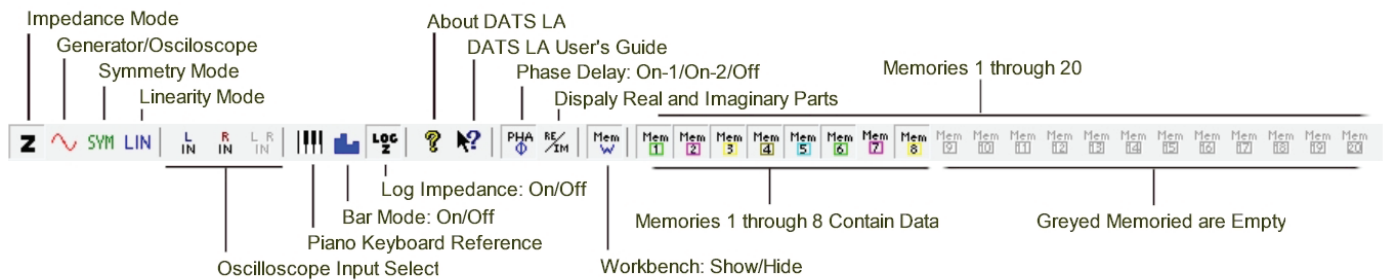
The DATS LA Setup Chart:

The chart below shows a summary of the Windows Sound Control Panel settings for DATS LA.

Sound Control Panel Settings for DATS LA			
Windows Version	Default Format (input and output)	Playback Level (1 to 100)	Record Level (1 to 100)
7, 8, 10, 11	2 channel, 16 bit, 44100 (CD Quality)	100	100

The DATS LA Toolbar

The DATS LA Toolbar provides easy access for many frequently used commands. Memory show and hide operations are especially convenient with the toolbar. Note that empty memories are grayed out until data is saved to them. Once populated with data, they become enabled, allowing you to switch between show and hide modes.



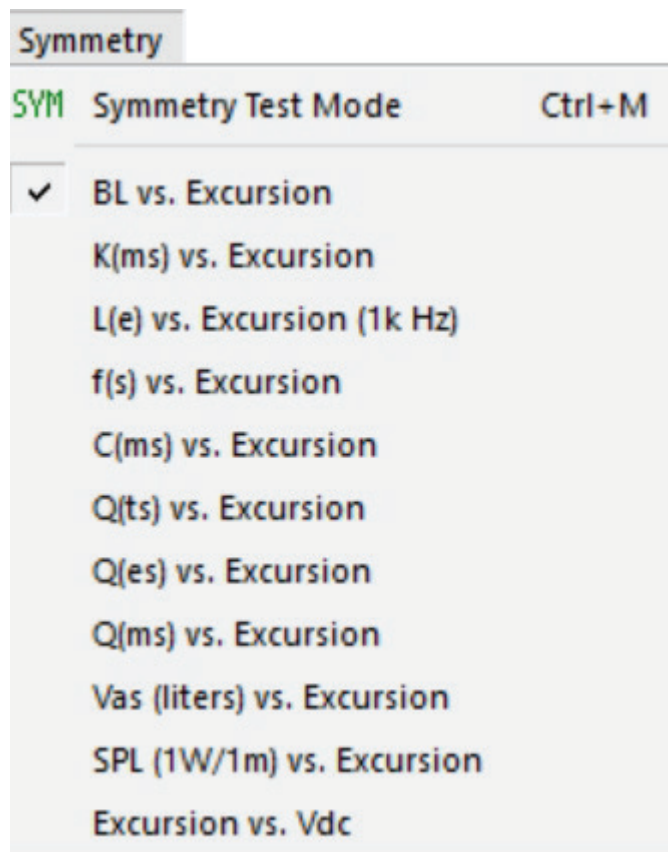
Symmetry Menu

Symmetry Test Mode:

This command switches the application to the Symmetry Test Mode

The Symmetry plot commands below select the parameter to be plotted.

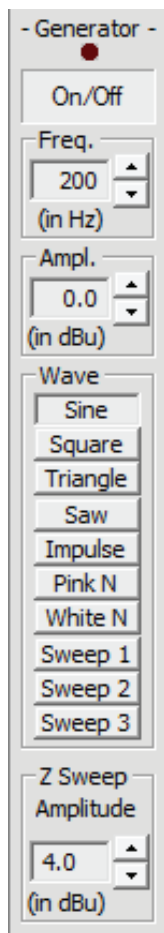
- BL vs. Excursion
- C(ms) vs. Excursion
- K(ms) vs. Excursion
- F(s) vs. Excursion
- L(e) vs. Excursion (1k Hz)
- Q(ts) vs. Excursion
- Q(es) vs. Excursion
- Q(ms) vs. Excursion
- Vas (liters) vs. Excursion
- SPL (1W/1m) vs. Excursion



Signal Generator Dialog Bar

When DATS LA is in Oscilloscope Mode, the signal generator dialog bar appears on the left side of the screen. While some generator functions are accessible through the Generator menu, the generator is typically controlled from the generator dialog bar, as shown below.

At the top of the dialog bar is the On/Off button that starts and stops the generator output. Below the On/Off switch is the Frequency field where you enter the frequency for the sine wave generator. The generator can produce fractional frequencies such as 20.5 Hz which is very useful in low frequency testing where integer (whole number) frequencies are too coarse. The up/down buttons allow you to step the sine wave frequency up or down in steps of various sizes. Normally the frequency is stepped in musical half tones or 1/12th octave steps. If the Shift key is held down while stepping then the step size is increased to one octave. If the Ctrl key is held down then the step size is reduced to 1 Hz. You can also use the keyboard up/down cursor control arrows to step the up/down buttons.



Below the Frequency field is the Amplitude field where you enter the desired signal level in dBu. Note that 0 dBu is 0.7746 Vrms. The up/down buttons allow the amplitude to be stepped up or down in steps of various sizes. Normally the amplitude is stepped in 1 dB increments. If the shift key is depressed the step size is increased to 10 dB. When the Ctrl key is held down the step size is reduced to 0.1 dB.

Push buttons below the Amplitude field allow for the selection of sine, square, triangle, saw tooth, or impulse waveforms along with pink noise white noise or three different digitally synthesized logarithmic sine wave sweeps. The sine wave sweeps automatically repeat.

The Z Sweep Amplitude control sets the sweep level for measuring driver parameters and performing non-specific impedance sweeps. The default level is the maximum level of +4 dBu (1.228 Vrms or 1.736 Volts peak). The control is restricted to the range from -10 to +4 dBu in order to assure high quality parameter measurement. You should perform your routine parameter measurements at the maximum level of +4 dBu. This setting is ignored for all calibrations, rub and buzz testing and when measuring resistors, capacitors and inductors. Note that the Windows master volume control is expected to be at maximum when using DATS LA.

Also see the corresponding Signal Generator menu commands.

Oscilloscope Overview

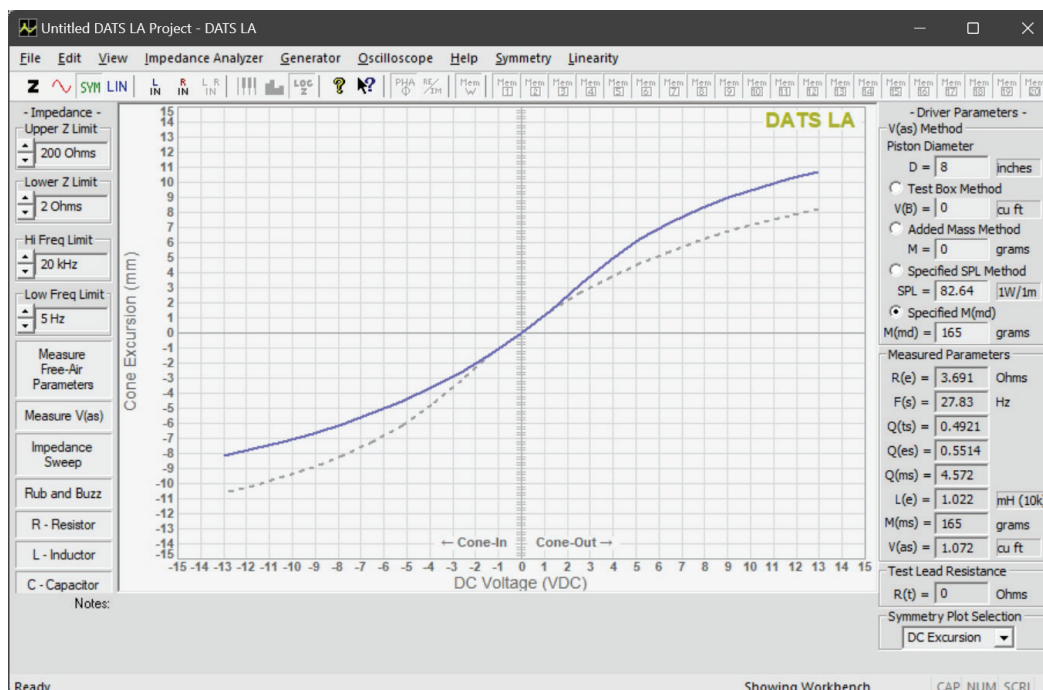
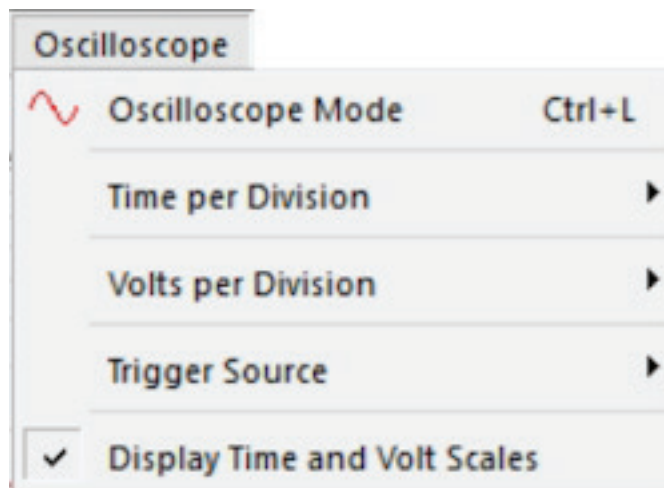
The DATS LA oscilloscope shows you the input audio waveform with amplitude on the vertical scale versus time on the horizontal scale.

The dual-trace oscilloscope displays the input signals in several different modes. The input modes include:

- L** Left Channel - This is the DATS LA **Measurement** Channel
- R** Right Channel - This is the DATS LA **Reference** Channel
- L R** Left and Right Channels (dual trace)

The voltage range can be adjusted from 5 V per division down to 0.001 V per Division. The time base ranges from 200 ms/Division down to 0.05 ms/Div. The traces can be triggered from either the Left or Right inputs. The trace can be frozen at any time by pressing Alt+Space. Oscilloscope controls are available at both the scope menu and at the detachable dialog bar. The input to the oscilloscope is selected at the main Toolbar. The background and trace colors for the scope display can be switched among 5 different color schemes at the View menu. The user's notes are saved along with the trace currently on the workbench with each project file.

The Left input channel of the oscilloscope monitors the signal present at the test leads while the Right channel monitors the internal reference signal. It is normal for the two channels to show different results unless the test leads are "open" (not connected), then the two sweeps will be identical. For example, the screen below shows the result of switching to the oscilloscope mode following a driver parameter measurement. The left (blue) channel shows the frequency sweep revealing the characteristic impedance of the driver while the right (red) channel shows the reference sweep unaffected by the unit under test.



The generator and oscilloscope portion of DATS LA can also be used with other PC sound systems besides the DATS LA hardware unit to provide separate generator outputs and oscilloscope inputs. When used with the DATS LA hardware the oscilloscope primarily serves to monitor the generator output.

Also see the Oscilloscope menu and Oscilloscope dialog bar for more information.

Oscilloscope Menu

DATS LA's oscilloscope allows you to view the generator output signal waveform. You can also freeze and print the oscilloscope display at any time. Turning the generator on and off also starts and stops the oscilloscope. The commands under the Oscilloscope menu are as follows:

Oscilloscope Mode

This command switches DATS LA to the oscilloscope mode from the impedance analyzer mode. You can also use the leftmost two toolbar buttons to switch between the two modes of operation.

Time per Division

Use this popup menu to set the oscilloscope's time base. Alternately you can also set the time base from the oscilloscope dialog bar.

Volts per Division

Use this popup menu to set the oscilloscope's input voltage display range. Alternately you can set the voltage from the oscilloscope dialog bar.

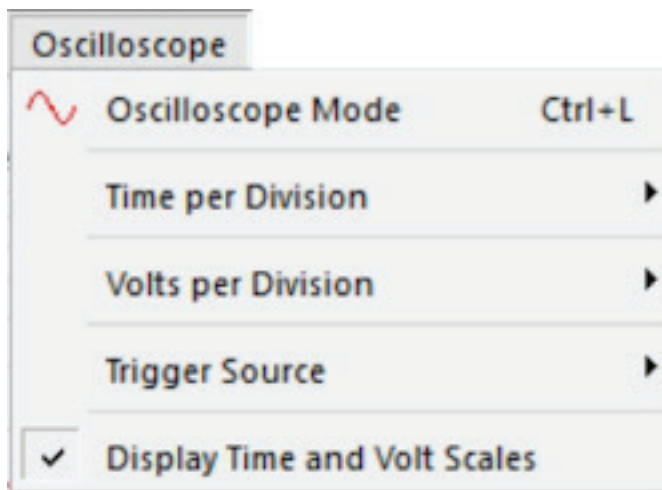
Trigger Source

These two commands allow you to select between the left and right channels as the source for oscilloscope sweep triggering.

Display Time and Volt Scales

The selected time and volt scales are normally displayed at the bottom of the oscilloscope screen. This command allows you to switch the scale display off and on as desired.

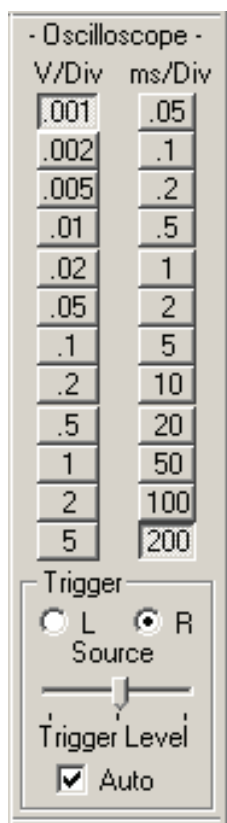
Also see the Oscilloscope dialog bar and Oscilloscope overview.



Oscilloscope Dialog Bar

When you switch from Spectrum Analyzer mode to Oscilloscope mode, the dialog bar on the right side of the screen changes accordingly. The Spectrum Analyzer dialog bar is replaced by the Oscilloscope dialog bar, as shown below. Similar to the Spectrum Analyzer bar, the Oscilloscope dialog bar replicates the commands found under the corresponding menu.

At the top left of the bar is a vertical group of buttons labeled V/Div for selecting the scope's voltage sensitivity from 5 Volt per division down to .001 Volts per division. Another vertical group of buttons labeled ms/Div sets the time base of the scope in the range between 200 ms/Div and .05 ms/Div.



At the bottom is the trigger control group. A pair of buttons allow selection of either the left and right inputs for use as the scope's trigger signal. There is also a trigger level setting and an automatic triggering check box to switch the auto trigger on or off.

Note that the trace can be started or stopped at any time by pressing Alt+Space. Controls are available at both the scope menu and at the detachable dialog bar. At high frequencies, the sound card's sampling rate limits performance and the waveform begins looking coarse due to individual samples becoming distinctly visible. When viewing high frequency signals where the individual data points are sparse it may be helpful to switch off the line mode at the oscilloscope section of the Preferences dialog. After the oscilloscope has been stopped you can scroll the available waveform data using Alt+Left and Alt+Right. It is also possible to change the trigger setting after the scope is stopped and the trace will be retriggered at the new trigger level.

Also see the Oscilloscope menu and Oscilloscope overview for more information.

Linearity Test

The DATS LA Linearity Test is a fully automated procedure designed to measure speaker parameters across various drive levels through multiple sweeps. This test is crucial for revealing the linearity of the free air parameters of a speaker. Each test result is automatically saved, allowing impedance plots to be overlaid and compared in any combination. Users can compare parameters by printing a report or using the Print Preview feature.

Linearity		
LIN	Linearity_Test_Mode	Ctrl+T
	Linearity Test...	
LIN	f(s) vs. Signal Level	Ctrl+T

Linearity Test

- Measure Speaker Parameters Over a Range of Signal Levels Using Multiple Sweeps -

- Each measurement is saved to the next available memory location -

The Highest Level Sweep

27

dBu

The HIGHEST LEVEL sweep , typically 10 dBu.
(The valid range is from 11.4 dBu to -20 dBu)

The Number of Sweeps

3

The total number of sweeps to be performed at changing levels. (The valid range is from 1 to 20 sweeps).

dB Change per Sweep

10

dB

The level change between sweeps (in dB).
(The valid range is from 0.1 to 40 db)

Increasing or Decreasing Level

☒ The sweep level STARTS at the LOWEST and increases with each sweep

☐ The sweep level STARTS at the HIGHEST and decreases with each sweep

- Press Test to begin the multi-sweep sequence -

Test

Cancel

Impedance Analyzer Menu

The Impedance Analyzer Menu contains commands for running measurements and for performing calibration of the test lead resistance and master calibration as follows:

Impedance Analyzer Mode

This command switches DATS LA to the impedance mode for measuring driver parameters. A check mark appears when in Impedance Mode.

Plot Impedance on a Logarithmic Scale

This command switches the impedance plot between linear and logarithmic scales. Note that on a log scale capacitor and inductor impedances plot as straight lines allowing any nonlinearities to be easily seen. DATS LA will remember the user's linear/logarithmic plot setting but uses the log scale by default.

Also Plot Imaginary and Real Parts

This command causes DATS LA to plot the real and imaginary parts of the impedance response in addition to the usual magnitude and phase responses. The measured impedance response is a complex function which can be represented in more than one way. Engineers traditionally view impedance responses in terms of magnitude and phase information. Mathematicians might prefer to view that same function in terms of its real and imaginary parts. The displayed magnitude and phase are exactly equivalent to the real and imaginary data. These are just two different ways to view the same complex impedance response. The real and imaginary parts can be calculated from the magnitude and phase as follows:

$RE = \text{Magnitude} * \cos(\text{Phase})$

$IM = \text{Magnitude} * \sin(\text{Phase})$

The real (RE) part of the response is the purely resistive part of the impedance whereas the imaginary (IM) part is the reactive part of the impedance representing capacitive reactance when negative or inductive reactance when the imaginary part is positive. The real part is plotted just like the magnitude response with its value being in Ohms and zero Ohms at the bottom of the screen. The imaginary response is also expressed in Ohms but is subject to be negative. In order to keep the imaginary plot on the screen, we plot the absolute value. The real part is plotted in green with the imaginary part shown in purple. The real and imaginary parts are only displayed for the impedance response that is currently on the Workbench. Responses in memory that are displayed will show only their magnitude and phase responses. To examine the real and imaginary parts of a response stored in memory you just need to recall the memory to the Workbench. You can also control the display of the real and imaginary parts from the corresponding button on the toolbar.

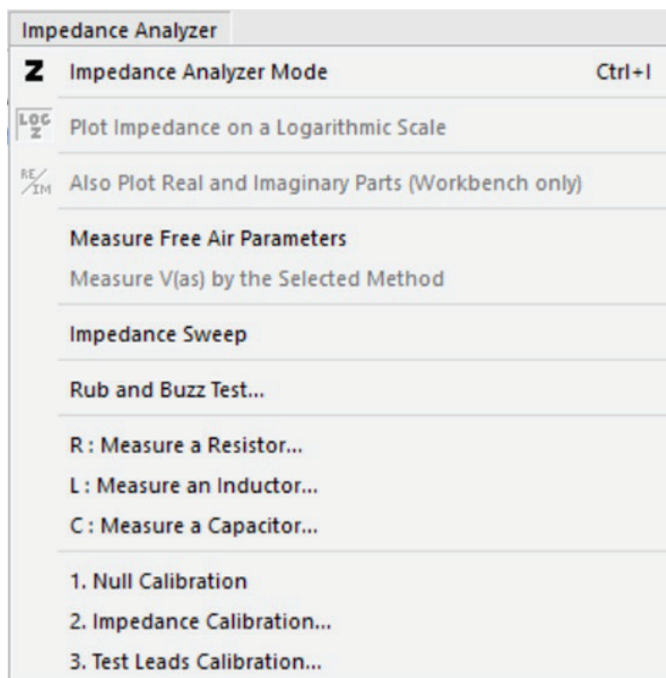
Measure Free Air Parameters

This command causes DATS LA to run an impedance sweep and then extract the driver's free air parameters. You can also use this command to measure resistor and inductor values. Measuring a resistor should result in a flat impedance plot indicating the resistance is the same across the audio frequency band. R(e) is the measured resistance value. The measured resistance can also be read directly from the plot. When measuring an inductor, the plot will rise at high frequencies and L(e) indicates the measured inductance value. You can also execute the Free Air Parameters command by clicking the same named button at the Impedance Bar at the left side of the main window.

Measure V(as) by the Selected Method

Before any measurements are made this command is disabled (grayed out). After making a free air measurement this command becomes enabled and can be used to measure the V(as) of a driver by any of four methods. The V(as) test method is selected at the Parameters Bar at the right side of the main window. You can also Measure V(as) by clicking the same named button at the Impedance Bar at the left side of the main window. The four methods are: Test Box, Added Mass Specified SPL and Specified M(md).

- **Test Box:** This method is probably the most widely used and trusted. For this method you will need a test speaker enclosure of suitable size for the driver being tested



- **Added Mass:** Although the added mass method can employ added mass in the simple form of coins added to the cone it is best to make sure the added mass actually adheres to the cone so that it moves with the cone at all times. If the mass “decouples” as the cone moves then accuracy will be compromised. Use an added mass that will shift the F(s) lower by about 25-50%. An added mass equal to the driver’s Mms is just about right. DATS LA will warn you if the shift in the measured F(s) is not within the above recommended range.

Items commonly used for added mass include: coins, modeling clay, carpenters’ putty, rope caulk and tape rolls. In general, you should measure the weight of the added mass accurate to 1/10th of a gram. In a pinch, US coins can provide an easy source of standard weights. One US nickel (\$.05) weighs 5.0 grams.

- **Specified SPL:** This is a simple V(as) method as it requires no test box or added masses. It is also probably the least accurate as it depends strongly on the accuracy of the SPL you specify.
- **Specified M(md):** This is another simple V(as) method. It requires that you know the actual moving mass of the driver. This method is especially suitable for use by driver manufacturers where the driver’s components are readily available for weighing. It is also a good method for comparing similar drivers.

Each of the four methods of measuring V(as) requires that you enter the Piston Diameter of the driver. The piston diameter is the effective diameter of the acoustic piston formed by the speaker. The piston diameter is measured as the diameter of the speaker cone and normally includes about half of the surround on each side of the cone. For example, a nominal 8 inch woofer would probably have an actual piston diameter in the range from about 6.25 to 6.5 inches.

The DATS LA Linearity Test

Use this command to open the DATS LA Linearity Test dialog shown below. Driver parameters will be cleared to prevent any confusion. The DATS LA Linearity Test compares the measured parameters at various signal levels that you control. You can set the highest signal level, the total number of sweeps to be performed and the dB step between sweeps. The default settings use +10 dBu as the highest-level sweep and provides 3 sweeps at 10 dB steps. This provides a good first look at a driver but if you want to see 10 sweeps at 2 dB steps the parameters are easily edited.

Linearity Test

- Measure Speaker Parameters Over a Range of Signal Levels Using Multiple Sweeps -
- Each measurement is saved to the next available memory location -

The Highest Level Sweep

10

dBu

The HIGHEST LEVEL sweep , typically 10 dBu.
(The valid range is from 11.4 dBu to -20 dBu)

The Number of Sweeps

3

The total number of sweeps to be performed at changing levels. (The valid range is from 1 to 20 sweeps).

dB Change per Sweep

10

dB

The level change between sweeps (in dB).
(The valid range is from 0.1 to 40 db)

Increasing or Decreasing Level

☒ The sweep level STARTS at the LOWEST and increases with each sweep

☐ The sweep level STARTS at the HIGHEST and gets lower with each sweep

- Press Test to begin the multi-sweep sequence -

Test

Cancel

You can accept the default settings and run the test using 3 sweeps (about 10 sec) or customize the number of sweeps, the dB step size between sweeps, the maximum signal level and whether the sweeps increase in level or decrease in level. Press the “Test” button to run the test. Note that a large number of sweeps will increase the total test time. Results are displayed after the last sweep completes. You can then compare sweeps by deselecting the Workbench display (the “Mem W” button on the toolbar) and then switching the memories on and off to compare responses and parameters. A printed report will contain the plots along with notes for each displayed sweep and provides a good way to compare the sweeps. Print Preview also works well for comparing sweeps without printing.

Impedance Sweep

Use this command to perform a simple impedance sweep without the extraction of any parameters. Driver parameters will be cleared to prevent any confusion.

Rub and Buzz Test...

Use this command to display the Rub and Buzz test setup dialog shown below.

Rub and Buzz Test

Test Signal Level
The test signal will be reduced by the amount you specify compared to normal full output level.
Enter a value in the range from 0 to -40 dB.
Test Level: dB
Guidelines
0 dB : Resonance Testing Only
-20 dB : Less Sensitive
-30 dB : Normal Rub and Buzz Test
-40 dB : More Sensitive
Note that the Rub and Buzz test sweep may be inaudible.

Resonance Tolerance
Enter the F(s) tolerance to be used for the Pass/Fail test.
+/- %
Guidelines
50% : Less sensitive Rub and Buzz test
40% : For normal Rub and Buzz testing
30% : More Sensitive Rub and Buzz test
10% : For screening resonance frequency along with Rub and Buzz testing

Z(max) Tolerance
Enter the Z(max) tolerance to be used for the Pass/Fail test.
+/- %
Guidelines
150% : Less sensitive Rub and Buzz test
100% : For normal Rub and Buzz testing
50% : More sensitive Rub and Buzz test

Production Test Mode
Select continuous testing to efficiently test multiple drivers in a continuous sequence.
Deselect for individual driver testing
☒ Continuous Production Testing

Skip Dialogs
Select to skip prompts to connect driver.
☐ Skip Rub and Buzz Connection Dialogs

PATENT PENDING NOTICE
The new technique used here for detecting rub and buzz defects in loudspeakers is the subject of a pending patent.

This uniquely sensitive "Rub and Buzz" test is EXCLUSIVELY AVAILABLE in:

DATS: The Dayton Audio Test System

Initialize and Begin Testing

The rub and buzz test performs an impedance measurement using a lower signal level than normal to reveal impedance anomalies that indicate rubbing as the cone moves from its rest position. The rub and buzz test provides a user adjustable test level which is normally 20, 30 or 40 dB below the normal DATS LA sweep level. The lower the level of the test signal the more sensitive the test is to rubbing defects. Guidelines are provided for each adjustment and the default values are the normal recommendations as you start using the test.

The rub and buzz test begins with an initialization step where the user is asked to provide a known good sample (reference sample) that is swept at the normal signal level. This reference measurement is automatically saved to memory 1 and the user is prompted to connect the first driver to be tested. Each unit under test is tested at the reduced signal level specified in the setup dialog and the measurement result is always stored in memory 2.

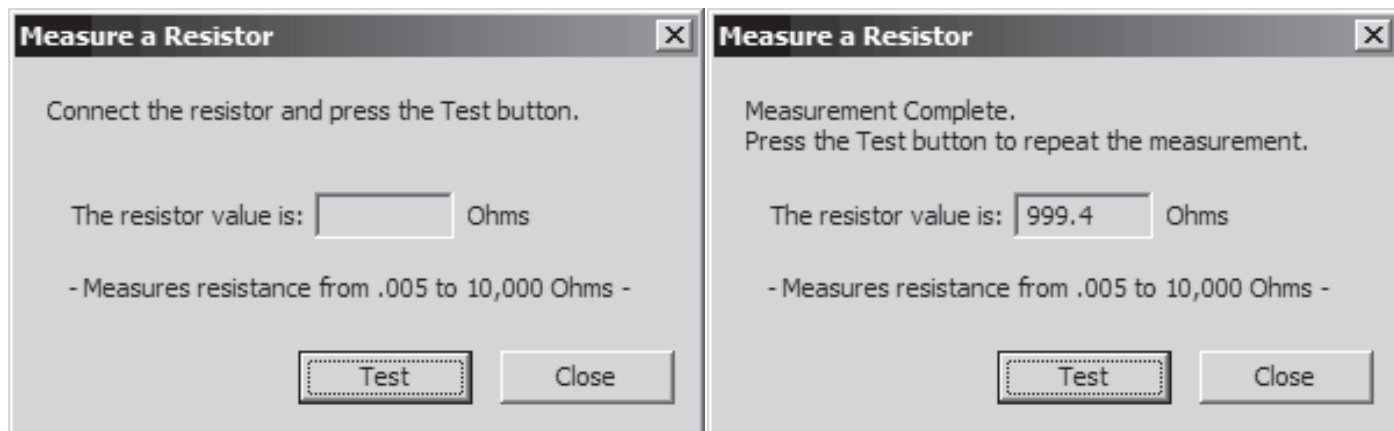
If the “Continuous production Testing” box is checked (the default setting) then after the test result is displayed the operator will be prompted to connect the next unit under test.

Note that you can use the rub and buzz test to screen or match drivers just for F(s) variations by setting the test level at 0 dB and setting the Z(max) tolerance to a high value such as 500 %. Then you could set the F(s) tolerance to select exactly that range of variation you wish to select.

For details on the test procedure see the following application topic: Using DATS LA to Detect Loudspeaker Rub and Buzz Defects

R: Measure a Resistor...

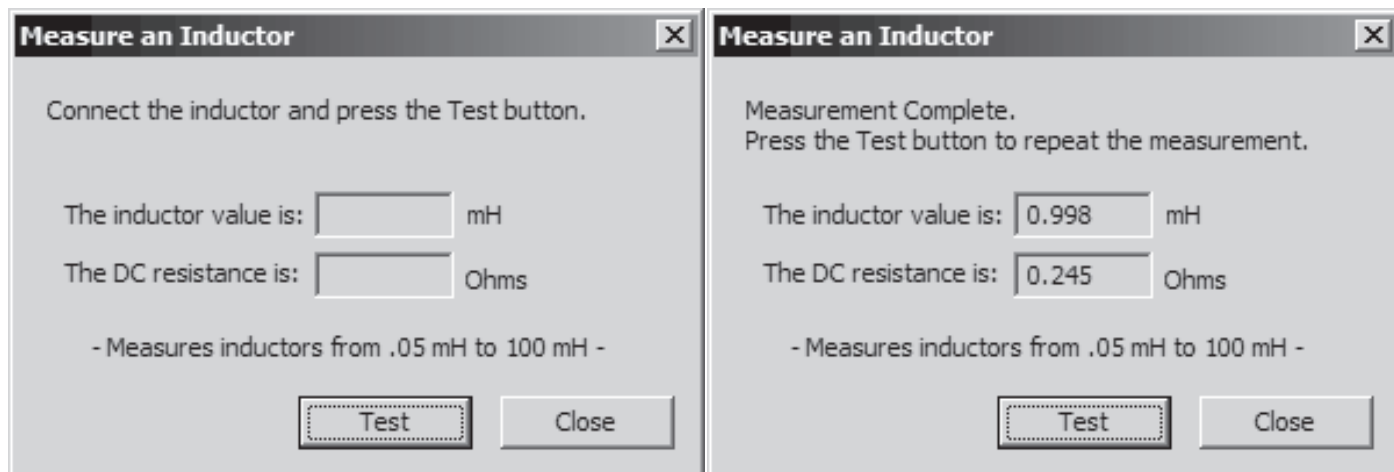
Use this command to measure a resistor's value. The first dialog appears prompting the user to connect the resistor and click OK. The resistor is measured and the dialog displays the measured value and indicates that the measurement is complete. Driver parameters are cleared to prevent any confusion. Resistors are always measured at the maximum signal level (+4 dBu) regardless of the Sweep Amplitude setting.



L: Measure an Inductor...

Use this command to measure the value of an inductor along with its DC resistance. The first dialog appears prompting the user to connect the inductor and click OK. The inductor is measured and the dialog displays the measured inductance and DC resistance and indicates that the measurement is complete. Inductors are always measured at the maximum signal level (+4 dBu) regardless of the Sweep Amplitude setting.

The software controlled test extracts the inductance at numerous frequencies and then uses only those values in the range where impedance measurement is most accurate to calculate an average value of inductance. Driver parameters are cleared to prevent any confusion. This test is very accurate on inductors but is not recommended for measuring speaker inductance, L(e) due to the resonance peak. To measure a speaker's voice coil inductance, L(e), use the "Measure Free-Air Parameters" command.



C: Measure a Capacitor...

Use this command to measure the value of a capacitor. The first dialog appears prompting the user to connect the capacitor and click OK. The capacitor is measured and the dialog displays the measured value and indicates that the measurement is complete. The software controlled test extracts the capacitance at numerous frequencies and then uses only those values in the range where impedance measurement is most accurate to calculate an average value of capacitance. Driver parameters will be cleared to prevent any confusion. Capacitors are always measured at the maximum signal level (+4 dBu) regardless of the Sweep Amplitude setting.

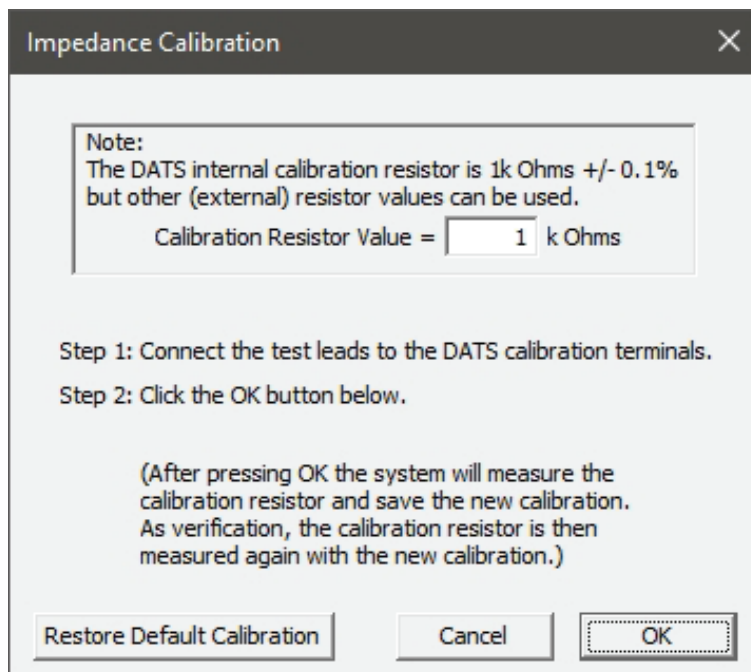
In addition to measuring the capacitance of a device, DATS LA also measures the equivalent series resistance (ESR), dissipation factor (DF), quality factor (Q) and loss angle (delta). These additional capacitor parameters are useful for those designing power supplies and power amplifiers as well as speaker designers building passive crossovers.

Measure a Capacitor																
- Measures capacitors from .002 uF to 10,000 uF -																
Connect the capacitor and press the Test button.																
The capacitor value: C = <input type="text"/> microfarads																
<table><tr><td>120 Hz</td><td>1k Hz</td><td>10k Hz</td></tr><tr><td>ESR = <input type="text"/></td><td><input type="text"/></td><td><input type="text"/></td></tr><tr><td>DF = <input type="text"/></td><td><input type="text"/></td><td><input type="text"/></td></tr><tr><td>Q = <input type="text"/></td><td><input type="text"/></td><td><input type="text"/></td></tr><tr><td>delta = <input type="text"/></td><td><input type="text"/></td><td><input type="text"/></td></tr></table>		120 Hz	1k Hz	10k Hz	ESR = <input type="text"/>	<input type="text"/>	<input type="text"/>	DF = <input type="text"/>	<input type="text"/>	<input type="text"/>	Q = <input type="text"/>	<input type="text"/>	<input type="text"/>	delta = <input type="text"/>	<input type="text"/>	<input type="text"/>
120 Hz	1k Hz	10k Hz														
ESR = <input type="text"/>	<input type="text"/>	<input type="text"/>														
DF = <input type="text"/>	<input type="text"/>	<input type="text"/>														
Q = <input type="text"/>	<input type="text"/>	<input type="text"/>														
delta = <input type="text"/>	<input type="text"/>	<input type="text"/>														
Definitions ESR = Equivalent Series Resistance DF = Dissipation Factor Q = Quality Factor delta = Loss Angle																
<div>Test</div> <div>Close</div>																

Measure a Capacitor																
- Measures capacitors from .002 uF to 10,000 uF -																
Measurement Complete. Press the Test button to repeat the measurement.																
The capacitor value: C = <input type="text"/> 1.0026 microfarads																
<table><tr><td>120 Hz</td><td>1k Hz</td><td>10k Hz</td></tr><tr><td>ESR = <input type="text"/> 77.44</td><td><input type="text"/> 1.46</td><td><input type="text"/> 0.28607</td></tr><tr><td>DF = <input type="text"/> 5.8285</td><td><input type="text"/> 0.91977</td><td><input type="text"/> 1.801</td></tr><tr><td>Q = <input type="text"/> 17.157</td><td><input type="text"/> 108.72</td><td><input type="text"/> 55.525</td></tr><tr><td>delta = <input type="text"/> 3.3357</td><td><input type="text"/> 0.52698</td><td><input type="text"/> 1.0318</td></tr></table>		120 Hz	1k Hz	10k Hz	ESR = <input type="text"/> 77.44	<input type="text"/> 1.46	<input type="text"/> 0.28607	DF = <input type="text"/> 5.8285	<input type="text"/> 0.91977	<input type="text"/> 1.801	Q = <input type="text"/> 17.157	<input type="text"/> 108.72	<input type="text"/> 55.525	delta = <input type="text"/> 3.3357	<input type="text"/> 0.52698	<input type="text"/> 1.0318
120 Hz	1k Hz	10k Hz														
ESR = <input type="text"/> 77.44	<input type="text"/> 1.46	<input type="text"/> 0.28607														
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delta = <input type="text"/> 3.3357	<input type="text"/> 0.52698	<input type="text"/> 1.0318														
Definitions ESR = Equivalent Series Resistance DF = Dissipation Factor Q = Quality Factor delta = Loss Angle																
<div>Test</div> <div>Close</div>																

Impedance Calibration...

When first installed, DATS LA is accurate to about 10% for the impedance range under 1000 Ohms. Use the impedance calibration procedure to fully calibrate your particular DATS LA hardware unit. When you select this command the impedance calibration dialog (shown below) will open.

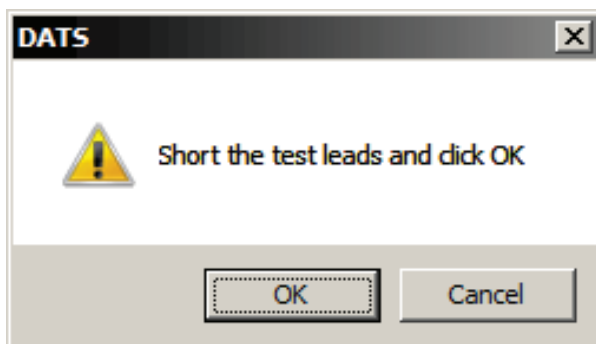


Normally you will use the built-in calibration resistor but you can enter a different value for the calibration resistor (if different from the recommended 1k Ohms). Connect the test leads to the metal calibration terminals on the front panel of the DATS LA unit and click OK. The software will measure the calibration resistor and adjust its calibration data accordingly. After calibration is complete another measurement is made to for you to verify the new calibration. Calibration will typically be improved to be within 1% following calibration with the DATS LA built-in reference resistor. It is possible to calibrate the unit with an external resistor in the range from about 500 to 2k Ohms but this is not generally recommended. It is important that the value of the calibration resistor be known to at least within +/- 0.1% of its true value.

When you exit the application, the new calibration will be remembered for your next session. Impedance calibration normally only needs to be performed one time after the software is installed on a PC but for critical measurements you may want to calibrate the unit at the beginning of each session or at least measure the value of the calibration resistor to verify correct calibration. Calibrations are always measured at the maximum signal level (+10 dBu).

Test Leads Calibration...

When the software is first installed the default test lead impedance is 0 Ohms. Use this command to perform the test lead calibration for your DATS LA unit. When prompted, just short the test leads together and click OK. The software will measure the test lead resistance and adjust the internal calibration. When you exit the application the new test lead calibration will be remembered for your next session. If the test leads should fail to calibrate then select "Impedance Calibration..." under the Impedance Analyzer menu, click on the "Restore Default Calibration" button and repeat the test leads calibration procedure. The test leads calibration sweep is always performed at the maximum signal level (+10 dBu) regardless of the Sweep Amplitude setting.



3.8.4 Speaker Parameters and Signal Level

There seems to be a bit of confusion in DIY speaker circles about what signal level is appropriate for measuring small-signal parameters, so let's look at this question more closely. In his groundbreaking paper titled "Loudspeakers in Vented Boxes," Neville Thiele¹ discusses the test signal level for measuring parameters and states:

"The value is not of great importance, but a standard test figure is 1 volt."

In his excellent book titled "Testing Loudspeakers," Joe D'Appolito XE "D'Appolito"¹⁶ writes:

"The T/S parameters are "small signal" parameters. It is important ...to keep drive levels as low as your instrumentation will allow while still providing reliable results."

So the test signal level is not very important as long as the measurement is not contaminated with noise and is well below the large-signal threshold.

The objection is sometimes heard that f_s can change with drive level, so it would seem that the parameters should be measured at higher power levels. It is easy to demonstrate—in the case of well-designed transducers that are operating normally (i.e., not damaged)—that the f_s of a driver does not change significantly over a very wide range of operation.

In fact, a shifting in f_s at high drive levels would indicate the onset of nonlinearity and would not constitute a valid small-signal measurement. At the other extreme, a shift in f_s at low drive levels is an indication that a driver has mechanical obstructions such as debris in the magnetic gap. This behavior is the basis for the rub and buzz test I developed for the Dayton Audio Test System (DATS). For example, Figure 3.12 shows the impedance of a transducer measured at eight different drive levels over a 70 dB range in 10 dB steps. At the lowest drive levels, the resonance vanishes into the noise but the shape (Q) and center frequency (f_s) remain unchanged over the 70 dB range of measurement signal level. This is typical behavior for a well-designed driver.

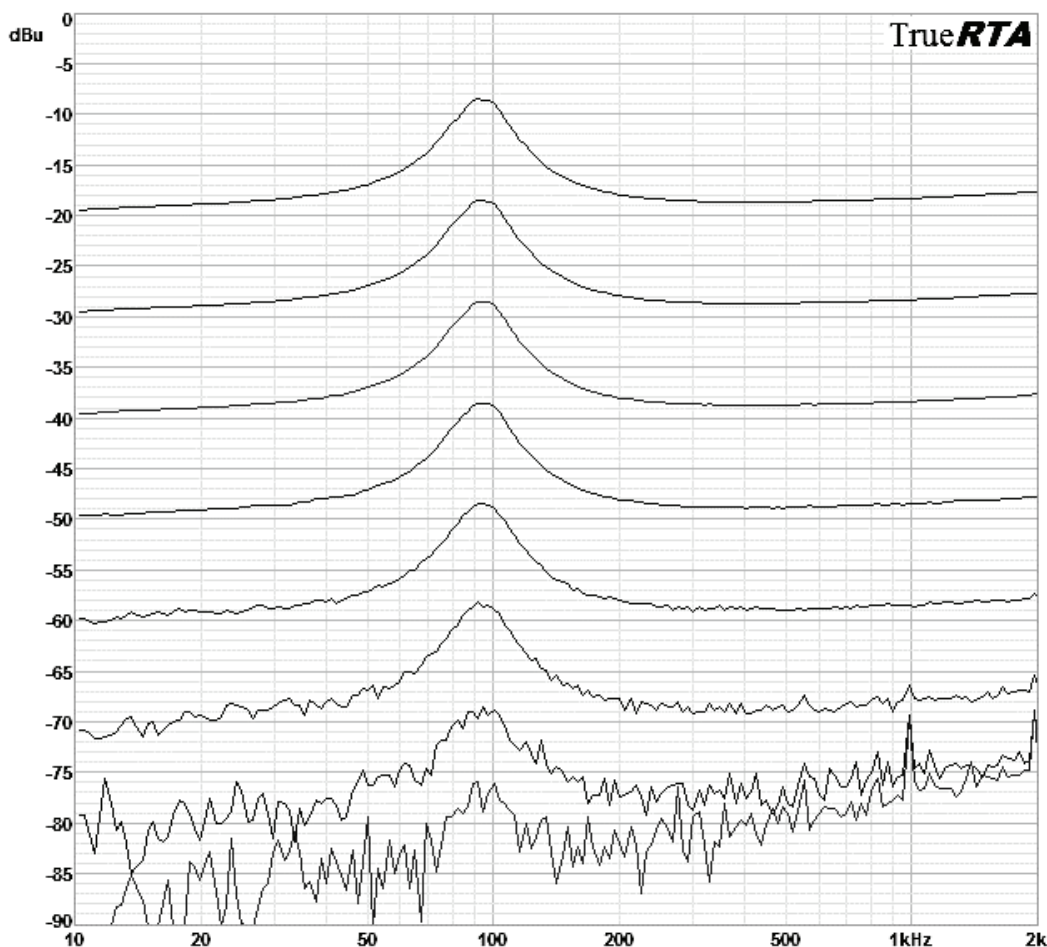


Figure 3.12: Impedance responses measured at progressively lower signal levels for a properly functioning loudspeaker

In comparison, Figure 3.13 shows the same test repeated on a different driver with a rubbing voice coil. Here the resonance is seen to increase at lower drive level due to the stiction (static friction) caused by the mechanical rubbing within the unit.

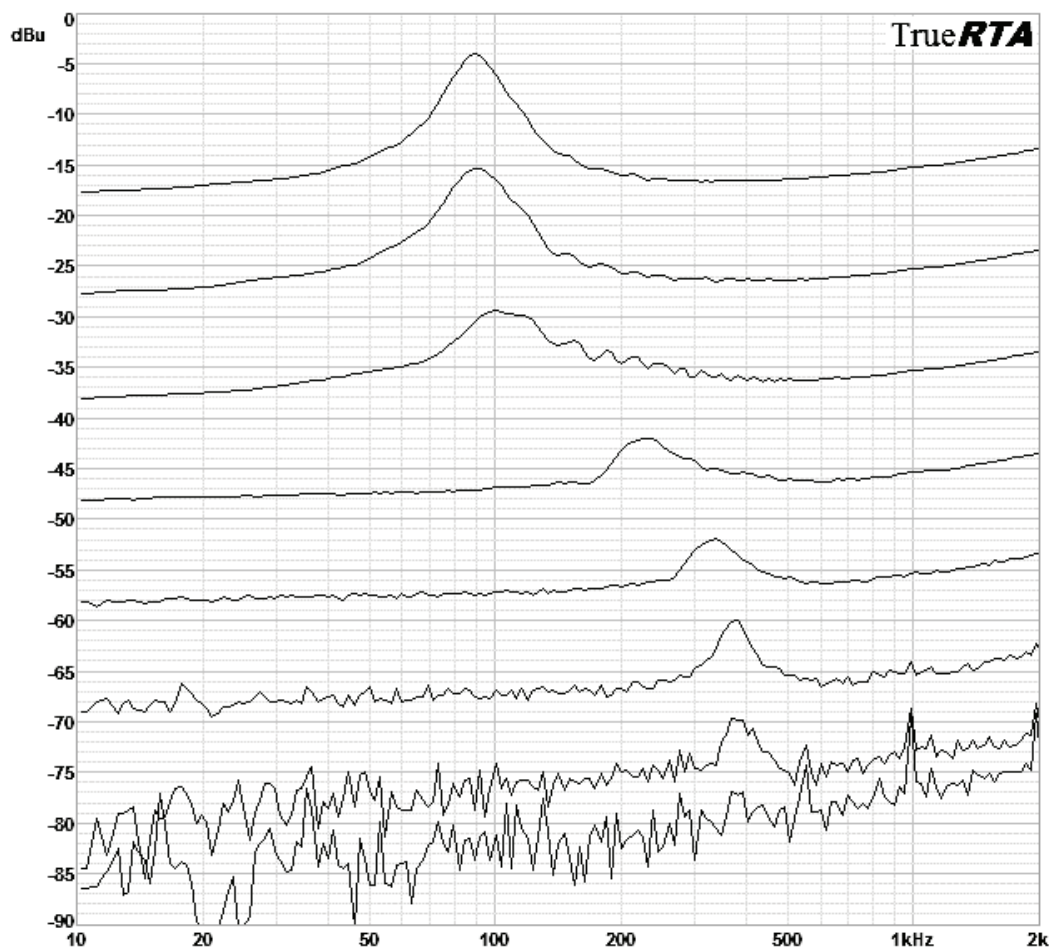


Figure 3.13: Impedance responses measured at progressively lower signal levels for a defective loudspeaker

[1] A. N. Thiele, "Loudspeakers in Vented Boxes, Parts I and II," *Proc. IREE (Australia)*, vol. 22, p. 487 (Aug. 1961). Also, *J. Audio Engineering Soc.*, vol. 19, p. 382 (May 1971); p. 471 (June 1971).

[16] D'Appolito, Joseph A., *Testing Loudspeakers*, Audio Amateur Press, 1998.

Glossary of Terms

2-way system : A loudspeaker employing two transducers.

3-way system : A loudspeaker employing three transducers.

Acoustic Suspension : A closed box loudspeaker with alpha greater than about 3.

AES : The Audio Engineering Society. Most of the important loudspeaker technology literature to date has been published in the Journal of the AES.

Baffle : The surface of the enclosure on which the driver is mounted. For a dipole the baffle completely supports the driver and there is no enclosure.

Bandpass Filter : A filter which blocks frequencies above and below some middle band of frequencies.

Bandpass Enclosure : A loudspeaker with a bandpass filter response.

CD : Compact Disc

Capacitor : A basic electrical component usually constructed as a sandwich of foil layers separated by a thin plastic film. A capacitor passes high frequencies but impedes low frequencies and completely blocks direct current.

Closed Box : A sealed loudspeaker enclosure which exhibits a 2nd order high-pass response.

Compliance Ratio (alpha, α) : Alpha is the ratio of the compliance of the driver to the compliance of the air in the driver's enclosure. Also the ratio of the driver's V_{AS} to the enclosure V_{AB} .

$$\alpha = V_{AS}/V_{AB} = C_{MS}/C_{MB}$$

Crossover : An electrical network for dividing a signal into appropriate frequency ranges for different transducers, typically a woofer and a tweeter.

dB : A logarithmic unit of change in sound pressure or signal level ratios.

$$\text{delta dB} = 20 \log(V_1/V_2) \quad \text{ratio of voltages}$$

$$\text{delta dB} = 10 \log(P_1/P_2) \quad \text{ratio of powers}$$

3 dB corresponds to a doubling or halving of power.

6 dB corresponds to a doubling or halving of voltage.

10 dB corresponds to a factor of 10 in power.

20 dB corresponds to a factor of 10 in voltage.

dB SPL : A dB sound loudness measurement where the reference (0 dB SPL) is the threshold of human hearing and 120 dB SPL is considered to be the threshold of pain.

dBm : A power measurement system originally used by the phone company with 1 milliwatt as the reference.

dBu : A voltage measurement system with 0.775 Vrms as the reference. This corresponds to the telephone standard of 1 milliwatt at 600 Ohms.

Diffraction Loss : A reduction in low frequency output resulting from the reduced low frequency spatial load when speaker enclosures are used in free space.

Dipole : A loudspeaker where the rear side of the speaker is not enclosed.

Driver : A loudspeaker transducer.

Efficiency : The ratio of output acoustical energy to input electrical energy usually expressed as a percentage Z

Excursion Response : The peak displacement of the cone plotted versus frequency for a constant drive level.

Frequency: A rate of repetition expressed in Hertz (Hz).

Frequency Response: The output amplitude of a system plotted versus frequency. For audio systems the amplitude is most often expressed in dB or dB SPL.

Golden Ratio: Also known as the golden section or golden mean. This is a preferred ratio for use in designing speaker enclosures because it distributes the resonance modes with minimum overlap. The golden ratio is calculated as:

$$\phi = \frac{1 + \sqrt{5}}{2} = 1.618033989\dots$$

Hertz: Cycles per second (after German physicist Heinrich Hertz).

High-pass Filter: An electrical network that passes high frequencies and blocks low frequencies.

Impedance: A complex form of resistance which can vary with frequency.

Inductor: A basic electrical component usually constructed as a coil of wire. An inductor passes low frequencies but impedes high frequencies.

Isobaric Configuration: A speaker system where two drivers are stacked either face to face or back to back and used as if they were a single drive unit with half the V_{AS} of a single driver.

Low-pass Filter: An electrical network that passes low frequencies and blocks high frequencies.

Multi-Way Loudspeaker: A loudspeaker employing multiple transducers.

Octave: A change of a factor of two in frequency, either double or half. A musical span of twelve semi-tones.

Order: The order of a filter is a reference to the highest exponent in the polynomial that describes the filter's response. High and low-pass filters will provide 6dB/octave of ultimate cutoff slope for each order of the filter. A 1st order filter has 6 dB/octave cutoff slopes while a 4th order filter has 24 dB/octave slopes. A 4th order bandpass filter might have a combined 2nd order high-pass and 2nd order low-pass response.

SPL: Sound pressure level or the loudness of a sound.

Thiele-Small Parameters: The speaker transducer specifications required to design a loudspeaker system.

Total Q: The combination (geometric mean) of the electrical and mechanical Q's of a speaker.

Transducer: A unit that transforms energy from one form to another. A loudspeaker transducer converts electrical energy into acoustic energy.

Tweeter: A high frequency transducer unit.

Watt: 1 Joule of energy per second, the basic unit of power (after Scottish engineer James Watt).

Woofers: A low frequency transducer unit.

Vented Box: A sealed loudspeaker enclosure which employs one or more tubes, a shelf or a simple opening in the baffle to convert the enclosure into a Helmholtz resonator with some well-defined resonance frequency, f_b . Vented box loudspeakers have a 4th order high-pass response.

Glossary of Symbols

α : The compliance ratio of the loudspeaker system

B : Magnetic flux density in the voice coil gap

c : The speed of sound in air (345 m/sec)

C_{MS} : The compliance of a driver's suspension

C_{MB} : The compliance of the volume of air in the enclosure

dB : Decibel, one tenth of a Bel (doubling or halving of loudness)

f_3 : The -3 dB frequency of a filter

f_{10} : The -10 dB frequency of a filter

f_B : The tuning frequency of a vented enclosure

f_s : The free air resonance of a speaker

f_{SC} : The closed box system resonance frequency

λ_d : Wavelength at dipole cutoff frequency

η_0 : Half space reference efficiency

$P_{E(max)}$: Thermally limited input power

P_{ER} : Mechanically limited input power

Q : The "quality" factor of a resonance

Q_B : The box loss Q, typically about 7

Q_{TC} : The closed box system total Q

Q_{TS} : The total Q of a driver (mechanical and electrical)

Q_{MS} : The mechanical Q of a driver

Q_{ES} : The electrical Q of a driver

S_D : The driver's piston area

V_{AS} : The equivalent volume of a driver's suspension

V_{AB} : The acoustic volume of the enclosure (considering filling)

V_B : The volume of the enclosure

V_D : Driver displacement volume

W_D : Average width of the dipole baffle

X_{MAX} : Linear excursion limit

X_{MECH} : Maximum mechanical excursion limit

3.8 The Thiele Small Parameters

The so-called Thiele-Small parameters of a loudspeaker are those specifications of the loudspeaker driver which allow us to predict the frequency response of the driver in various enclosures. The parameters are named after Neville Thiele and Dick Small, the Australian loudspeaker researchers who gave birth to modern loudspeaker theory in the 1960's and 70's.

3.8.1 The Small-Signal Parameters

The so-called "small-signal" parameters characterize the resonance of a speaker during normal operation. Like many other electronic devices, loudspeakers have an input signal range where they work normally. Beyond that range is some threshold above which the speaker exhibits misbehavior such as increasing distortion, reduced output, or even catastrophic failure. The signal range where the speaker operates normally is called the "linear region," versus the "non-linear region" where distortion rises rapidly. The small-signal region is that range between the noise floor and the point where the system is no longer linear. This is the signal range where a loudspeaker's small-signal parameters are measured. Small-signal testing is usually performed at the lowest signal level where there is adequate signal-to-noise ratio. See Figure 3.11 for a comparison of small-signal and large-signal ranges of operation.

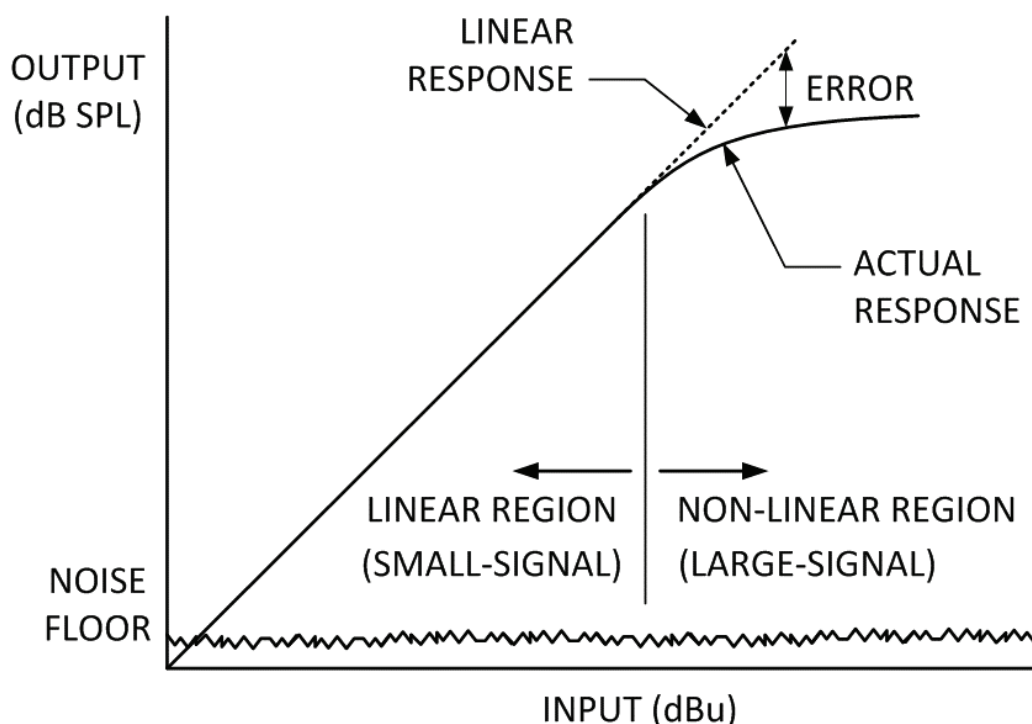


Figure 3.11: Small-signal versus large-signal operating ranges

The small-signal parameters of a loudspeaker are¹:

f_s	The free air resonance
Q_{ES}	The electrical Q
Q_{MS}	The mechanical Q
Q_{TS}	The total Q
V_{AS}	The equivalent volume of the suspension

The **Free Air Resonance** (f_s) is the resonant frequency of the driver when it is placed in free air, meaning it is not enclosed. This is the natural frequency of the driver that you hear when you gently tap the cone. Typical woofer resonance frequencies might range from 20 Hz to 80 Hz. Midrange drivers would be somewhat higher. A typical 1 inch dome tweeter also has a resonance frequency, usually in the neighborhood of 1 kHz. The resonance frequency of a loudspeaker component is generally about the lowest frequency at which the driver can be used.

The **Total Q**, or Q_{TS} of the driver is a measure of the sharpness of the driver's resonance. It depends on both the mechanical and electrical characteristics of the driver. Indeed, the Q_{TS} is calculated from the **electrical Q**, Q_{ES} and the **mechanical Q**, Q_{MS} of the driver. The driver's Q_{TS} indicates the shape of the driver's frequency response curve when

placed on an infinite baffle. The higher the Q_{TS} the more peaked the response at resonance. The lower the Q_{TS} the more round the knee of the frequency response curve will be at that low frequency where the response begins to fall off. The driver Q 's are "dimensionless" numbers or "pure" numbers and are not expressed in any units.

The **Equivalent Volume of the Suspension, V_{AS}** , is that volume of air which would be as stiff as the suspension of the driver when compressed by a piston the same size as the driver's cone. The V_{AS} is a volume of air usually expressed in either cubic feet or liters.

3.8.2 The Large-Signal Parameters

In contrast to the small-signal parameters, the large-signal parameters are intended to characterize the driver's performance limitations near its power limit as it becomes non-linear. Large-signal parameters are usually best left to the manufacturer to measure, as they may require disassembly or destructive testing. The large-signal parameters include:

$P_{E(MAX)}$	The thermally limited input power
P_{ER}	The mechanically limited input power
X_{MAX}	The maximum linear excursion
X_{MECH}	The maximum mechanical excursion
S_D	The piston area
V_D	The maximum displacement volume

The **thermally limited input power, $P_{E(MAX)}$** , represents the maximum continuous power that can be applied to the driver for an extended period before the driver is damaged due to excessive voice coil heating. This is usually the power specified by the manufacturer.

A second power limit of a speaker system is the **mechanically limited input power, P_{ER}** . This power limit is not determined until the driver is incorporated into an enclosure and depends not only on the details of the enclosure but also on the frequency of operation. A system may have plenty of mechanical power handling capability at 200 Hz but be severely limited at 30 Hz due to excessive cone excursion. The mechanically limited input power is that power which drives the cone to its full excursion limit. Depending on the particular speaker system design the driver's mechanically limited input power might be greater than the thermally limited power over the entire frequency range where the system will be used. In that case the overall system power limit will be the driver's rated thermal power.

It is not unusual for a system to be limited to less than the driver's thermally rated power because of increased cone excursion at the lowest frequencies. Indeed, it is possible to design a system using a 100-Watt woofer that just reaches its excursion limit at 100 Watts at 60 Hz but at 40 Hz reaches its excursion limit at just 20 Watts. We would say that this system was "mechanically limited" below 60 Hz and "thermally limited" above 60 Hz. Clearly one single power rating is not enough to fully describe a loudspeaker system!

The **maximum linear excursion, X_{MAX}** , of a driver is a measure of how far the cone can move from rest before the voice coil begins to move out of the magnetic gap. Increasing distortion will result if the system is driven beyond X_{MAX} . If the driver is pushed far beyond its X_{MAX} there comes a point when the cone will hit its mechanical stops and a loud popping sound will be heard as the cone "bottoms out". This second excursion limit is sometimes called X_{MECH} or the **maximum mechanical excursion** of the driver. Pressing a driver to its maximum excursion can result in damage to the voice coil as the delicate voice coil smacks into the back plate. Depending on the driver, the X_{MECH} could be slightly greater than X_{MAX} or there could be a comfortable margin of safety between X_{MAX} and X_{MECH} .

The **piston area, S_D** , of the driver is the effective area of the driver's cone. This is normally calculated by measuring the diameter of the cone from about the middle of the cone's surround at one side to the center of the surround at the opposite side. The driver's surround is the foam, rubber or cloth edge that connects the outer edge of the cone to the frame of the driver. A typical 12 inch diameter woofer has a piston diameter on the order of 10.5 inches.

Multiplying the piston area by the X_{MAX} gives us the **maximum displacement volume, V_D** of the driver. A driver's V_D specification gives an indication of the low frequency output capability of the driver. The larger the V_D , the greater the driver's excursion limited low frequency output capability.

3.8.3 Additional Speaker Parameters

Some speaker parameters are not clear members of either the small or large-signal categories and are listed here separately.

R_E	The DC resistance of the voice coil
η_0	The half space reference efficiency
L_E	The voice coil inductance
BL	The force factor
Z_{MAX}	The maximum impedance

The **DC resistance of the voice coil**, R_E , is an important parameter as it represents the approximate load the speaker will present to an amplifier. R_E is typically around 80% of the nominal impedance value. An 8 Ohm speaker would have a R_E of around 6.4 Ohms according to this rule of thumb.

The **half space reference efficiency**, η_0 , is the ratio of acoustic Watts of output to electrical Watts of input power to the driver when it is radiating into a half space acoustic load.

The **voice coil inductance**, L_E , is usually given at 1 kHz but is sometimes given at 10 kHz for smaller drivers or tweeters. A speaker's high frequency impedance is not actually represented well as a simple inductor because ideal inductors do not vary with frequency. Improved models of voice coil inductance are represented as combinations of resistors and inductors.

The **BL product** or **force factor** gives an indication of the magnetic motor strength. B is a measure of the magnetic flux density while L is the length of voice coil wire in the magnetic gap. BL is expressed as N/A or Newtons per Amp, that is, Newtons of force per Amp of voice coil current.

The **maximum impedance**, Z_{MAX} , is the maximum impedance at the primary resonance of the speaker and is specified in Ohms.

Besides the Thiele-Small parameters most driver manufacturers include a wide range of other specifications for their products. These usually include parameters such as the magnet weight, voice coil diameter, nominal impedance, SPL output for 1 Watt of input at 1 meter and so on.

Reference:

[1] A. N. Thiele, "Loudspeakers in Vented Boxes, Parts I and II," Proc. IREE (Australia), vol. 22, p. 487 (Aug. 1961). Also, *J. Audio Engineering Soc.*, vol. 19, p. 382 (May 1971); p. 471 (June 1971).

3.6 Impedance Response

The shape of a loudspeaker's impedance curve reveals much about a speaker. For example, a closed box speaker system will have an impedance response with a single resonance peak whereas a vented box will have two peaks in its impedance response. See Figures 3.9 and 3.10.

The shape of the impedance peak implies the Q_{TC} value of the system. For a high Q system, say 3 or more, the impedance peak will be narrow. A system with a Q of 1 would have a wider, more rounded impedance peak and a system with a Q of .5 would have a relatively broad impedance peak.

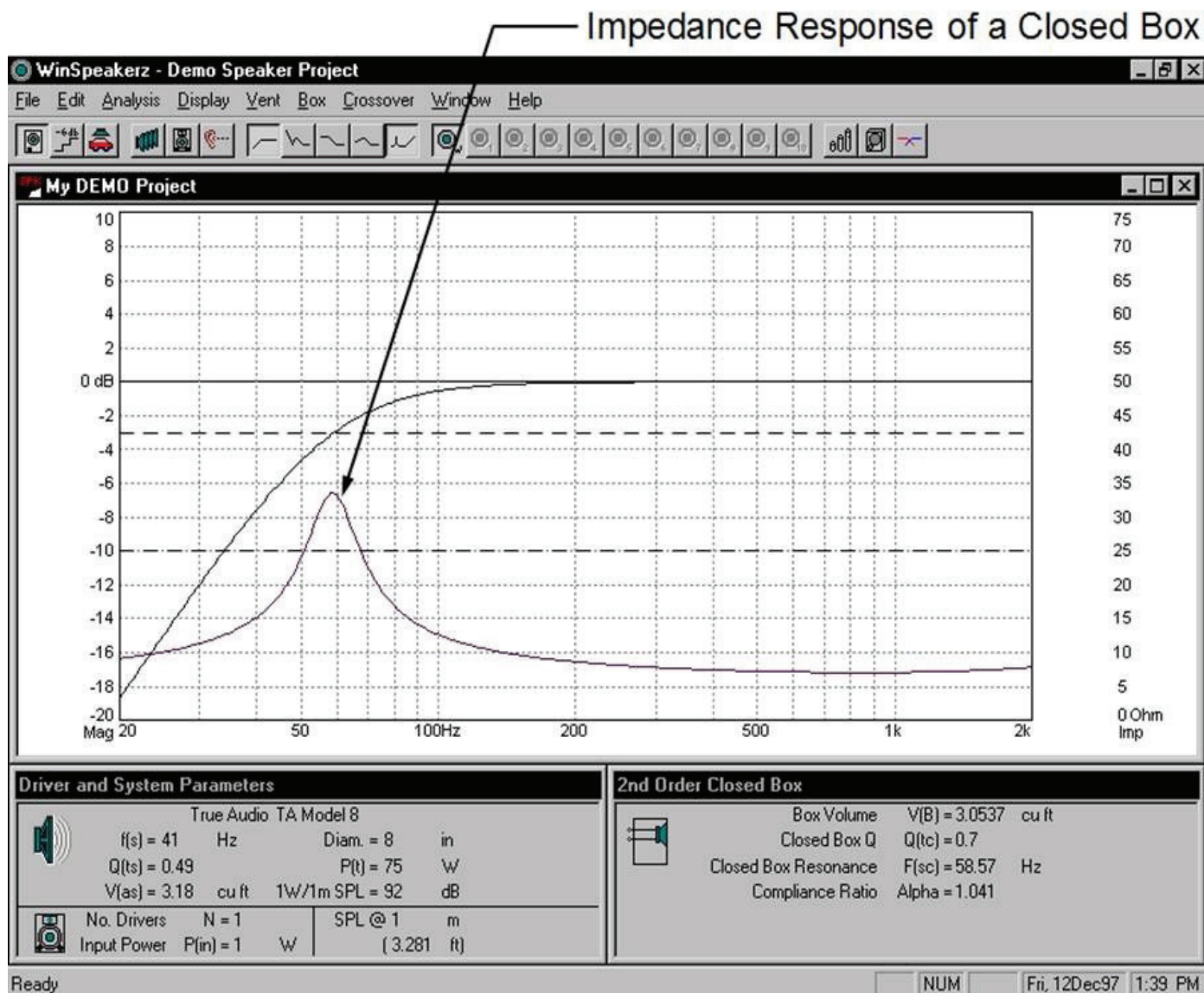


Figure 3.9: Frequency and impedance responses of a closed box

The impedance magnitude response represents “resistance,” so to speak, as a function of frequency. An ideal impedance response would be a flat line at the nominal impedance of the speaker. However, most real-world loudspeakers do not have a flat impedance response. Typically, a woofer system will have an impedance peak at the system’s low frequency resonance or two peaks in the case of a vented box. At higher frequencies the speaker’s impedance will increase due to the effect of voice coil inductance.

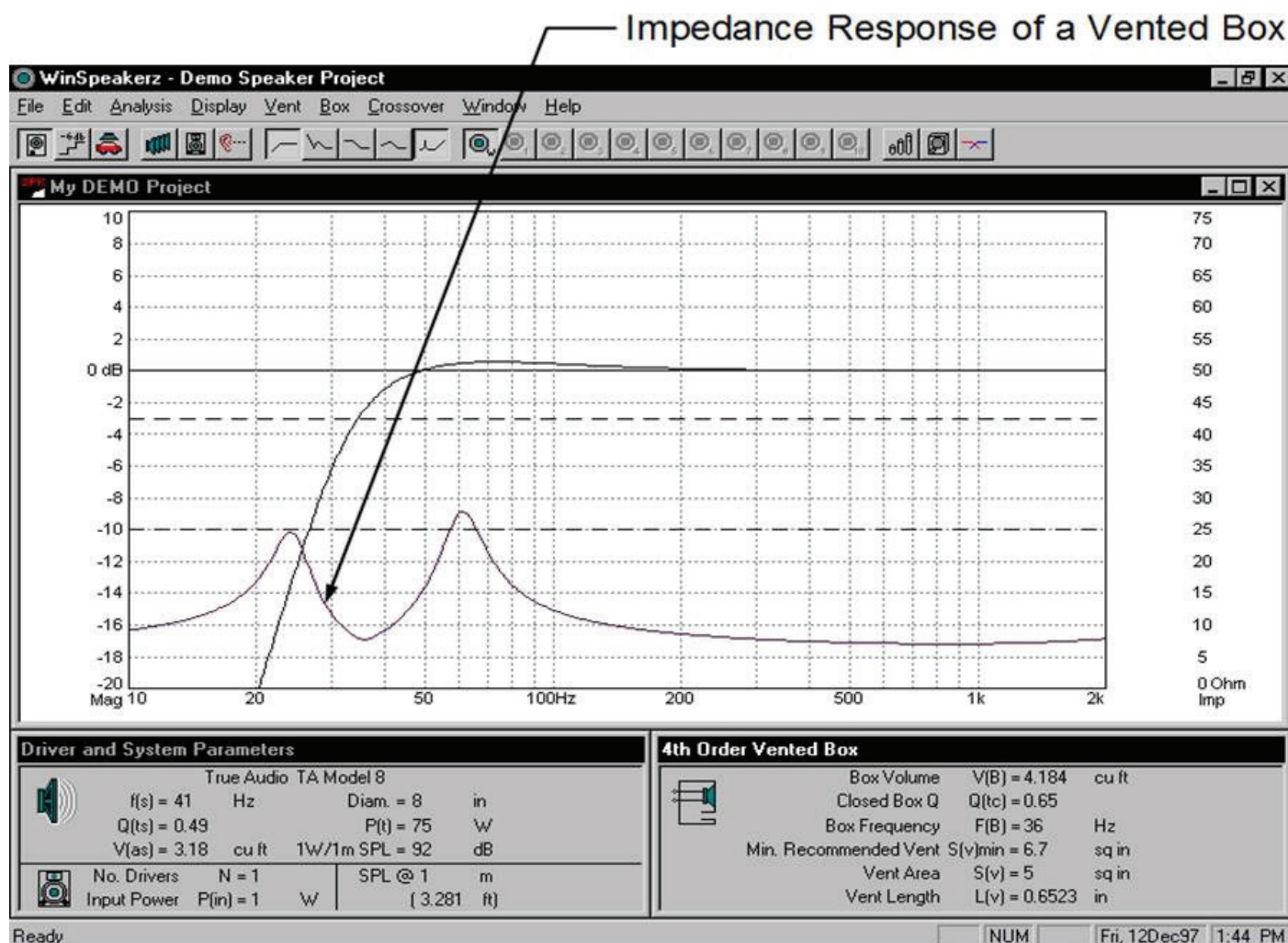
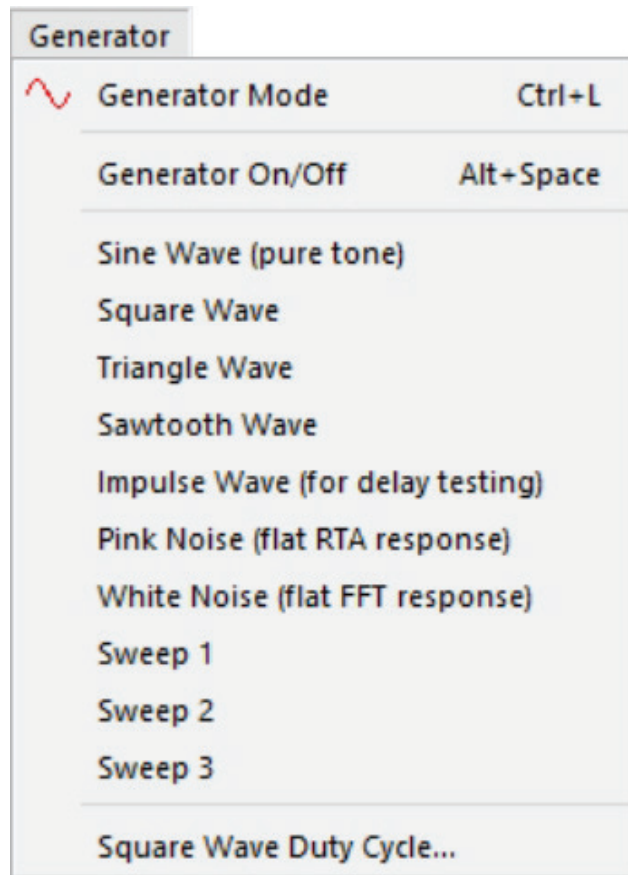


Figure 3.10: Frequency and impedance responses of a vented box

When the driver is placed in an enclosure the driver’s impedance is changed by the effect of the enclosure. In the case of a vented box the impedance peak is actually split into two peaks by the effect of the enclosure. Some advanced speaker manufacturers use impedance compensating networks to provide a more neutral impedance response for their speakers. This is because crossovers perform better when loaded by drivers with a flat (resistive) impedance response. Power amps will operate with the least heat dissipation when driving a resistive (low reactance) load.

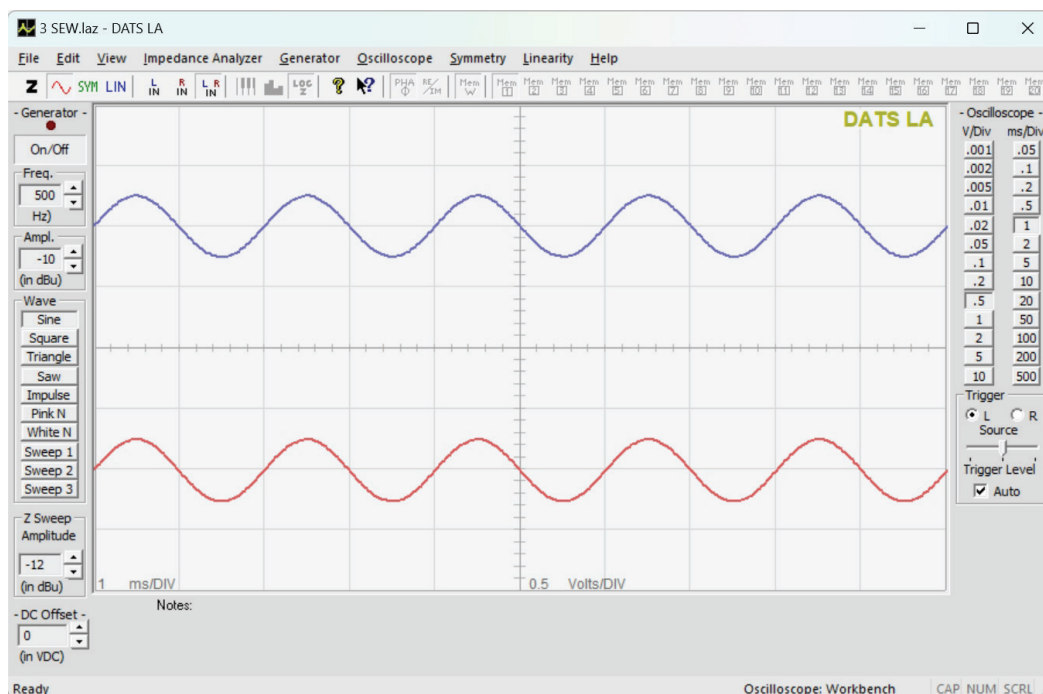
Generator Menu

The commands under the Generator menu are as follows:



Generator Mode

Switches from the impedance measurement mode to the generator and oscilloscope mode. The generator bar appears at the left side of the plot window and the oscilloscope bar appears at the right side of the plot window as seen below. You can switch between impedance and generator modes using the two leftmost buttons of the toolbar. You can also switch back to the impedance mode by selecting "Impedance Mode" under the Impedance Analyzer menu.



The Oscilloscope Workbench

Generator On/Off

Toggles the Generator On/Off.

Sine Wave

Selecting this menu item sets the generator to produce a sine wave. Unlike the inexpensive signal generators frequently seen on audio test benches this digital signal generator produces a sine wave with very low distortion. Once you have performed the Line Output Calibration procedure the level of the output signal will be precisely the level you entered (in dBu) at the Amplitude Field of the Generator Bar. Specifying an amplitude of 0.0 dBu will result in a sine wave of the specified frequency with amplitude equal to 775 millivolts rms (0 dBu). Ideal sine waves have a modest crest factor of 1.414 (3.01 dB).

Square Wave

Sets the generator to produce a low distortion square wave at the specified amplitude. While an ideal square wave would have a crest factor of exactly 1 (0 dB). DATS LA's square waves will typically have higher crest factors around 1.25 (2 dB) due to low frequency tilt and/or high frequency overshoot.

Triangle Wave

Sets the generator to produce a low distortion triangle wave at the specified amplitude. Triangle waves ideally have a crest factor of 1.73 (4.77 dB)

Saw Tooth Wave

Sets the generator to produce a low distortion Saw Tooth wave at the specified amplitude. Saw Tooth waves ideally have a crest factor of 1.73 (4.77 dB)

Impulse Wave

Sets the generator to produce a low-distortion impulse wave with an RMS level 10 dB below the specified amplitude. This reduced level is necessary because the waveform has a high crest factor and the peaks would be overdriven at the usual specified rms level. The impulse waveform is generated with 1 sample per period at full amplitude. At 100 Hz the crest factor is about 20 (26 dB) for 44.1 kHz sampling. At 1 kHz the crest factor is about 6 (15.5 dB) for 44.1 kHz sampling.

Pink Noise

Selecting this menu item sets the generator to produce pink noise at the level specified in the Amplitude Field of the Generator Bar. Use the On/Off button on the Generator Bar to start and stop the pink noise output. Pink noise has a flat frequency response when the response is averaged using an RTA. Be careful not to set the generator level so high that you overdrive the pink noise as this will result in a non-flat response. Pink noise is generated at the specified level but note that it has a somewhat high crest factor of about 4 (12 dB). **Caution:** Pink noise peaks are at risk of being clipped for output levels higher than about -6 dBu on many PC sound systems (including the UCA202). Note that overdriven (clipped) pink noise will appear to have a rising high frequency response.

White Noise

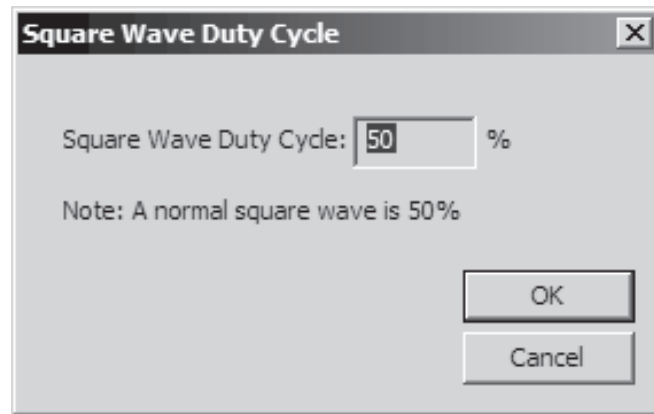
Selecting this menu item sets the generator to produce white noise at the level specified in the Amplitude Field of the Generator Bar. Use the On/Off button on the Generator Bar to start and stop the white noise output. White noise has a frequency response that rises at a rate of 3 dB/octave when the response is averaged using an RTA. On a FFT analyzer white noise would appear to have a flat response. DATS LA's white noise has a crest factor of around 2.8 (9 dB).

Sweeps 1, 2 and 3

DATS LA provides three digitally synthesized sweeps of different lengths which repeat automatically. The logarithmic sweeps cover fractional frequency intervals in equal time. That is, as much time is spent sweeping the interval from 20 to 40 Hz as from 10 k to 20 kHz. Compared to linear sweeps, the logarithmic sweep spends as much time in the low frequency region as in the highs. The signal level of the sweep is determined by the Generator's amplitude setting.

Square Wave Duty Cycle

Select this menu command to open a dialog box where you can set the duty cycle of the square wave. The normal value of duty cycle for a square wave is 50%. Note that a perfect 50% duty cycle square wave has no even harmonics. The crest factor of the waveform is increased as the duty cycle is changed from 50% toward either the 100% or 0% extreme.



Also see the signal generator dialog bar.

Minimum Requirements for the PC

To run DATS LA, your PC must meet the following minimum requirements:

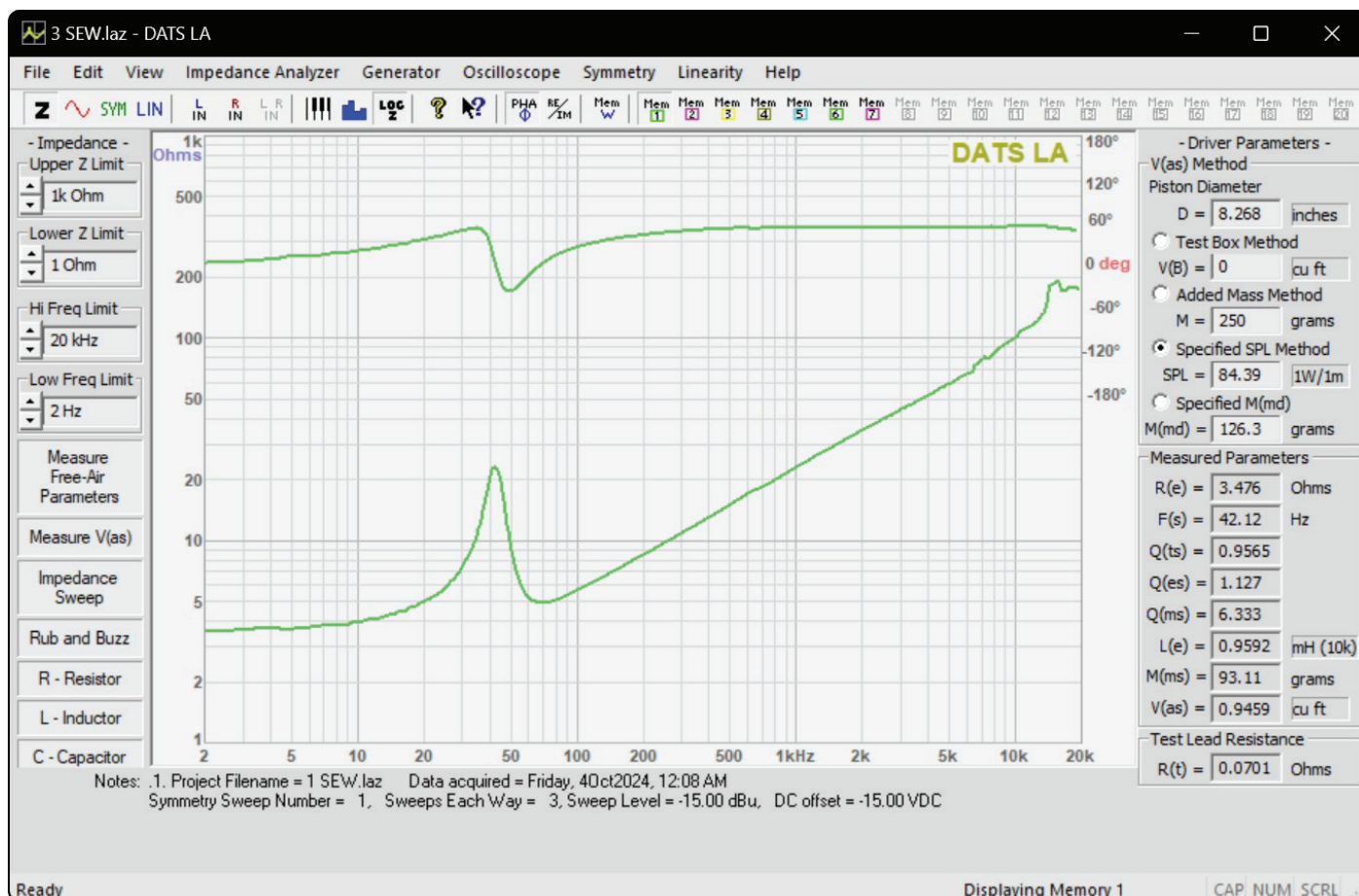
- Windows VISTA, 7, 8, 10, or 11
- One available USB port

Using DATS LA to Measure a Woofer's Parameters

Before starting be sure the unit has been calibrated. The basic steps to measure a driver's parameters are as follows.

- This assumes that the sound system has been setup for DATS LA as described in the Quick Start.
- Start by connecting the DATS LA hardware unit to a USB port on your PC.
- Next, launch the [DATS LA software](#).
- Make sure that the woofer is not connected to any other equipment and then connect the test leads of the DATS LA unit to the terminals of the speaker under test.
- Click the "Measure Free Air Parameters" button at the left side of the DATS LA screen.
- You should hear the sweep from the speaker: the impedance is plotted and the parameters are displayed.
- Select a method to measure $V(as)$, enter the required data and click on the "Measure $V(as)$ " button.

Here is a typical measurement result:



After measuring a speaker you may want to enter additional information (the manufacturer and model of the speaker for example) at the Driver Editor. Then save the measurement to an empty memory. As an example, the keyboard sequence “Alt + 1” saves new data to memory 1. Under the Edit menu select “Open the Driver Editor...” and the Driver Editor dialog opens as seen below:

The screenshot shows the 'Driver Editor' dialog box with the 'General Information' tab selected. The fields are as follows:

- Manufacturer: Dayton Audio
- Model: RS100-4
- Nominal Diameter = 100 mm (4 inches)
- Nominal Impedance = 0 Ohms
- Nominal Power Handling = 0 Watts
- Nominal Frequency Range:
- Suggested Application:
- Highest Recommended Xover: Hz
- Lowest Recommended Xover: Hz
- Suggested Box Volume:
- Cone Material:
- Surround Type:
- Manufacturer's Address 1:
- Manufacturer's Address 2:
- Manufacturer's Phone:
- Description and Comments: (empty text area)

Buttons at the bottom: OK, Cancel, Help.

The notes you entered for the measurement also appear at the editor where you can enter additional information on the driver which will be saved with that memory. After entering make and model information and switching to the Parameters tab we see the following page of data with all the measured parameters already entered:

The screenshot shows the 'Driver Editor' dialog box with the 'Parameters' tab selected. The fields are as follows:

- Manufacturer: Dayton Audio
- Model: ND-9X
- Nominal Diameter = 90 mm (3.5 inches)

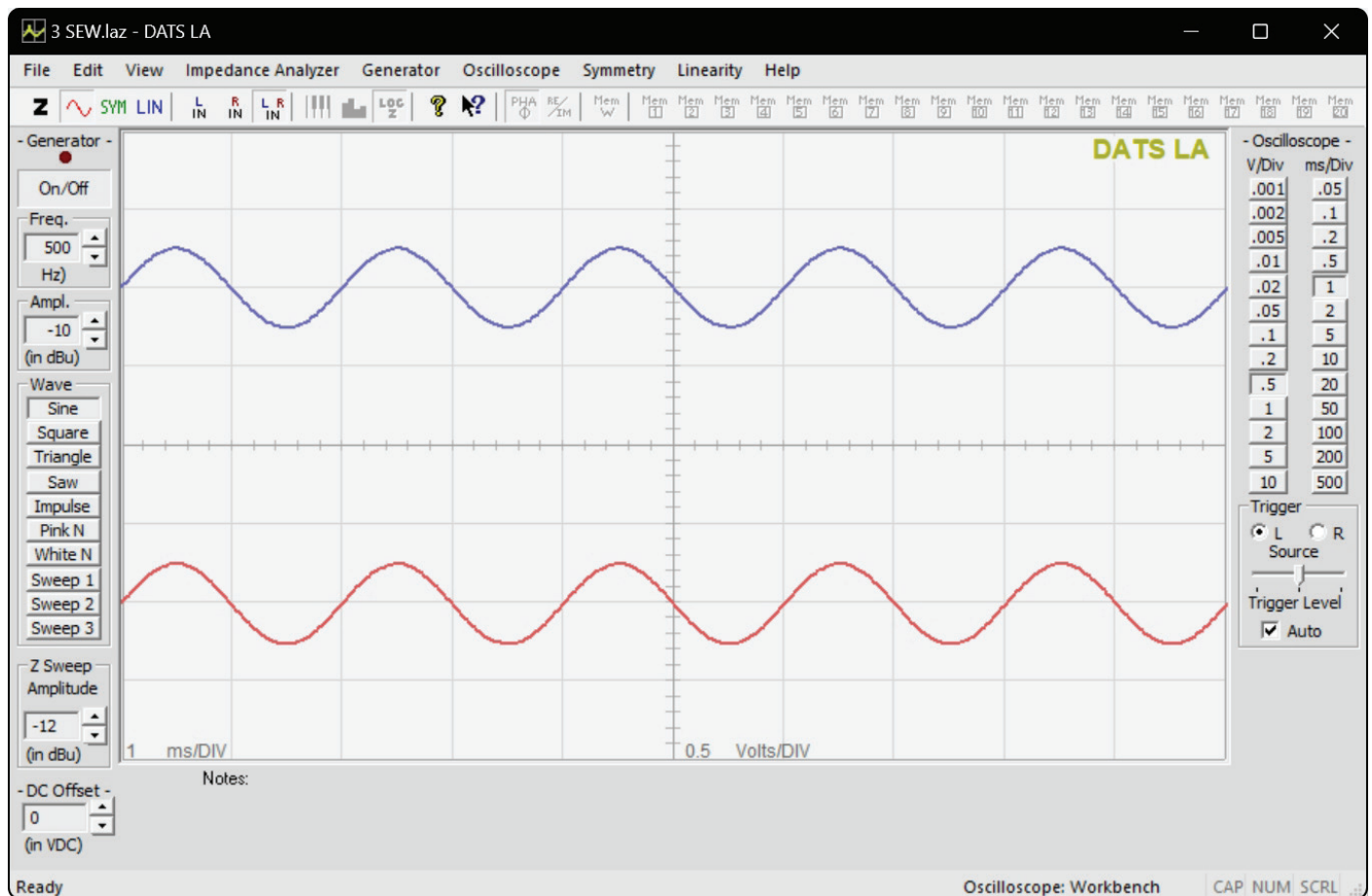
Resonance in Free Air	f(s) = 101.6 Hz	Reference Efficiency	n(0) = 0.1 %
Resonance on Baffle	f(sb) = 0 Hz	Voice Coil Inductance	L(e) = 1.078 mH (1k Hz)
Total Q	Q(ts) = 0.826		L(e) = 0.512 mH (10k Hz)
Electrical Q	Q(es) = 0.984	Flux Density	B = 0 Tesla
Mechanical Q	Q(ms) = 5.145	Length of Wire in Gap	L = 0 meters
Equivalent Volume	V(as) = 0.9826 liters	BL Product	BL = 4.121 N/Amp
Compliance	C(ms) = 0.7 mm/N	Effective Moving Mass	M(ms) = 3.518 grams
Mechanical Resistance	R(ms) = 0 kg/s	Voice Coil Diameter	D(vc) = 0 mm
DC Resistance	R(e) = 7.4416 Ohms		D(vc) = 0 in
Maximum Impedance	Z(max) = 46.34 Ohms	Voice Coil Depth	D(cd) = 0 mm
Minimum Impedance	Z(min) = 7.4416 Ohms	Magnetic Gap Depth	D(mg) = 0 mm
Max Thermal Power	P(t) = 0 Watts	Voice Coil Material:	
Thermal Resistance	R(t) = 0 deg C/W	Voice Coil Former:	
Max Linear Excursion	X(max) = 0 mm, peak	Voice Coil Layers:	
Max Excursion	X(peak) = 0 mm, peak	Voice Coil Wire Gauge:	
Piston Area	S(D) = 0.003167 sq m	Voice Coil Vent:	
Peak Volume Displ	V(D) = 0 liters	Wright Parameters:	K(i) = 0.095634
Sensitivity	SPL = 82.1 dB SPL (1W/1m)		X(i) = 0.48342
	SPL = 82.414 dB SPL (2.83Vrms)		K(i) = 0.0064275
			X(i) = 0.75296

Buttons at the bottom: OK, Cancel, Help.

Note that several of the parameters are only seen here at the Driver Editor and are not displayed back at the main window. The parameters not displayed at the main window include: C(ms), Z(max), Z(min), S(D), n(0) and BL.

Signal Generator Overview

Switch to the Oscilloscope Mode to use the signal generator. The oscilloscope operates whenever the generator is running and serves to monitor the generator output when used with the DATS LA hardware. If a general purpose audio interface is available then the [DATS LA software](#) generator output appears at the line out connections while the line input connections provide input to the oscilloscope.



The Oscilloscope Workbench

To evaluate an audio product, such as an equalizer, amplifier, or loudspeaker, you need a stimulus test signal for the unit under test and an analyzer to measure the output signal characteristics. The signal generator's flow is from the software to the PC sound system's line output, which is connected to the input of the unit under test. The output signal from the unit under test is then routed back to the PC sound system's line input and onward to the DATS LA oscilloscope.

The DATS LA signal generator produces a low-distortion sine wave adjustable from 5.0 Hz to 20 kHz. The output level is specified in dBu. In addition to the sine wave, the generator can also generate square, triangle, saw tooth and impulse waveforms as well as pink noise and white noise. The duty cycle of the square wave is adjustable. DATS LA also provides three different digitally synthesized logarithmic sine sweeps from 10 Hz to 20 kHz. This digital sweep is a high-resolution alternative to using pink noise or stepped sine methods for system testing. You can also use the repeating sweep as a quick way to identify particular speaker cables in complex installations.

Removing DATS LA from your Computer

You can easily remove DATS LA from your computer's hard drive if needed.

- Go to the control panel and double click on "Programs and Features" (or "Add/Remove Programs")
- When the Add/Remove dialog appears locate DATS LA in the list
- Select DATS LA and then click on the Add/Remove button
- When you are asked "Are you sure you want to completely remove the selected application and all of its components?" select "Yes"

DATS LA will be removed from your computer.

Linearity Menu

Linearity Test

With the increased output capability, the DATS LA can begin to see changes in parameters with drive level. This test automatically performs multiple sweeps of the driver at increasing (or decreasing) levels while saving each test result to memory. After the data is collected, users can compare the results by recalling and comparing impedance plots and parameters.

Linearity		
LIN	Linearity_Test_Mode	Ctrl+T
	Linearity Test...	
LIN	f(s) vs. Signal Level	Ctrl+T

Help Menu

The commands under the Help menu are as follows:

User's Guide

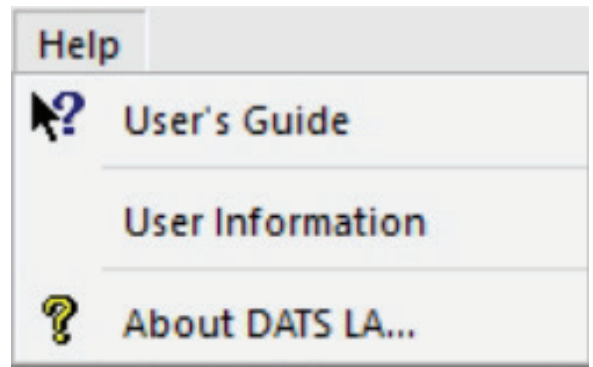
The complete DATS LA User's Guide is available under the Help menu. The User's Guide opens at the Contents tab and also includes Index and Search tabs for easy navigation.

User Information

Enter your personal information in this window. This information will be displayed on the Splash Screen and in the title block of your printed reports.

About DATS LA

Displays the DATS LA version number, copyright and user information.



File Menu

The commands under the File menu are as follows:

New (Ctrl+N)

Clears all current data to create a new, empty DATS LA project file. Each project file can hold up to 20 measurements in individual memories. You can display or hide these memories by clicking the corresponding memory buttons on the toolbar.

Open... (Ctrl+O)

Opens a previously saved DATS LA project file (.laz) from your computer. You can launch DATS LA and open a project file by double-clicking the file icon on your desktop. Alternatively, project files can be opened by dragging and dropping them onto the open application window.

Save (Ctrl+S)

Saves a DATS LA project file to disc with the .laz filename extension. A single .laz file can contain up to 20 memories of data and notes in addition to the immediate data and notes on the Workbench. Project files also contain complete test setup information so that opening a saved project file restores the test setup that was in place when the project file was saved. This includes such settings as the Impedance and Frequency plot limits. In addition, a large number of measurement setup variables are saved within each project file.

Save As...

Brings up a save as file dialog which allows you to save the current project file under a different name or to a different location on your system.

Import Impedance Data...

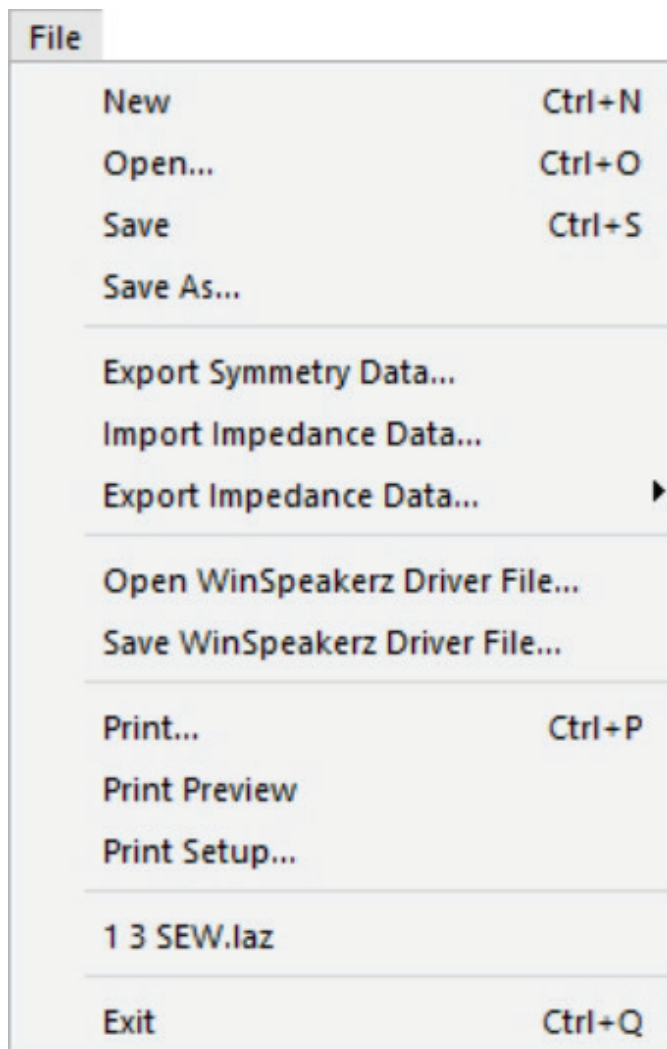
Opens a file dialog to select a .txt (or .zma) file containing data to be imported to the Workbench. Within the .txt file each data point must be on a single line in the format: "Frequency Impedance Phase" with the frequency, impedance and phase data separated by a tab or spaces. When the file is opened the data is imported to the DATS LA Workbench, interpolated via a powerful cubic spline routine and then plotted on the screen. Note that imported phase data must be in degrees. At least two data points are required. Data below 1 Hz will be ignored.

Export Impedance Data...

Exports the response on the workbench to a .txt (or .zma) file for use with other applications. Each frequency and its impedance magnitude and phase are listed on a single line separated by tabs. The full frequency range, from 1 Hz up to $F(s)/2$, is exported. Note that exported phase data is in degrees. A text header is included which contains details on the extracted driver parameters. Data can also be exported in a format similar to data exported from CLIO. This allows importing driver parameters into various loudspeaker simulation software.

Open WinSpeakerz Driver File...

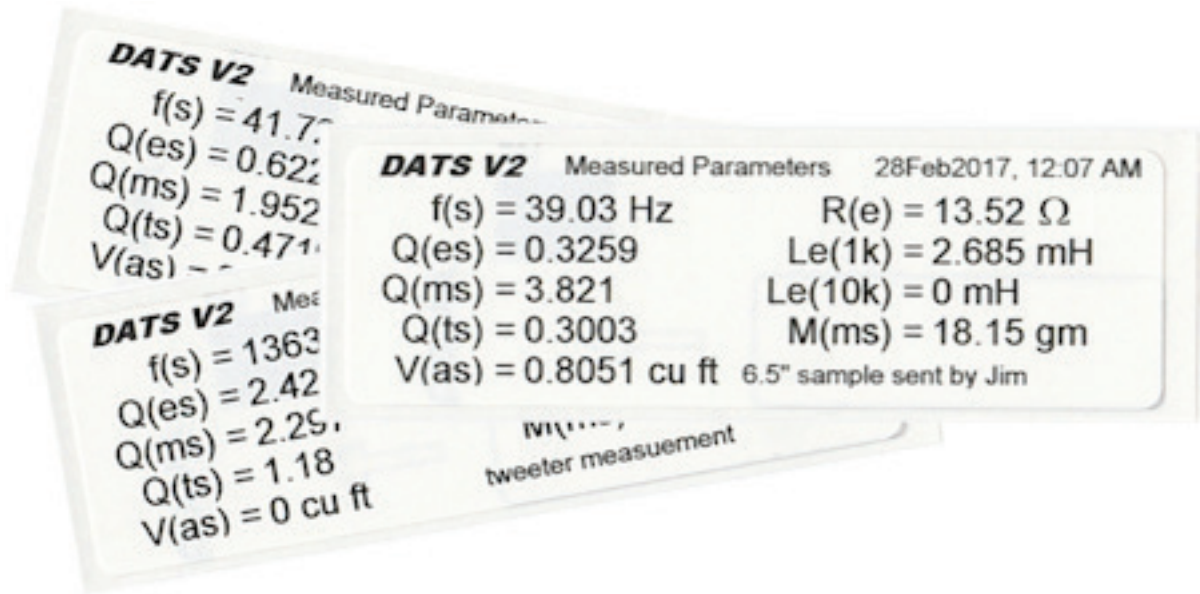
This opens a file dialog which allows you to select a WinSpeakerz individual driver file (.dvr) to open to the DATS LA Workbench. This is useful for exchanging data with WinSpeakerz (loudspeaker simulation software available separately from True Audio). Driver files contain only the Driver Editor data, no impedance plot data is contained in these files.



Save WinSpeakerz Driver File ...

Brings up a “save file” dialog which allows you to save the data and notes currently on the Workbench to a WinSpeakerz individual driver (.dvr) file. Driver files are saved with the .dvr filename extension. You can use individual driver files to exchange data with WinSpeakerz (available separately from True Audio).

Print... (Ctrl+P)



Print Preview

Shows an on-screen preview of what the printed page will look like.

Print Setup...

This command displays the printer setup dialog to allow you to select the printer, paper and page orientation. Printing in portrait orientation provides space for the most printed notes, while printing in landscape orientation provides a larger printed plot with less space for notes.

Recent Files...

A list of recently used files is displayed for easy access.

Exit (Ctrl+Q)

Exits the application. The keyboard shortcut makes this action very convenient.

Edit Menu

The commands under the Edit menu are as follows:

Undo (Ctrl+Z)

Undo is not implemented.

Cut (Ctrl+X)

Cut is implemented for various text fields. Text is cut and placed on the clipboard for pasting to another location if desired.

Copy (Ctrl+C)

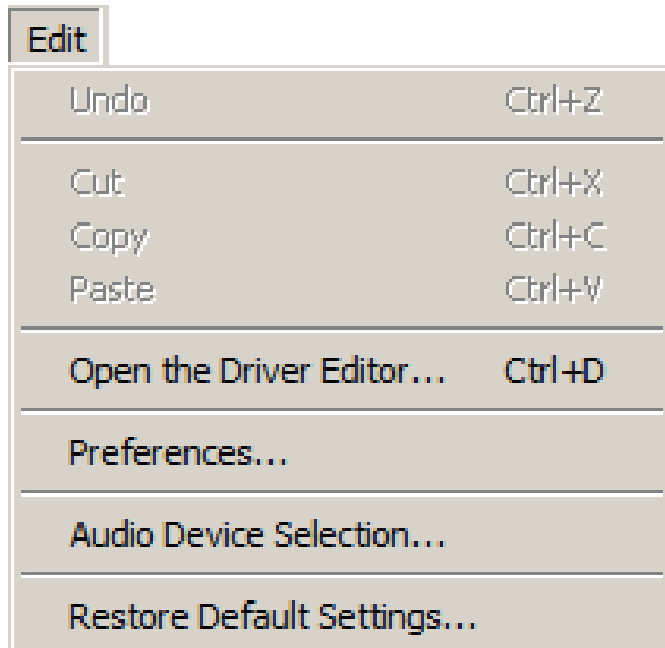
Copy is implemented for various text fields. Copied text is placed on the clipboard for pasting to another location.

Paste (Ctrl+V)

Paste is implemented for various text fields. Use this command to paste text that has been placed on the clipboard.

Open the Driver Editor... (Ctrl+D)

Opens the Driver Editor for access to a fully detailed set of driver data. Besides the measured driver parameters there are fields for you to enter as much additional data as you wish. Each of the 20 memories in a project file holds its own complete set of driver data. When you save a driver file the complete set of data is saved to a .dvr file which can be opened by the popular loudspeaker design program WinSpeakerz. Similarly, individual driver files saved by WinSpeakerz can be opened in DATS LA.



Driver Editor

General Information

Parameters

Physical and Mounting Information

Manufacturer: Dayton Audio

Model: ND-9X

Nominal Diameter = 90 mm (3.5 inches)

Resonance in Free Air	f(s) = 101.6 Hz	Reference Efficiency	n(0) = 0.1 %
Resonance on Baffle	f(sb) = 0 Hz	Voice Coil Inductance	L(e) = 1.078 mH (1k Hz)
Total Q	Q(ts) = 0.826		L(e) = 0.512 mH (10k Hz)
Electrical Q	Q(es) = 0.984	Flux Density	B = 0 Tesla
Mechanical Q	Q(ms) = 5.145	Length of Wire in Gap	L = 0 meters
Equivalent Volume	V(as) = 0.9826 liters	BL Product	BL = 4.121 N/Amp
	V(as) = 0.0347 cu ft	Effective Moving Mass	M(ms) = 3.518 grams
Compliance	C(ms) = 0.7 mm/N	Voice Coil Diameter	D(vc) = 0 mm
Mechanical Resistance	R(ms) = 0 kg/s		D(vc) = 0 in
DC Resistance	R(e) = 7.4416 Ohms	Voice Coil Depth	D(cd) = 0 mm
Maximum Impedance	Z(max) = 46.34 Ohms	Magnetic Gap Depth	D(mg) = 0 mm
Minimum Impedance	Z(min) = 7.4416 Ohms	Voice Coil Material:	
Max Thermal Power	P(t) = 0 Watts	Voice Coil Former:	
Thermal Resistance	R(t) = 0 deg C/W	Voice Coil Layers:	
Max Linear Excursion	X(max) = 0 mm, peak	Voice Coil Wire Gauge:	
Max Excursion	X(peak) = 0 mm, peak	Voice Coil Vent:	
Piston Area	S(D) = 0.003167 sq m	Wright Parameters:	K(r) = 0.095634
Peak Volume Displ	V(D) = 0 liters		X(r) = 0.48342
Sensitivity	SPL = 82.1 dB SPL (1W/1m)		K(i) = 0.0064275
	SPL = 82.414 dB SPL (2.83Vrms)		X(i) = 0.75296

OK

Cancel

Help

Preferences...

This command opens the Preferences Dialog (shown below) where you can change various printing, measurement and display settings.

Preferences

Printing

- ☒ Print Bold Plots
- ☒ Print in Color

Display

- ☐ Display Bold Plots
- ☒ Auto Ranging

Metric or English Units

- ☐ Use Metric Units
- ☐ Use Metric Volumes

Parameter Test Procedure

- ☒ Skip Initial Connect Dlg

L(e) Frequency

- ☐ Show Le at 1 kHz
- ☒ Show Le at 10 kHz

SPL Units Selection

- ☒ SPL at 1 Watt/1m
- ☐ SPL at 2.83 Vrms/1m

Significant Digits to Display

- ☐ 3
- ☒ 4
- ☐ 5

Impedance Scale

- ☐ Linear Impedance
- ☒ Log Impedance

OK

Cancel

Plots can be switched between fine and bold lines separately for display and printing. You can select metric units separately for Volumes and other units.

Auto Ranging is normally on but can be switched off for those occasions where you need a different fixed scale for repeat measurements. An initial “connect the driver” dialog can be enabled for production testing.

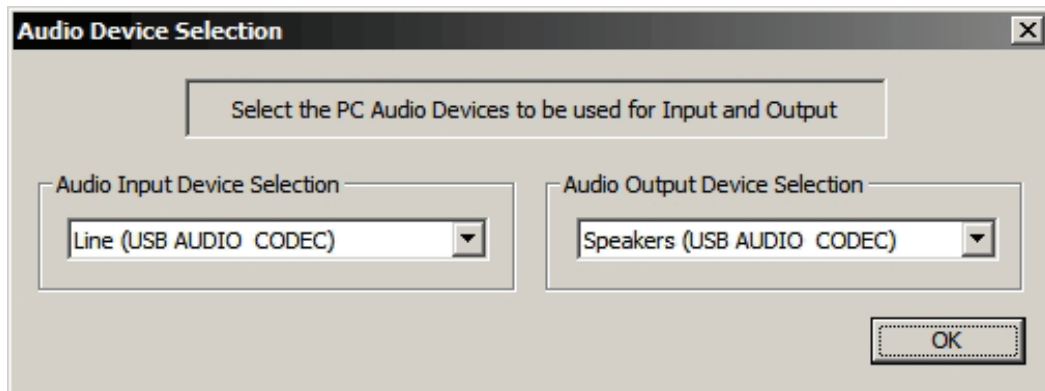
The driver’s voice coil inductance, L(e) is measured at both 1 kHz and 10 kHz. A preference can be set to display L(e) at either 1 kHz or 10 kHz. L(e) at 1 kHz is recommended for general use and this is the frequency most often used by general purpose inductance meters. Note that it is to be expected that L(e) measured at 10 kHz will be lower than L(e) at 1 kHz due to the permeability of the steel pole piece falling with increasing frequency.

The impedance scale can be set for either linear or logarithmic plotting.

The default number of significant digits that will be displayed is set to 4 by default but the user can set it to 3, 4 or 5 digits. This setting is retained between sessions.

Audio Device Selection...

This command refreshes the audio device information and then opens the Audio Device Selection dialog (shown below) where you can select an alternate device if necessary. If the DATS LA hardware is connected to the PC before the [DATS LA software](#) is launched then the software will automatically detect and select the DATS LA hardware. If the DATS LA hardware was connected after the software was launched then you may need to open the Audio Device Selection and select the DATS LA hardware as seen below.



Restore Default Settings...

This command restores all DATS LA settings and calibrations to their default state. If the software should become mis calibrated use this command to restore the initial calibration. Follow up by performing the test leads calibration and 1k Ohm calibration procedures. The user's personal information, name, address, etc. is preserved through this operation.

View Menu

The commands under the View menu are as follows:

Toolbar

Select the Toolbar command to alternately hide or show the toolbar.

Status Bar

Select the Status Bar command to alternately hide or show the status bar at the bottom of the main page. The Status Bar displays information for menu items and buttons. The Status Bar also indicates which memory is currently displayed.

Show Phase Response

The Phase Response has three different display modes: Off, On (located center screen) and On (located at top half). The display rotates through these three states as the menu (or toolbar) command is selected. The phase range is always +180 degrees to -180 degrees but the scale division varies with the selected impedance range (in order to use the same grid lines as impedance).

Grid in Front

Displays the grid in front of data on the main screen in order to facilitate reading precise signal levels. Normally the grid is displayed behind the data.

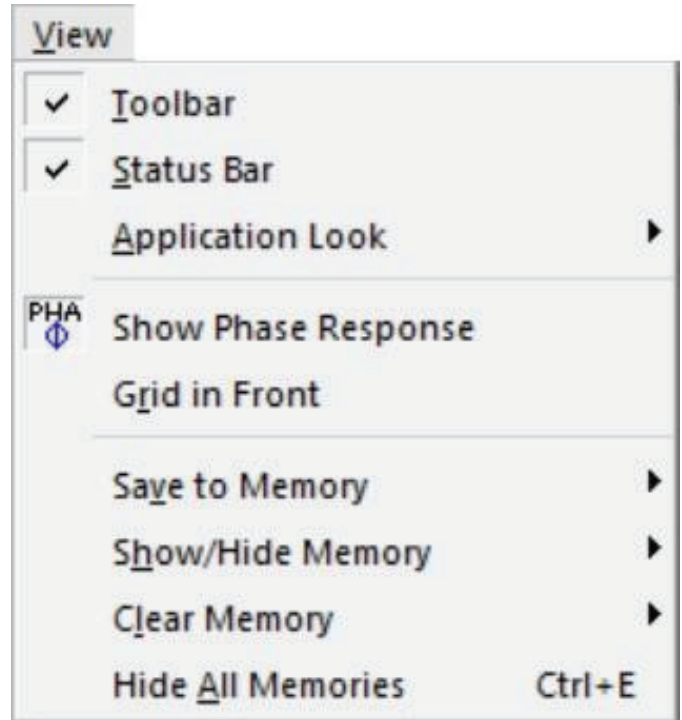
Background Color

Selects the background color for the main screen. The trace and grid colors also change with each background color. Choices are: Black, White, Light Gray and Dark Gray.

Save to Memory

These commands cause the plot on the Workbench to be saved to the selected Memory along with all the driver parameters. From the keyboard, use **Alt+1, Alt+2 etc. through Alt+0** to save to memories 1 through 10. Use **Alt+Shift+1, 2 etc. through 0** to save to memories 11 through 20. For example, to save the current response to Memory 5 you would press and hold the **Alt** key and then press the **5** key.

Note: The most recently measured impedance plot is said to reside on the DATS LA "Workbench." This measurement is overwritten each time the analyzer is run. The Workbench is also overwritten when a memory is recalled or when data is imported. Once you have measured data you want to keep (even temporarily) save it to one of the 20 memories before proceeding with another measurement. All data in the 20 memories is saved with the DATS LA project file. Multiple memories can be overlaid to allow for easy comparison of various measurements. Use the memory buttons in the Toolbar to show or hide various memories. After a memory has been recalled it can then be saved to a different memory. After a memory is recalled it is available to be exported to a .txt file.



Show/Hide Memory

These commands alternately show and hide the selected memory:

- From the keyboard, use **Ctrl+1, Ctrl+2 etc. through Ctrl+0** to show or hide memories 1 through 10
- Use **Ctrl+Shift+1, 2 etc. through Ctrl+Shift+0** to show or hide memories 11 through 20

For example, to toggle the display of the response in Memory 5 you would press and hold the **Ctrl** key and then press the **5** key. Use **Ctrl+W** to toggle the display of the Workbench response. In addition to the menu and keyboard commands, you can also toggle each memory on or off at the Memory Toolbar.

Clear Memory

These commands erase the contents of the specified memory.

- From the keyboard, use **Ctrl+Alt+1, Ctrl+Alt+2 etc. through Ctrl+Alt+0** to clear the contents of memories 1 through 10
- Use **Ctrl+Alt+Shift+1, 2 etc. through Ctrl+Alt+Shift+0** to clear the contents of memories 11 through 20

For example, to erase the response in Memory 5 you would press and hold the **Ctrl** and **Alt** keys and then press the **5** key. Should you need to clear all of the memories it is usually easier to just create a new project file by selecting “New” under the “File” menu.

Hide All Memories (Ctrl+E)

This command turns off the display of all memories without affecting the contents of the memories.

Frequently Asked Questions about DATS LA

Does DATS LA measure a speaker's BL product?

Yes, DATS LA measures many parameters that are not displayed on the main screen. To view these additional parameters, open the Driver Editor window from the Edit menu or use the keyboard shortcut Ctrl+D.

The title block is empty on my printed reports. How do I enter my info?

Navigate to **Help > User Information** to open the User Information dialog. The details you enter here will appear in the title block of your printed reports.

How accurate is DATS LA?

Because the speaker parameters are extracted from the impedance data they can only be as accurate as the impedance measurement itself. When calibrated with the supplied calibration resistor (1000 Ohms, $\pm 0.1\%$) DATS LA provides measurements between 1 and 1000 Ohms that are typically accurate to better than $\pm 0.5\%$.

Can DATS LA measure a regular commercial speaker system from the terminals?

Yes. DATS LA can measure the impedance of any electronic device provided it is "floating" and not connected to other devices. A wide range of electronic devices can often be characterized as healthy or faulty just by comparing the measured impedance to a known good device.

Can I reduce the test signal level for testing micro speakers?

Yes. Switch to the Oscilloscope mode and look for the Z Sweep amplitude box at the bottom left. By default, the sweep level is +10 dBu but you can reduce the level to as low as -10 dBu.

DATS LA Software Calibration

In addition to the precision components ($\pm 0.5\%$ resistors) used throughout the hardware, DATS LA employs three different calibration procedures to ensure that measurements are accurate and precise. When the unit is first used with a PC, it is necessary to perform all three calibration procedures. DATS LA saves the calibration settings to a small .ini file on the PC, so it is not necessary to calibrate the system each time you use it.

The calibration procedures are found under the "Impedance Analyzer" menu.

Perform the calibrations in the following order:

1. Null Calibration
2. Impedance Calibration
3. Test Leads Calibration

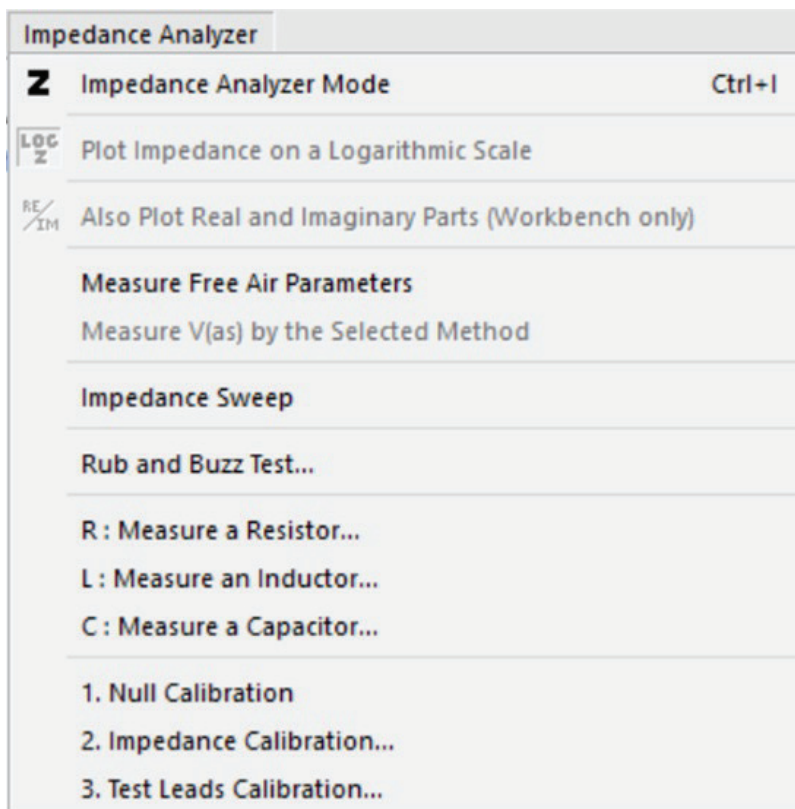
It is a good idea to begin each complete calibration by restoring the default settings (see the Edit menu). It is best if the unit has been powered on for at least 15 minutes before calibrations are performed.

The first procedure is the null calibration procedure. it is very important that you disconnect the test leads or make sure that the test leads are not connected to any equipment before you begin the null calibration procedure. This is because the null calibration procedure uses a very high-level signal which could damage any attached speaker or other equipment. After the Null Calibration window opens click the OK button and the procedure will begin. On the screen you will see the oscilloscope waveform as the procedure hunts for the null. It starts with a coarse search and then switches to a fine search. to achieve a very precise null calibration. The point of this procedure is to match the two input levels very precisely to assure that high impedance calibration is the best it can be.

The second calibration step is the impedance calibration. When you perform this calibration the impedance calibration dialog opens with 0.1 k Ohms (100 Ohms) set as the calibration resistor value. Connect the test leads across the calibration resistor terminals at the DAS LA front panel and click OK. The system performs a sweep test and calibrates the system impedance magnitude at 100 Ohms.

The third calibration procedure is the test leads calibration. The dialog box opens and you are asked to short the test leads. Click OK and the system performs a sweep and calibrates the shorted test leads. Following calibration, the test leads resistance displayed in the lower right area of the screen should be nonzero.

In Summary: It is necessary to perform all three calibrations when the unit is first set up on a new (or different) PC. After the initial calibration you should perform at least the test leads calibration at the start of each test session you may also want to measure the 100 Ohm resistor value as you start a work session. The Impedance and Test Leads calibrations are performed at a signal level of 0 dBu with the user's sweep level restored after each procedure is complete.

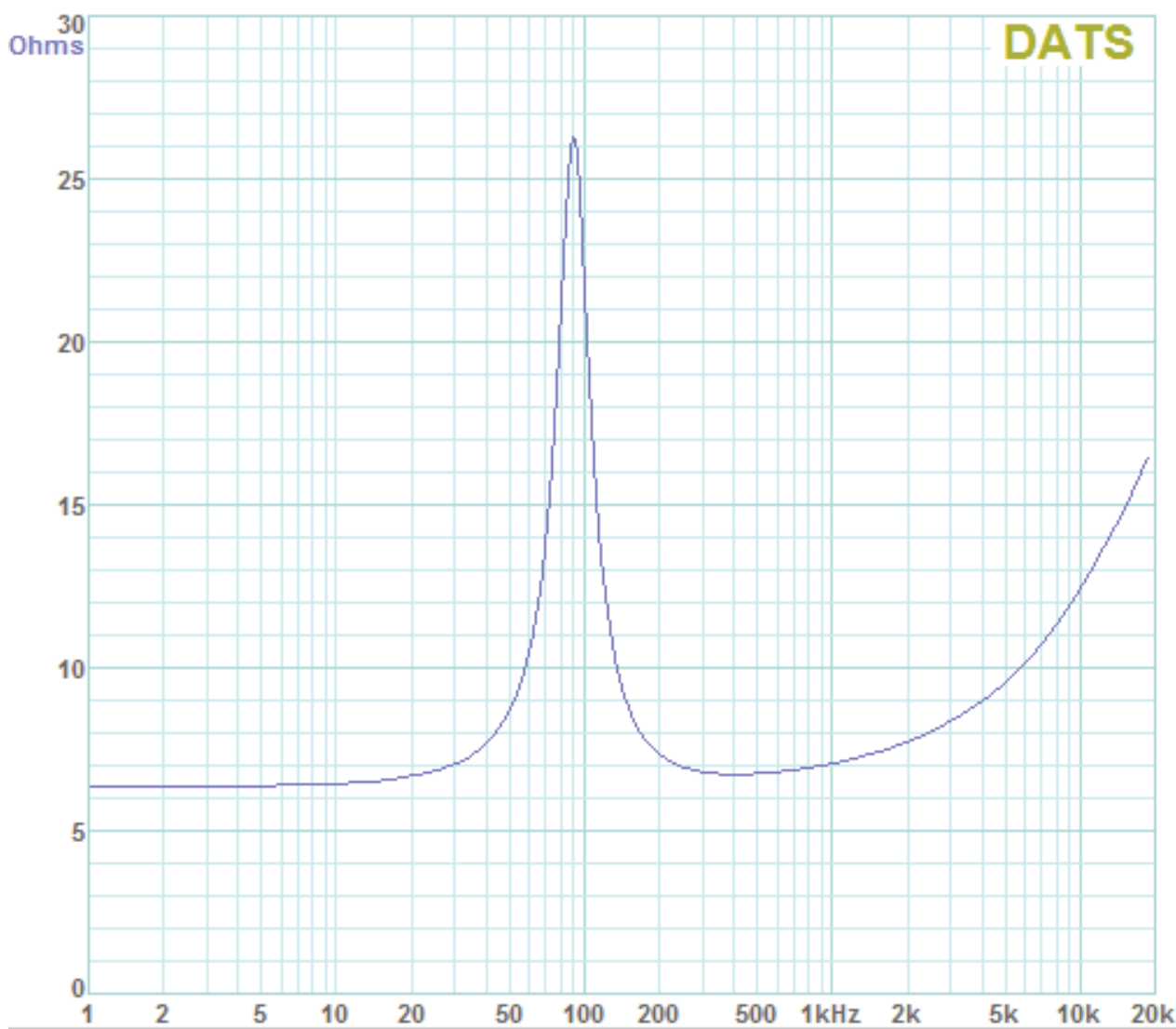


Using DATS LA to Design a Zobel Network

Zobel networks are used to control the impedance of a loudspeaker driver in the upper frequency range where voice coil inductance normally causes the impedance to rise with increasing frequency. Zobel networks are used to help crossovers do a better job of keeping the highs from passing to the woofer.

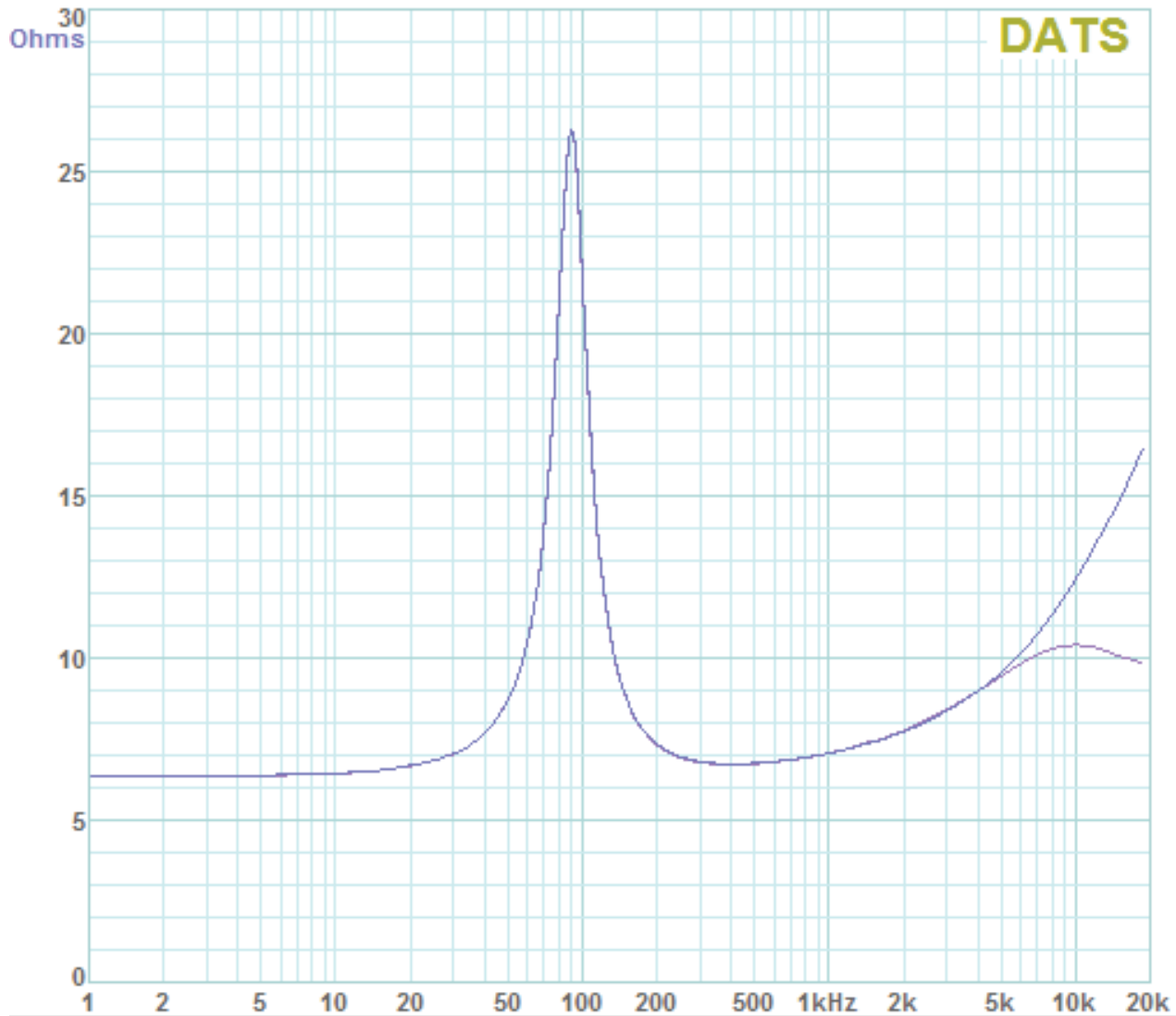
A Zobel consists of a resistor and capacitor connected in series and attached between the terminals of the driver. The resistor is normally selected to match the nominal impedance of the system. The capacitor value can then be calculated or, in this case, determined empirically. Because DATS LA is able to perform impedance sweeps in just a few seconds it can be used for any type of repetitive adjust and measure process...such as designing a Zobel network to neutralize the inductance of a driver. Yes, you can calculate the component values for a Zobel network but sometimes it is easier to just clip a resistor/capacitor network across the driver and see what you get for the impedance.

Next is the impedance response of a small woofer with no other components connected. Notice the rising impedance above 500 Hz. In this exercise we will design a Zobel network to connect across the woofer. The Zobel network will compensate for the woofer's rising impedance and restore the high frequency impedance to be close to the nominal 6-8 Ohm value in the frequency range above 500 Hz. Applying a Zobel network makes a woofer's impedance more like that of a resistor in the upper frequency range. This allows a passive crossover to more closely achieve its intended high frequency cutoff. Without a Zobel, woofers often pass more high frequency content than was intended.



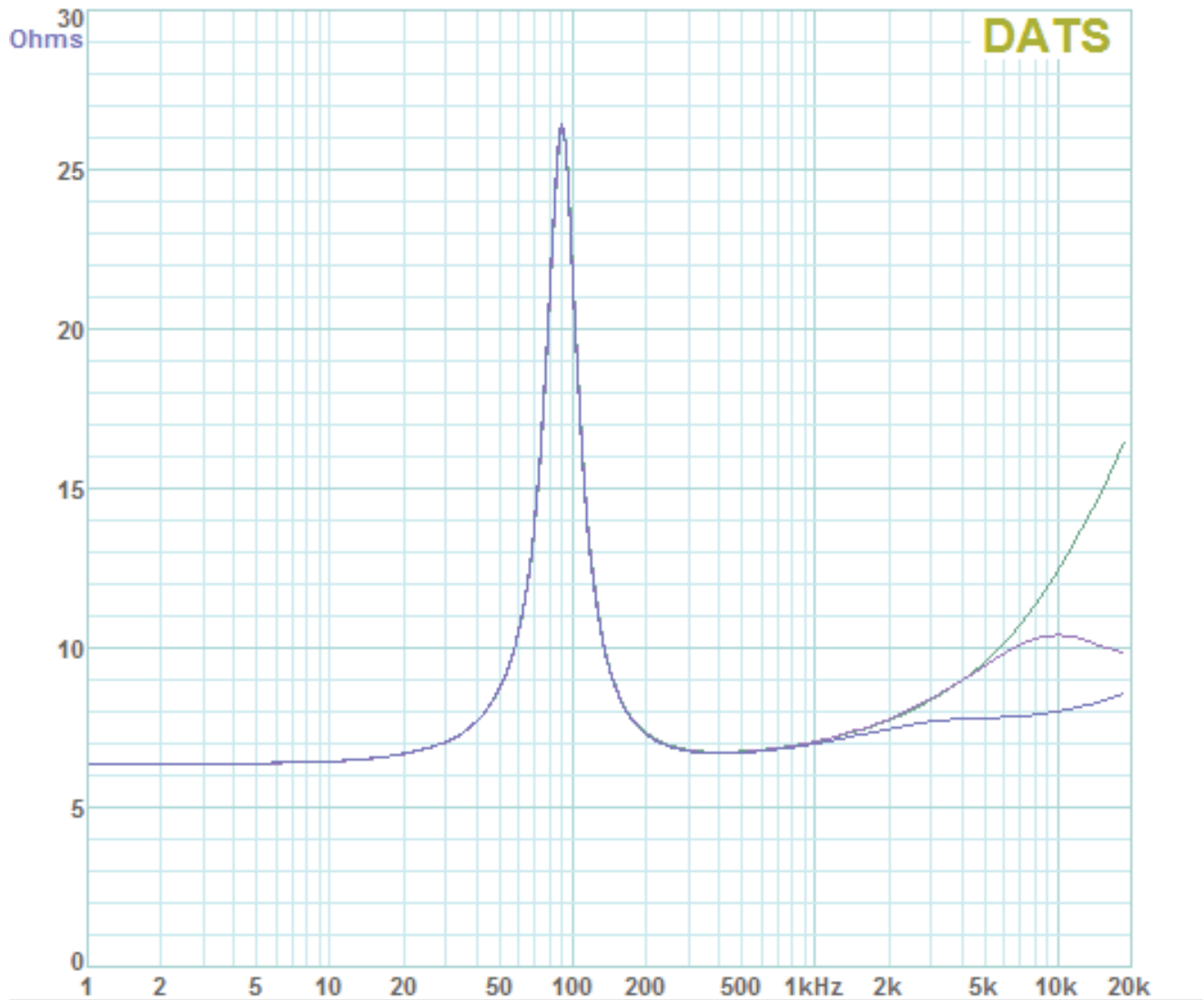
A 4" woofer in free air with no other components connected.

With a DC resistance of 5.5 Ohms this would most likely be considered to be an 8 Ohm driver. So, let's set the resistor value to about 8 Ohms. Looking in my parts bin I see the closest values on hand are 5 and 10 Ohms. Let's use 10 Ohms so that we tend to undercompensate. We'll select the capacitor value by starting too low and stepping up the capacitor until the impedance response looks about as flat as we can get it in the upper frequency range. Let's start with around 1 uF for the capacitor and see what we get for a new impedance response. The next screen shows the new impedance response in purple with the original (uncompensated) response in blue. Notice that the impedance has only been reduced above 5 kHz. This is because our capacitor value is too low. Let's increase the capacitor and see what happens.



A 4" woofer in free air with no other components connected.

The following screen shows the impedance with the capacitor increased to 2 uF (blue trace). The original (uncompensated) impedance is shown in green. The 2 uF capacitor has flattened out the impedance so that it rises only slightly above 8 Ohms. Since it is easy to do let's continue to increase the capacitor value and see if we can get a further improvement. Ideally, we would like the impedance to be as flat as possible...at least above the resonance peak.

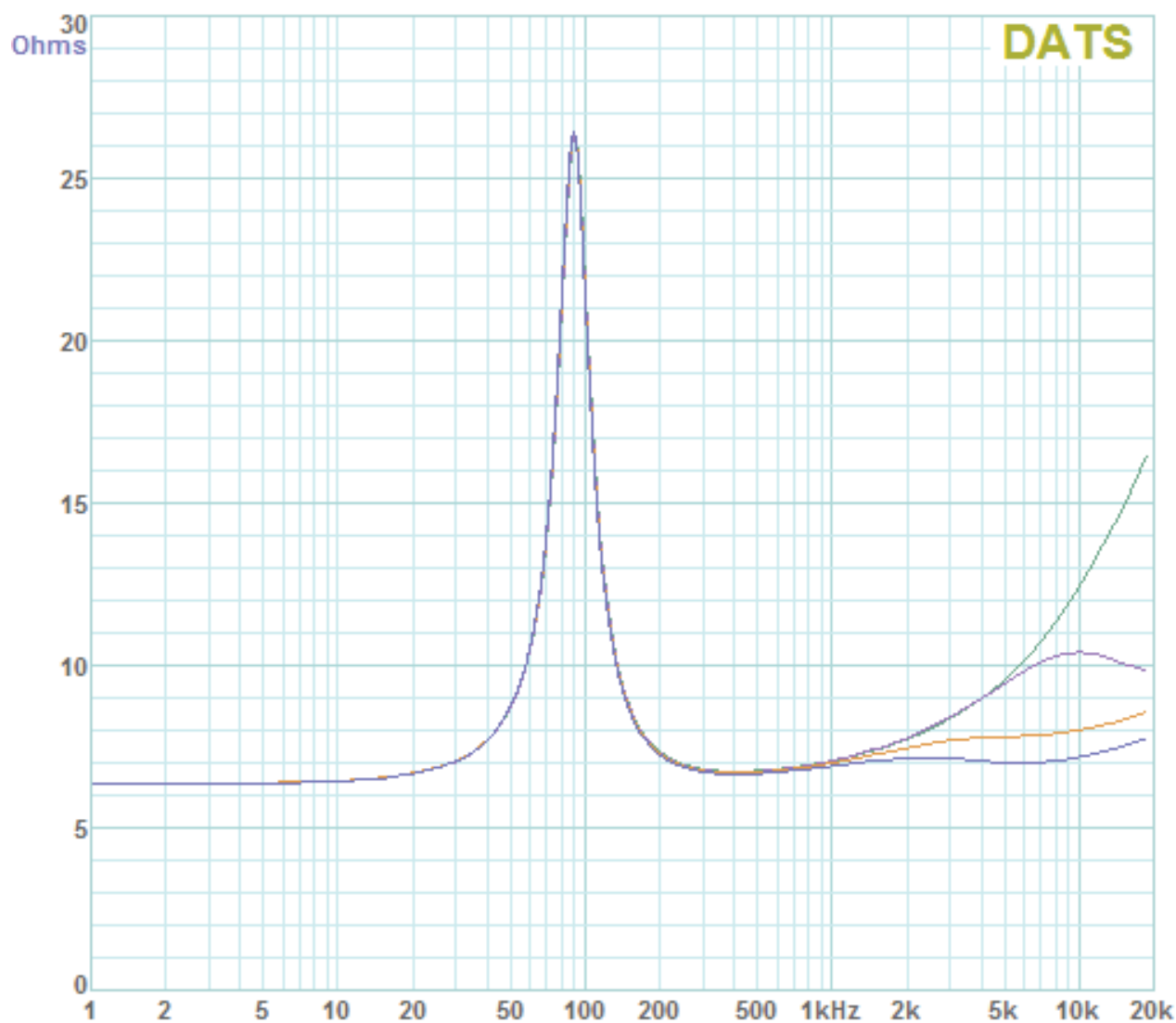


A 4" woofer in free air with Zobel network connected.

R = 10 Ohms

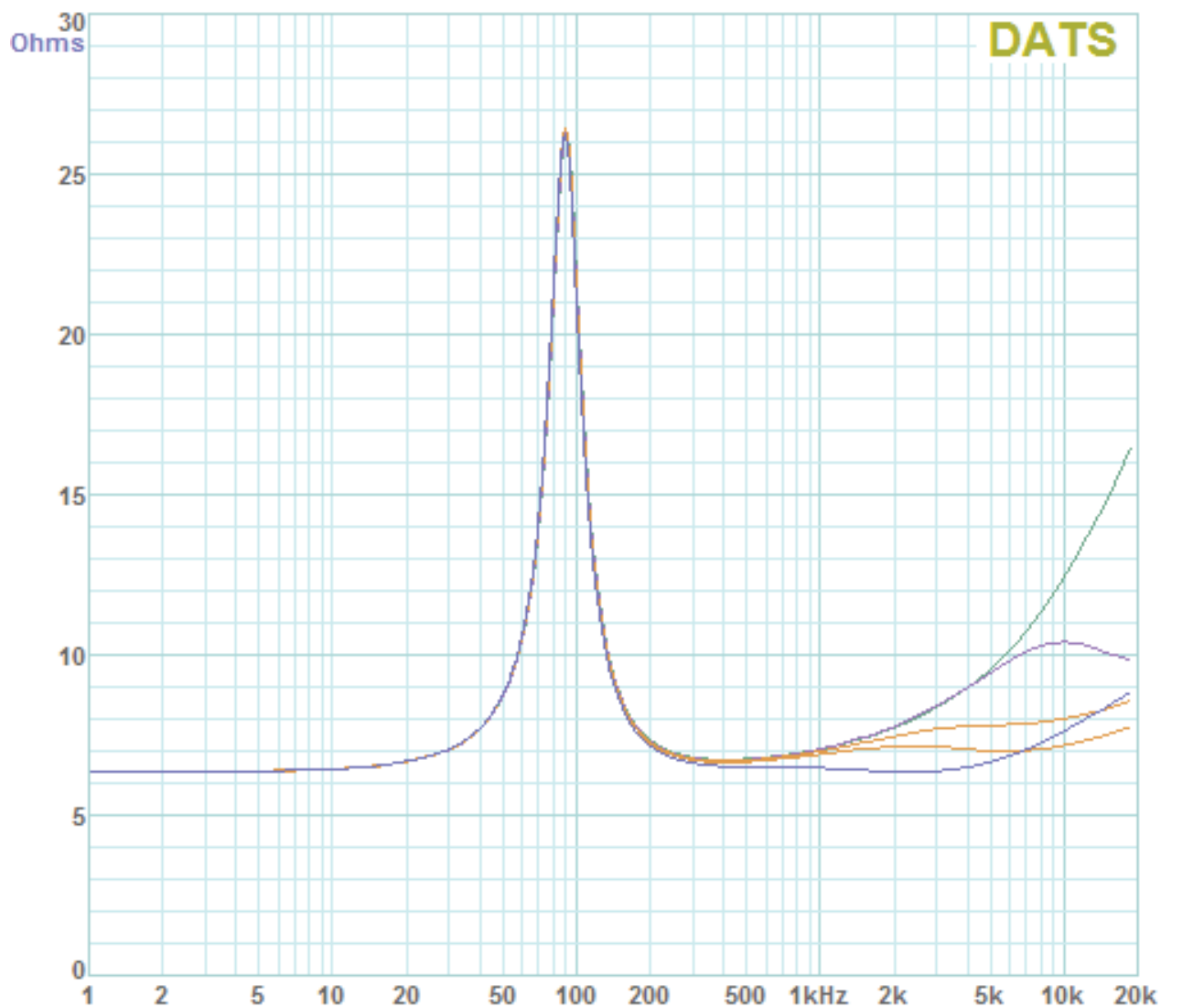
C = 2 uF

The screen below shows the effect of increasing the capacitor to 3 μF (blue trace). The increase from 2 to 3 μF gave even further improvement as the impedance above resonance is now quite flat. Just to see what happens, let's increase the capacitor further to 5 μF .



A 4" woofer in free air with Zobel network connected.
 $R = 10 \text{ Ohms}$
 $C = 3 \mu\text{F}$

Next, we see the effect of increasing the capacitor to 5 uF in the lowest (blue) trace. It seems we have gone too far with the increase to 5 uF. The impedance in the 2 to 3 kHz range has been reduced to the DC resistance value and is now rising above the previous measurement with the 3 uF capacitor. This rise may be due to an interaction with the voice coil inductance. It looks like the 3 uF capacitor will be the best overall choice to tame the driver's high frequency impedance.

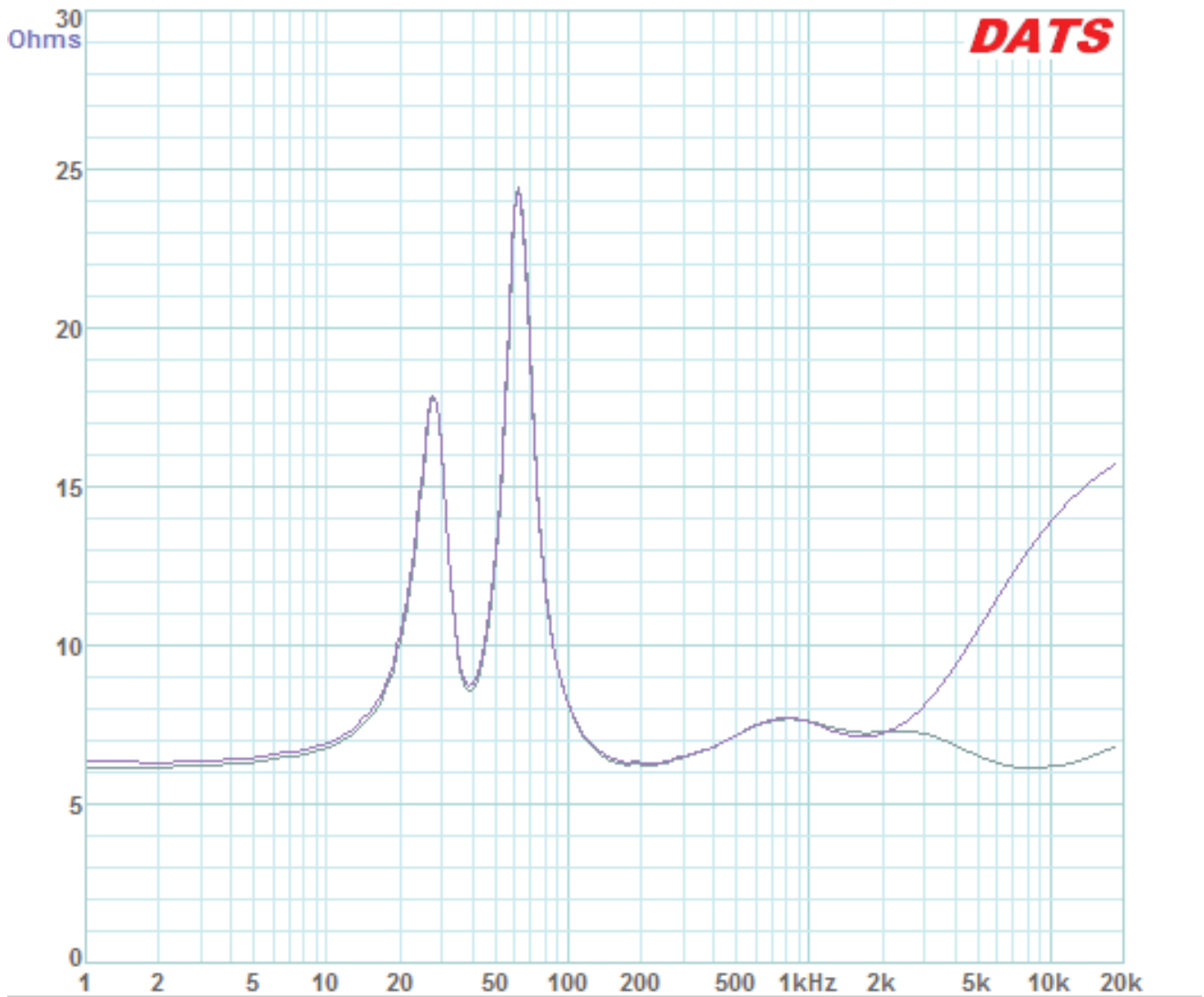


A 4" woofer in free air with Zobel network connected.
 $R = 10 \text{ Ohms}$
 $C = 5 \text{ uF}$

The point of the exercise was to demonstrate how an inductance compensating network, or Zobel network, could be designed experimentally by "trial and error". Even if you choose to calculate the values for the Zobel network you still might want to verify the resulting impedance response of the driver with the Zobel connected. In general, you could take the same approach to verify other networks such as the resonance compensation network (R-L-C) sometimes used to neutralize the impedance peak of a tweeter. As an impedance measurement system, the additional applications for DATS LA are limited only by the user's imagination.

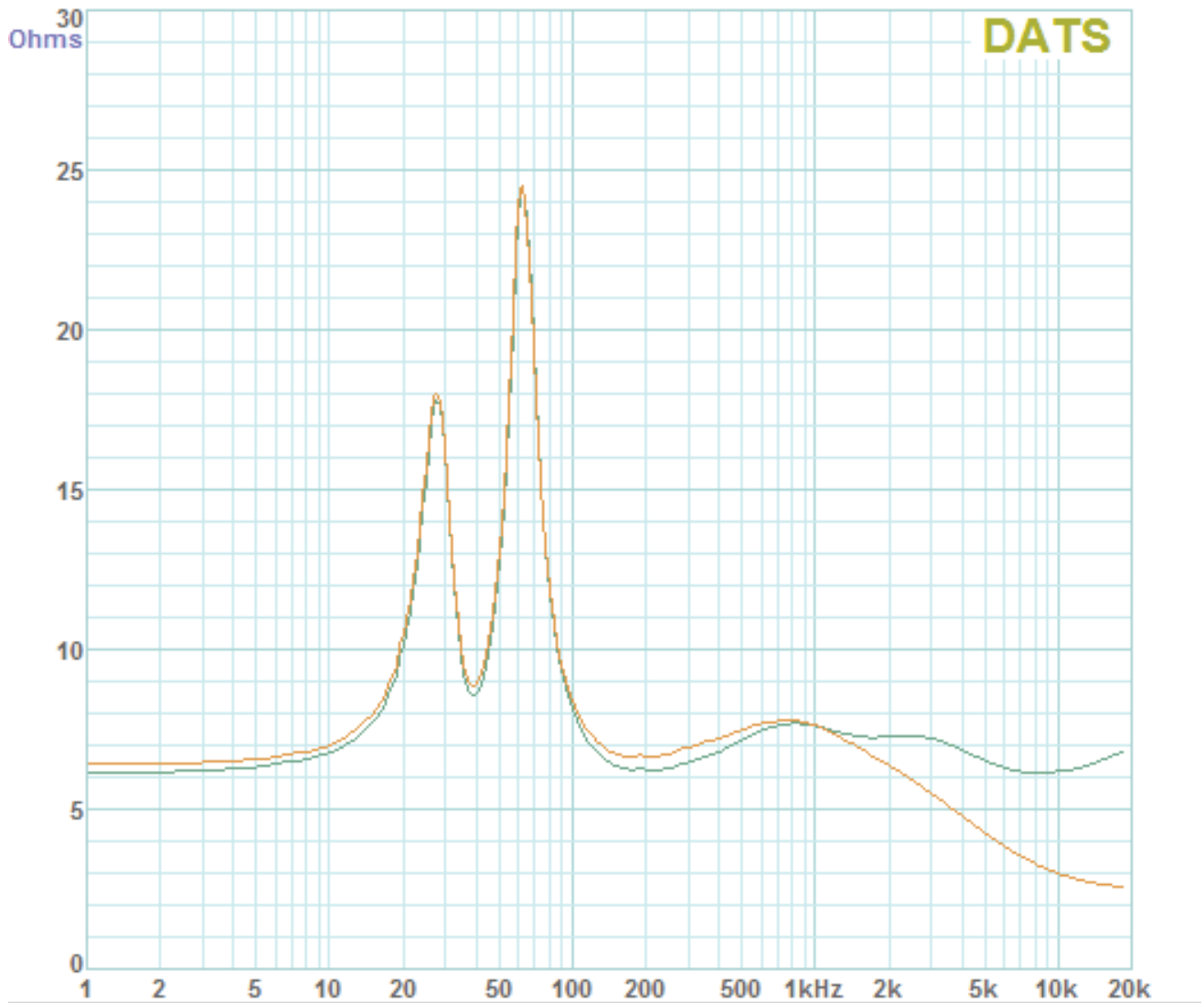
Using DATS LA to Diagnose Loudspeaker Fault Conditions

When carefully applied DATS LA can be used to spot common problems with a speaker system. For example, the screen below shows two impedance measurements of the same two-way speaker system. The green (lower) plot shows the normal impedance response of this system. The purple (upper) plot shows the system with the tweeter in an open circuit fault condition. The missing tweeter load causes the impedance response to rise above 2 kHz suggesting that the tweeter has faulted to an "open circuit". If only the faulty speaker is available for testing it may be less apparent that there is a problem. But if a suspect speaker is compared to a good speaker the fault condition is usually easy to see.



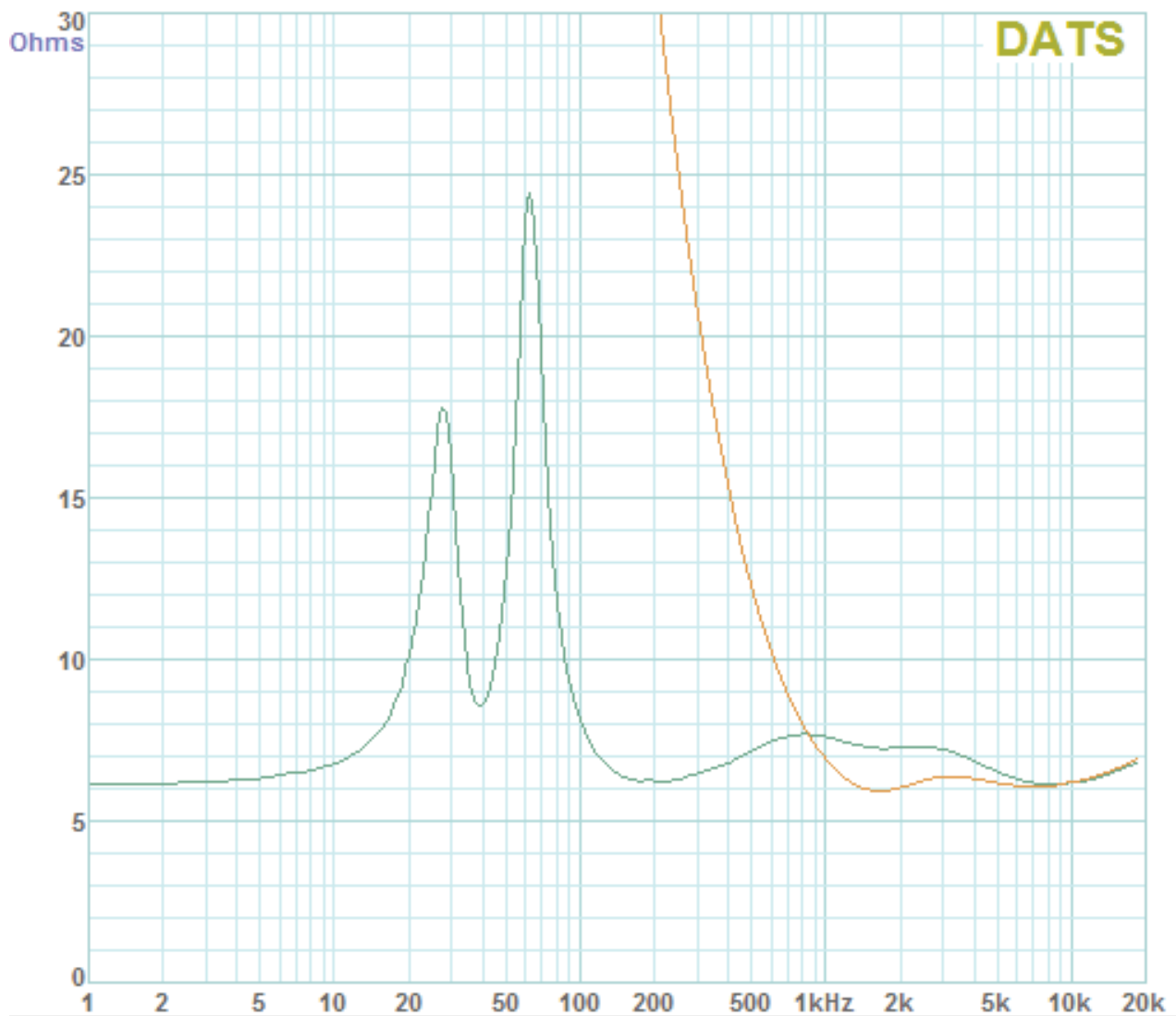
2-Way Vented Box Loudspeaker System
The complete system: with tweeter "open circuit"

In the screen below you see the same system as above but this time with a shorted tweeter. The green plot in the figure below shows the normal impedance response of this system. The orange (lower) plot shows the system with a shorted tweeter. The system with the shorted tweeter appears to have a suspiciously low impedance above 4 kHz or so and when compared to the normal response (green) it is easy to see there is a problem.



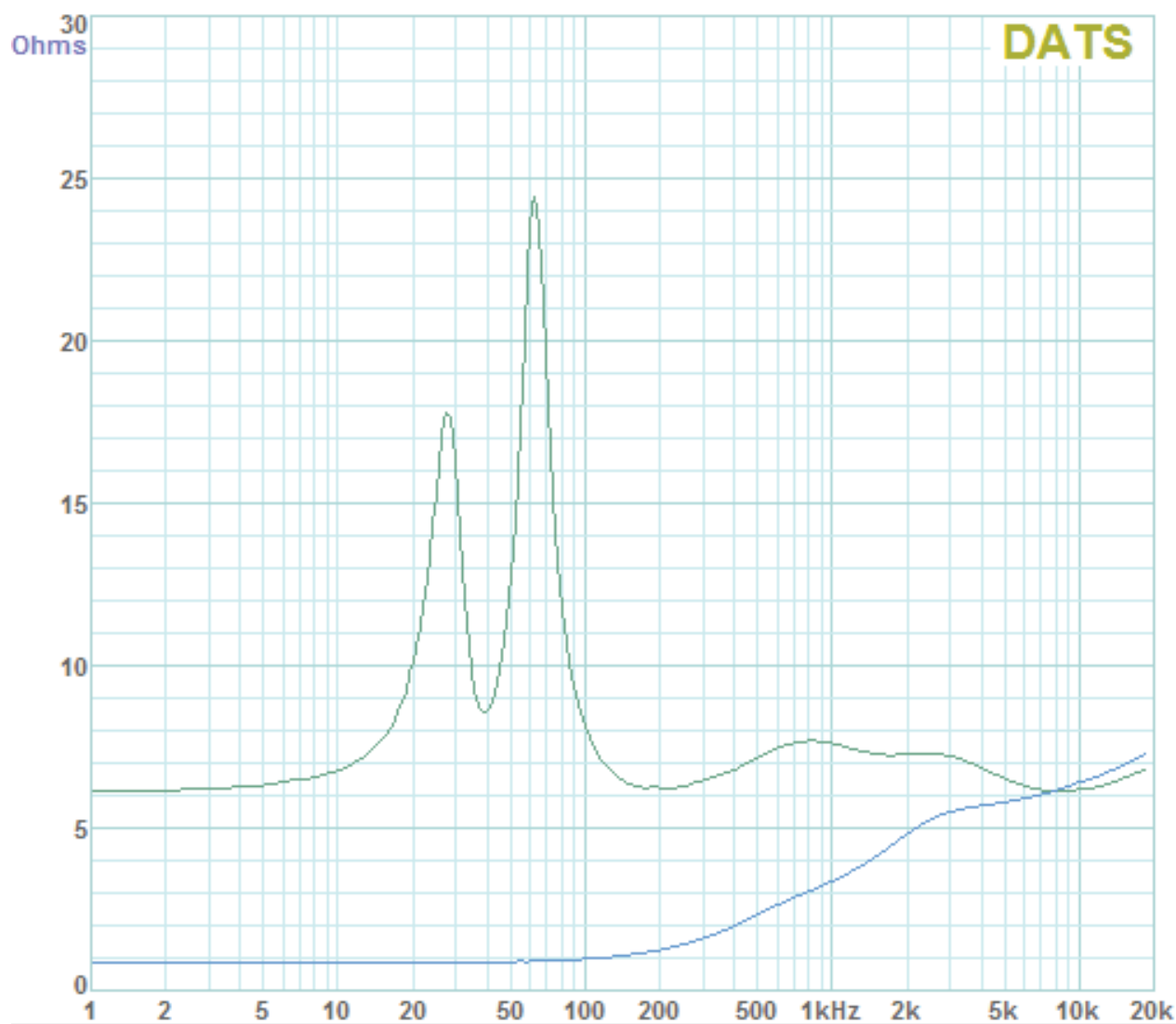
2-Way Vented Box Loudspeaker System
The complete system: with tweeter "short circuited"

Now let's examine similar fault conditions for the woofer. The screen below shows the same 2-way system as above with the green plot representing the normal system and the orange plot showing the system in a fault mode with an open circuit woofer. The system is seen to be unloaded (high impedance) over most of the woofer's frequency range.



2-Way Vented Box Loudspeaker System
The complete system: with woofer "open circuit"

Finally, here is a screen shot showing the same system with the woofer in a short circuit fault condition (lower blue trace). As we see in these examples often a system fault is most easily detected by comparing the suspect system to a known good system.



2-Way Vented Box Loudspeaker System
The complete system: with woofer "short circuited"

Using DATS LA to Evaluate a Vented Box Loudspeaker

A vented box type of loudspeaker system can be characterized by its equivalent closed box $Q(tc)$ and the vented enclosure's Helmholtz tuning frequency, $F(b)$. You can use DATS LA to measure both of these parameters for any vented box loudspeaker system. As a fourth order high-pass filter, the frequency response of a vented box is more complex than that of a (2nd order) closed box. The characteristics of the fourth order high-pass response depend on both the equivalent closed box response and the vent tuning frequency.

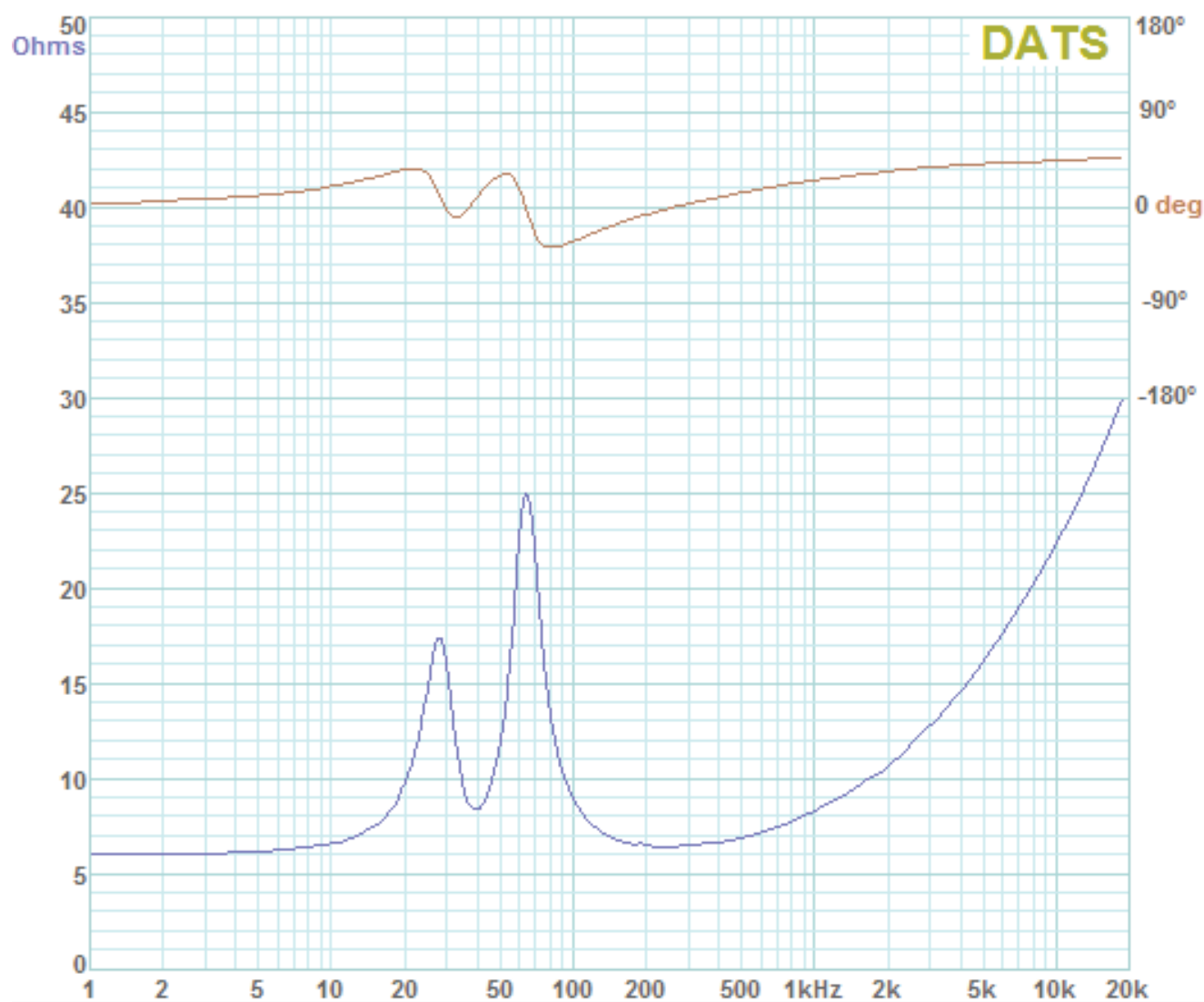
The impedance response of a typical vented box speaker is characterized by two impedance peaks in the low frequency region. The enclosure's tuning frequency is indicated by the frequency where the impedance is at a minimum between the two resonance peaks.

Before starting make sure the DATS LA unit has been calibrated.

Measure the system impedance as follows:

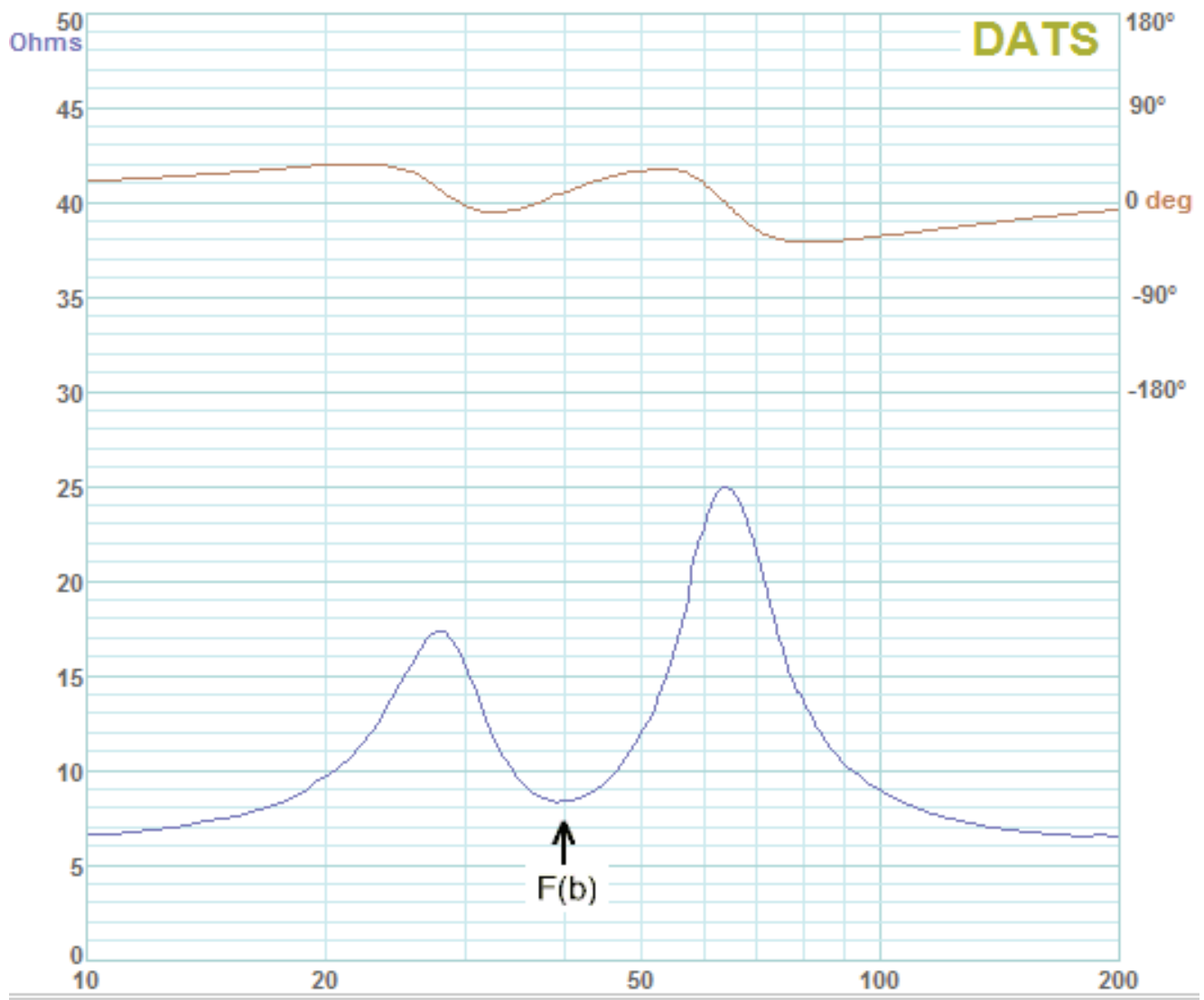
- Launch the [DATS LA software](#) and make sure the volume is at maximum.
- Make sure that the speaker system is not connected to any other equipment and then connect the test leads of the DATS LA unit to the speaker under test.
- Temporarily block the speaker's vent using an airtight plug to convert the speaker to the equivalent closed box system.
- Click the "Measure Free Air Parameters" button at the left side of the DATS LA screen.
- You should hear the sweep from the speaker, the impedance is plotted and the parameters are displayed.
- The system's equivalent closed box resonance frequency, $F(sc)$ is displayed in the $F(s)$ data field.
- The system's equivalent closed box total Q , $Q(tc)$ is displayed in the $Q(ts)$ field.
- Save the equivalent closed box data to a memory for future reference.
- Unplug the vent and click the "Measure Free Air Parameters" button again.
- You should hear the sweep from the speaker, the impedance is plotted.
- Identify the two resonance peaks in the low frequency range.
- Read the system's box tuning frequency, $F(b)$ as the frequency at the minimum between the two peaks.
- The DC resistance of the system is displayed in the $R(e)$ field. Ignore all other parameters.
- Repeat the measurement to confirm the result. Repeated measurements should be in good agreement.

Here is a typical result when measuring a single full range driver in a vented box type enclosure:



2-Way Vented Box Loudspeaker System
The woofer (only) portion of a 2-way vented system.

In order to read the vent tuning frequency, $F(b)$, more precisely we can adjust the frequency display limits to zoom in on the frequency range containing the two impedance peaks as shown below:



2-Way Vented Box Loudspeaker System
The woofer (only) portion of a 2-way vented system.

At this screen we can determine that $F(b)$, the tuning frequency of the vented box, is approximately 40 Hz by locating the impedance minimum between the two peaks and reading the frequency where the minimum occurs. By setting the upper frequency limit at 200 Hz we get a closely zoomed view that makes it easier to read the tuning frequency.

Using DATS LA to Measure a Tweeter's Parameters

A typical sealed back moving coil tweeter operates as a very small closed box system and therefore can be characterized by its closed box resonance and Q, $F(sc)$ and $Q(tc)$. You can use DATS LA to measure these two parameters for tweeters as well as woofers and midranges. The frequency response of a tweeter is the same as that of a purely electrical second order high-pass filter with the same electrical resonance frequency and Q as the tweeter's electro-acoustic resonance and Q. While the resonance frequency determines the low frequency bandwidth of the tweeter the $Q(tc)$ determines the shape of the response in the corner region with $Q = .707$ corresponding to a maximally flat Butterworth response.

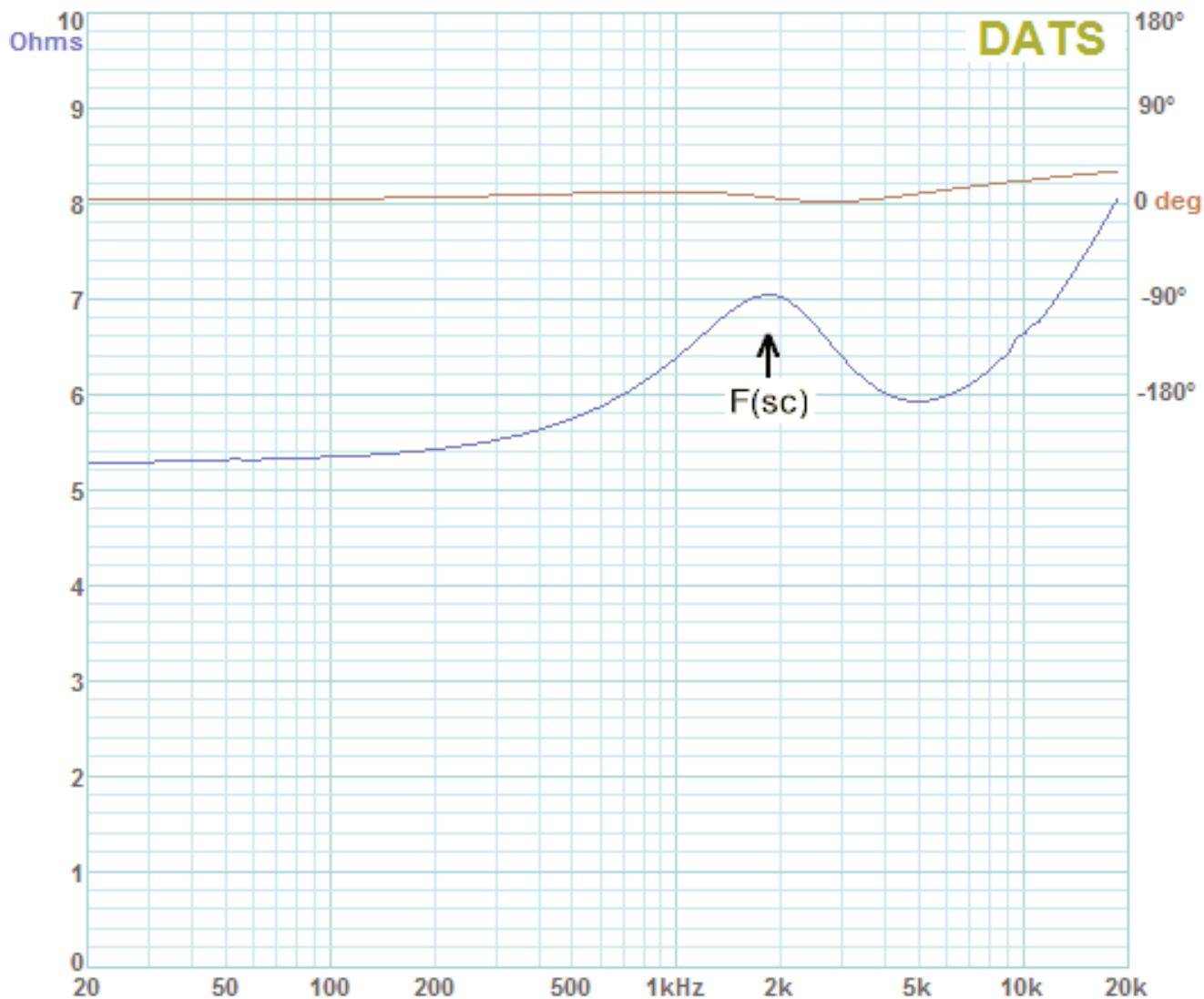
The impedance response of a tweeter operating as a closed box loudspeaker has a single well defined peak at the tweeter's primary resonance frequency at the low end of the tweeter's operating range.

Before starting make sure the DATS LA unit has been calibrated.

Measure the tweeter's impedance as follows:

- Launch the [DATS LA software](#) and make sure the volume is at maximum.
- Under the Edit menu select Preferences and set the L(e) Measurement Frequency to 10 kHz.
- Make sure that the tweeter is not connected to any other equipment and then connect the test leads of the DATS LA unit to the tweeter under test.
- Click the "Measure Free Air Parameters" button at the left side of the DATS LA screen.
- You should hear the sweep from the tweeter: the impedance is plotted and the parameters are displayed.
- The tweeter's equivalent closed box resonance frequency, $F(sc)$, is displayed in the $F(s)$ data field.
- The tweeter's equivalent closed box total Q, $Q(tc)$, is displayed in the $Q(ts)$ field.
- Save the equivalent closed box data to a memory for future reference.
- The DC resistance of the tweeter is displayed in the $R(e)$ field. Ignore all other parameters.
- Repeat the measurement to confirm the result. Repeated measurements should be in good agreement.

Here is a typical result when measuring a tweeter:



2-Way Vented Box Loudspeaker System
The tweeter(only) portion of a 2-way vented system.

We can read the tweeter's resonance frequency, $F(s)$, (or, more strictly $F(sc)$, since it is a closed box system), directly from the impedance plot or note the value at the Measured Parameters $F(s)$ field. Just as with a closed box, the system's $Q(tc)$ is read from the $Q(ts)$ field. The electrical and mechanical Q 's are interpreted similarly. The tweeter above has a resonance of 1.848 kHz and $Q(tc)$ of .5067.

Using DATS LA to Evaluate a Complete Speaker System

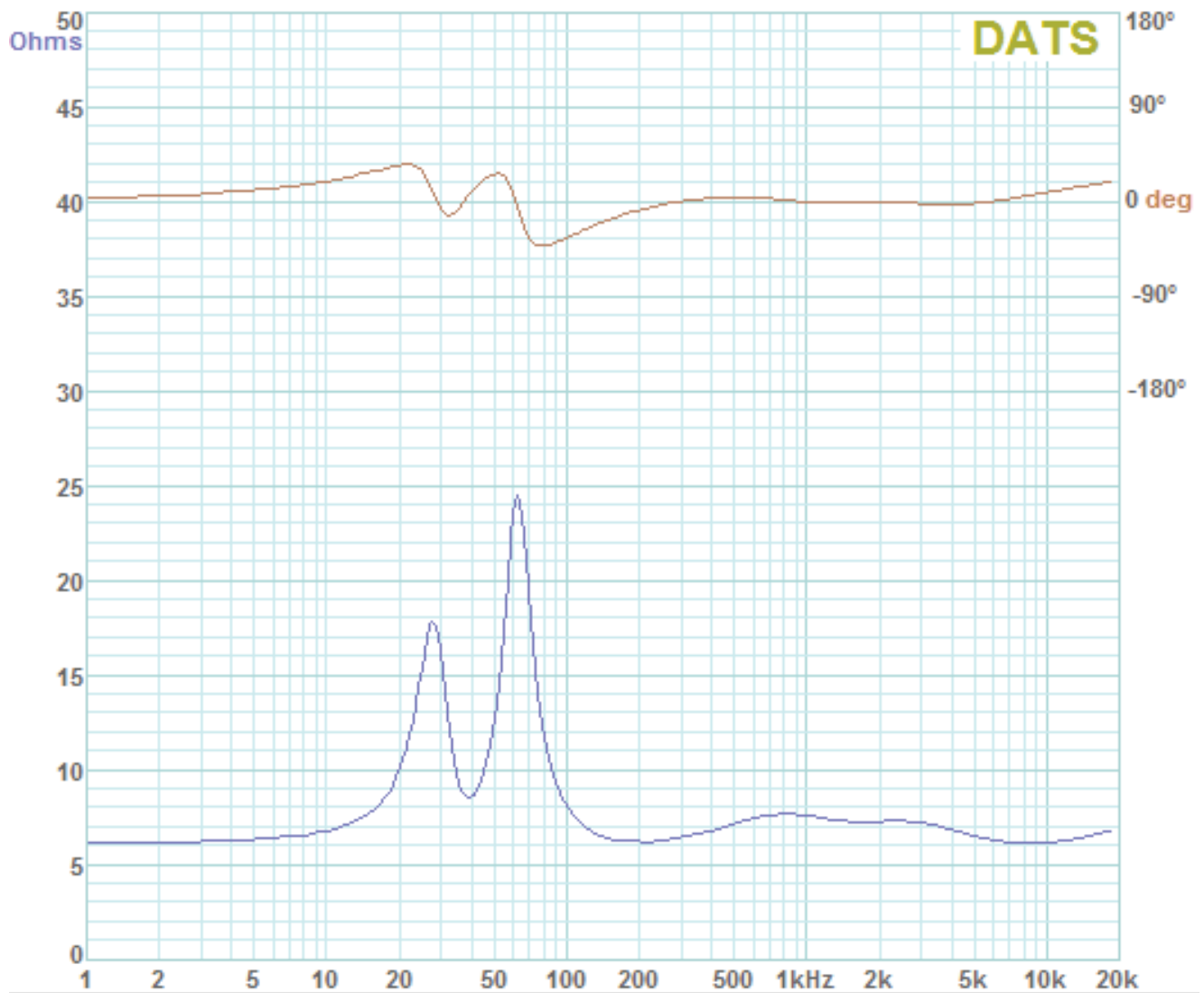
You can use DATS LA to measure the impedance of complete multi-way loudspeaker systems. Based on this impedance curve we can tell a number of things about the system such as whether the woofer uses a closed or vented enclosure. While a single peak in the low frequency range suggests a closed box, a single peak would also be seen for a driver operating as a dipole on a large baffle. Twin resonance peaks typically indicate a vented enclosure. The enclosure tuning frequency is the frequency between the two peaks where the impedance is at a minimum.

Before starting make sure the DATS LA unit has been calibrated.

Measure the speaker system impedance as follows:

- Launch the [DATS LA software](#) and make sure the volume is at maximum.
- Make sure that the speaker system is not connected to any other equipment and then connect the test leads of the DATS LA unit to the speaker under test.
- Click the “Measure Free Air Parameters” button at the left side of the DATS LA screen.
- You should hear the sweep from the speaker, the impedance is plotted and the parameters are displayed.
- Save the system’s impedance response to a memory for future reference.
- The DC resistance of the system is displayed in the R(e) field. Ignore all other parameters.
- Repeat the measurement to confirm the result. Repeated measurements should be in good agreement.

The figure below shows a typical result when measuring a complete 2-way speaker system. We can see that this system employs a vented woofer system with the vented enclosure tuned to about 40 Hz. Even with a minimum impedance of just over 6 Ohms this would often be considered to be a nominal 8 Ohm loudspeaker system.



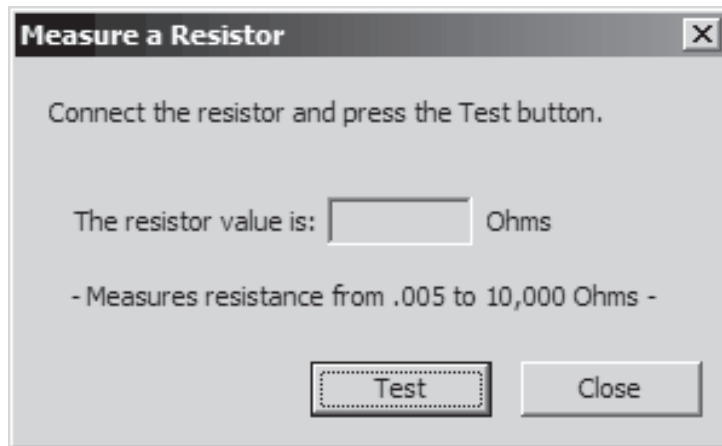
2-Way Vented Box Loudspeaker System
The complete system: woofer+tweeter+crossover

Using DATS LA to Measure a Resistor

Before starting make sure the DATS LA unit has been calibrated.

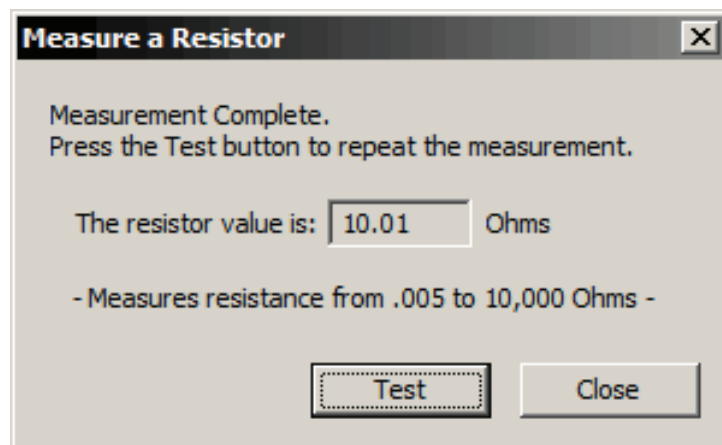
Measure the value of a resistor as follows:

- Launch the [DATS LA software](#) and make sure the volume is set at maximum.
- Make sure that the resistor is not connected to any other equipment and then connect the test leads of the DATS LA unit to the resistor under test.
- Click the button labeled “R” at the bottom left of the DATS LA screen. The following dialog box appears:



- Press the “Test” button to perform the measurement. The sweep is silent, then the impedance is plotted and the value displayed.
- Repeat the measurement to confirm the result if you wish. Repeat measurements should be in excellent agreement.

Here is a typical result after measuring a precision (0.1%) 10 Ohm resistor:



An ideal resistor would have a perfectly flat impedance response at exactly the rated value of the resistor. This is not unusual for a resistor because real resistors typically do behave largely as ideal resistors. The impedance phase response is usually essentially flat at 0 degrees for a resistor but a slight rise at the high frequency limit can indicate that the resistor also has some inductance. Here the measured value of 10.01 Ohms is in good agreement with the resistor’s specified value of 10 Ohms +/- 0.1%.

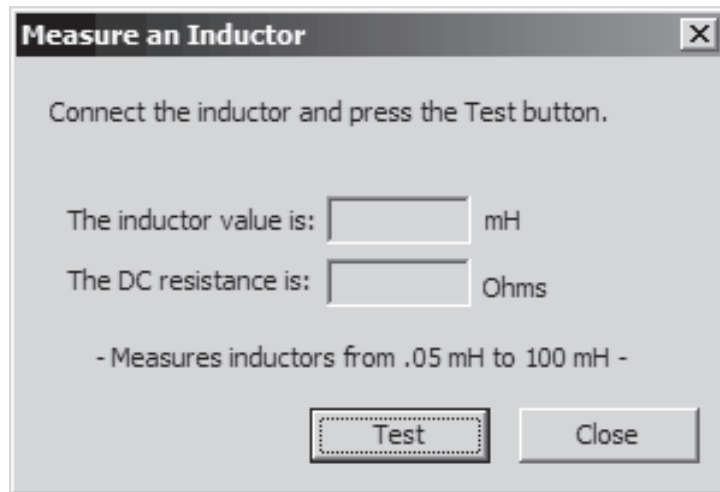
At full playback volume the “noise” on a resistor measurement is usually no more than one or two pixels. Higher noise levels can indicate that the test signal level was too low and should be increased.

Using DATS LA to Measure an Inductor

Before starting make sure the DATS LA unit has been calibrated.

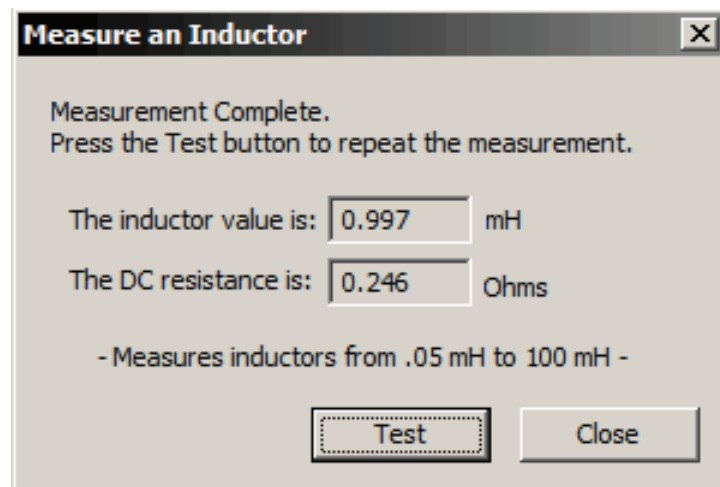
Measure the value of an inductor as follows:

- Launch the [DATS LA software](#).
- Make sure that the inductor is not connected to any other equipment and then connect the test leads of the DATS LA unit to the inductor under test.
- Click the button labeled “L” at the bottom left of the DATS LA screen. The following dialog box appears:



- Press the “Test” button to perform the measurement. The impedance is plotted and the inductor value and resistance are displayed.
- Repeat the measurement to confirm the result if you wish. Repeat measurements should be in excellent agreement.

Here is a typical result after measuring a 1.0 mH inductor:



An ideal inductor would have an impedance of zero Ohms at the lowest frequencies and then the impedance would rise with increasing frequency. The phase response of the inductance depends on the exact circuit in which the inductor finds itself. At very low frequencies (1 Hz) the impedance measurement reveals the DC resistance of the inductor. The impedance of an inductor is usually near zero (or minimum) at low frequencies and rises at high frequencies as the inductive reactance increases. The phase response is near zero degrees at low frequencies and increases to 90 degrees at high frequencies as expected for the simple (R-L) test circuit formed by the test system. The measured value of 0.997 mH is in good agreement with the inductor's nominal 1.0 mH rating. At 0.246 Ohms the inductor's DC resistance is nicely low as required for use in a passive crossover. Note that DATS LA measures inductance at numerous audio frequencies and uses the most accurate data to determine an average value for the measurement.

Using DATS LA to Measure a Capacitor

Enhanced capacitor measurement: The capacitor measurement module does more than measure a capacitor's value; it also measures the capacitor's equivalent series resistance (ESR), dissipation factor (DF), quality factor (Q), and loss angle (δ) at three different frequencies: 120 Hz, 1k Hz, and 10k Hz.

Before starting make sure the DATS LA unit has been calibrated.

Measure the value of a capacitor as follows:

- Launch the [DATS LA software](#).
- Make sure that the capacitor is not connected to any other equipment and then connect the test leads of the DATS LA unit to the capacitor under test.
- Click the button labeled "C" at the bottom left of the DATS LA screen. The following dialog box appears:

Measure a Capacitor [X]

- Measures capacitors from .002 uF to 10,000 uF -

Connect the capacitor and press the Test button.

The capacitor value: C = microfarads

	120 Hz	1k Hz	10k Hz	
ESR =	<input type="text"/>	<input type="text"/>	<input type="text"/>	Ohms
DF =	<input type="text"/>	<input type="text"/>	<input type="text"/>	%
Q =	<input type="text"/>	<input type="text"/>	<input type="text"/>	
delta =	<input type="text"/>	<input type="text"/>	<input type="text"/>	degrees

Definitions

- ESR = Equivalent Series Resistance
- DF = Dissipation Factor
- Q = Quality Factor
- delta = Loss Angle

- Press the "Test" button to perform the measurement. The sweep is silent, then the impedance is plotted and the capacitor value is displayed.
- Repeat the measurement to confirm the result if you wish. Repeated measurements should be in excellent agreement.

Here is a typical result after measuring a 1 uF, 1% film type capacitor:

Measure a Capacitor

- Measures capacitors from .002 uF to 10,000 uF -

Measurement Complete.
Press the Test button to repeat the measurement.

The capacitor value: C = 1.0026 microfarads

	120 Hz	1k Hz	10k Hz	
ESR =	77.44	1.46	0.28607	Ohms
DF =	5.8285	0.91977	1.801	%
Q =	17.157	108.72	55.525	
delta =	3.3357	0.52698	1.0318	degrees

Definitions

ESR = Equivalent Series Resistance
DF = Dissipation Factor
Q = Quality Factor
delta = Loss Angle

TestClose

An ideal capacitor would have an impedance approaching zero Ohms at the highest frequencies and then the impedance would rise with decreasing frequency. Using the log impedance scale a capacitor's impedance appears as a straight line which falls with increasing frequency. The impedance of a capacitor approaches zero at high frequencies and increases at lower frequencies. The phase response is not relevant for capacitor measurements. Note that the measured value of 1.0026 uF is in very good agreement with the capacitor's specified 1 uF (+/- 1%) value. Note that DATS LA measures capacitance at numerous frequencies and uses only the most accurate data to determine a value for the measurement.

In addition to measuring the capacitance value of the capacitor DATS LA also measures the equivalent series resistance (ESR), dissipation factor (DF), quality factor (Q), and loss angle (delta) of a capacitor. High quality, low DF (<1%) capacitors as shown here will run cool when operated at high power levels in loudspeaker crossovers. The DF at 1 kHz is the one of primary interest to loudspeaker crossover designers. The values for 120 Hz and 10 kHz are provided more for designers of electronic power supplies.

5-Year Limited Warranty
See daytonaudio.com for details



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